A Catalytic Antibody against a Tocopherol Cyclase Inhibitor

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Abstract: The cyclic ammonium cation **5** and its guanidinium analogue **4** are inhibitors of tocopherol cyclase. Monoclonal antibodies were raised against protein conjugates of the haptens **1–3** and screened for catalytic reactions with alkene **8**, a short chain analogue of the natural substrate phytyl-hydroquinone **6**, and its enol ether analogues **10a,b.** Antibody 16E7 raised against hapten **3** was found to catalyze the hydrolysis of Z enol ether **10a** to form hemiacetal **12** with an apparent rate acceleration of $k_{cat}/k_{uncat} = 1400$. Antibody

16E7 also catalyzed the elimination of Kemp's benzisoxazole **59**. The absence of cyclization in the reaction of enol ether **10a** was attributed to the competition of water molecules for the oxocarbonium cation intermediate within the antibody binding pocket. Hapten and reaction design features contributing to this outcome are discussed. An-

Keywords: acid catalysis • base catalysis • catalytic antibodies • cyclization • transition-state theory tibody 16E7 provides the first example of a carboxyl group acting both as an acid in an intrinsically acid-catalyzed process and as a base in an intrinsically base-catalyzed process, as expected from first principles. In contrast to the many examples of general-acid-catalyzed processes known to be catalyzed by catalytic antibodies, the specificacid-catalyzed cyclization of phytyl-hydroquinone **6** or its analogue **8** still eludes antibody catalysis.

Introduction

The concept of transition-state analogy has provided an incredibly productive guiding principle for making enzyme inhibitors^[1] and has also led to the discovery of catalytic antibodies as tailor-made catalysts.^[2] The majority of catalytic antibodies reported to date accelerate either ester/amidebond hydrolysis or pericyclic reactions.^[3] By contrast, only a very few examples of catalytic antibodies for acid-catalyzed processes have been reported. Herein we report our investi-

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ic reactivity (Scheme 1).

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gation towards a tocopherol cyclase catalytic antibody. We describe the preparation of catalytic antibody 16E7, obtained from immunizations against transition-state ana-

logues 1-3 of the tocopherol cyclase reaction, and its catalyt-

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Scheme 1. Transition–state analogues **1–3** of the tocopherol cyclase reaction and inhibitors **4** and **5** of the enzyme tocopherol cyclase.

Results

The acid-promoted cyclization of phytyl-hydroquinone 6 to γ -tocopherol (7) is the key step in the biosynthesis of the

FULL PAPER

chromanol substructure of the vitamin E family (Scheme 2).^[4] This reaction is of potential industrial interest for the preparation of this important food additive. This enzyme-catalyzed ring closure proceeds by *Si* protonation of the double bond of **6** and concomittant *Re* attack of the phenolic oxygen atom.^[5] Although the exact nature of the catalytic machinery of this enzyme is not known, the reaction mechanism clearly requires an acidic residue for catalysis.



Scheme 2. Cyclization of phytyl-hydroquinone 6 to γ -tocopherol (7) catalyzed by the enzyme tocopherol cyclase and corresponding model reactions with olefin 8, enol ether **10a** and enol ether **10b** that were used for the selection of catalytic antibodies.

Reaction and hapten design: Due to its long isoprene side chain, phytyl-hydroquinone 6 is strongly hydrophobic and only poorly soluble in water. We initially decided to delete this sesquiterpene side chain, which is only important for recognition by the enzyme,^[6] in order to enhance water solubility and therefore enable a reaction setup in the homogeneous phase, where most catalytic antibodies have been described. The second problematic element in the natural substrate 6 is the dimethylhydroquinone nucleus, which is both synthetically demanding and highly sensitive to air oxidation. Substitution by a simple ortho-substituted p-methoxyphenol would allow a shorter synthesis and would essentially suppress oxidation sensitivity, while preserving the chemical reactivity of the system towards cyclization. Modification of the γ -tocopherol precursor 6 along these lines led to the allylic *p*-methoxyphenol **8** as a model substrate (Scheme 2).

The cyclization of phytyl-hydroquinone **6** is specific-acid catalyzed, which means that in solution only strong acids can promote the reaction.^[7] Preliminary investigations showed that this was also the case for the cyclization of sub-

strate 8 to form product 9. By contrast, antbodies have been almost exclusively described for general-acid-catalyzed processes, which are promoted by weak acids, usually a carboxylate side chain within the antibody binding pocket.^[8] We therefore also prepared Z and E enol ethers 10a and 10b. These substrates undergo a cyclization similar to that of substrate 8 to form acetal 11 or hemiacetal 12, with the advantage that the reaction can be promoted by weak acids such as acetic acid.^[9] Additional test substrates were designed to back up the search for catalysis. These included methylene derivative 35, enol ethers 44a,b and 45a,b, vinyl ether 50, and unsaturated esters 55 and 56, all of which might potentially undergo an intramolecular cyclization reaction with the phenolic hydroxy group.

The design of haptens possibly leading to antibodies promoting specific-acid catalysis of the tocopherol cyclase reaction followed the same principles as those used in previous systems for acid catalysis. The design should emphasize electrostatic complementarity to the transition state, that is, positively charged functional groups in the hapten, since specific-acid catalysis should be triggered not by the presence of a carboxyl group but by a local electrostatic effect stabilizing positively charged intermediates more strongly than the solvent water.^[10] The quaternary tetrahydroquinolinium cations 1 and 2 and the guanidinium analogue 3 were selected as transition-state analogues for the reaction. The guanidinium cation 4 and the ammonium cation 5 are nanomolar inhibitors of the enzyme tocopherol cyclase^[11] and related ammonium cations have been used frequently to induce catalytic antibodies for related acid-catalyzed processes.[8a,c,12] The guanidinium cation 3 was designed along the lines of related compounds used previously as haptens to raise catalytic antibodies.^[13] A carboxylate was expected on the antibody as a charge-neutralizing group against the guanidinium group.

Synthesis: Tetrahydroquinolinium hapten 1 was obtained by quaternization of 2-methyl-6-methoxytetrahydroquinoline (13) with ethyl 8-bromo-octanoate^[14] (Scheme 3). It was conjugated to carrier proteins KLH (keyhole limpet hemocyanin) and BSA (bovine serum albumin) through its N-hydroxysuccinimide ester. Hapten 2 was synthesized by reductive amination of 6-methoxytetrahydroquinoline (16) with aldehyde 15. Alkylation of the resulting amine 17 with dimethylsulfate gave ammonium compound 18. Acidic hydrolysis of the ester gave hapten 2. Conjugation to carrier proteins was carried out as for hapten 1. Guanidinium hapten 3 was prepared from 5-hydroxy-2-nitrobenzaldehyde (19), which was first protected as the corresponding methyl ether 20 and then transformed into the benzonitrile $21^{[15]}$ (see Scheme 4). Reduction of the nitro group with stannous chloride gave 22, and reduction of the cyano group with LiAlH₄/ AlCl₃ yielded *o*-aminobenzylamine 23 in moderate yields. The thione 24 was prepared by condensation between benzylamine 23 and thiophosgene and was alkylated to give 25. Substitution with ethyl 8-amino-octanoate^[16] gave 26, which was hydrolyzed under acidic conditions to give hapten 3. Conjugation to carrier proteins was carried out as above.

Substrate 8 was prepared according to a reported method^[17] and its cyclization product 9 was obtained by



Scheme 3. Synthesis of haptens 1 and 2. a) $Br(CH_2)_7CO_2Et$, DMF, 60 °C, 3 h, 84%; b) 1 N HCl/DMF 1:1, RT, 24 h, RP18 HPLC, 71%; c) NaBH-(OAc)₃, DCE, RT, 2 h, 74%; d) dimethylsulfate, CH₃CN, RT, 16 h, RP18 HPLC, 55%; e) 4 M HCl in dioxane, H₂O, RT, 6 h, RP18 HPLC 71%. DCE = 1,2-dichloroethane.



Scheme 4. Synthesis of hapten **3**. a) Cs₂CO₃, DMF, 90 min; MeI, RT, 15 h, 96%; b) H₂NOH·HCl, MgSO₄, *p*-TSA, toluene, Δ , 15 h, 88%; c) SnCl₂·2 H₂O, MeOH, Δ , 3 h, 56%; d) LiAlH₄, AlCl₃, Et₂O, RT, 5 h, 78%; e) thiophosgene, Et₃N, THF, $-78^{\circ}C \rightarrow RT$, 8 h, 84%; f) EtBr, EtOH, Δ , 14 h, 98%; g) H₂N(CH₂)₇CO₂Et, EtOH, Δ , 24 h, 65%; h) 1 N HCl/THF, RT, 24 h, RP18 HPLC, 87%. *p*-TSA=*para*-toluenesulfonic acid.

treatment of **8** with boron trifluoride etherate. Its methylene analogue **35**, poised for *exo-trig* cyclization, was prepared from anisole **27** (Scheme 5). O-allylation, Claisen rearrangement, and silylation gave ether **30**, which was transformed in four steps into methyl ketone **34**. Wittig reaction with methyltriphenylphosphonium bromide and deprotection gave substrate **35**. Enol ethers **10a**, **b**, **44a**, **b**, and **45a**, **b** were obtained from the corresponding acetals **36–38** by reaction with trimethylsilyl triflate^[18] or trimethylsilyl iodide^[19] followed by desilylation. Classical desilylation procedures with fluoride reagents failed in this case due to the reactivity of the enol ether function. Nevertheless, desilylation proceeded smoothly by treatment with ethanolamine, to give the desired hydroxy enol ethers. Purification of the isomeric mixtures **10a,b** and **44a,b** by preparative RP-HPLC provided the isomerically pure enol ethers. In the case of the enol ether **45a,b**, the separation of the *E*,*Z* isomers was performed easily by simple column chromatography. Treatment of acetal **36** with aqueous hydrochloric acid afforded the hydrolysis product **12**, which in turn was transformed into the corresponding cyclization acetals **11**, **42**, and **43** according to a known procedure.^[20]



Scheme 5. Synthesis of substrates 35, 10, 44, and 45 as well as the corresponding reference compounds 12, 11, 42, and 43. a) NaH, THF, allyl bromide, Δ, 4 h, 95%; b) neat, 240°C, 45 min, 89%; c) TBSCl, imidazole, DMF, RT, 1 h, 96%; d) BH₃·THF, THF, RT, 2 h; NaOH, H₂O₂, 0°C→RT, 89%; e) DMSO, Et₃N, CH₂Cl₂, oxalyl chloride, -78 °C \rightarrow RT, 90 min, 94%; f) CH3MgCl, THF, RT, 1 h, 89%; g) DMSO, Et3N, CH2Cl2, oxalyl chloride, -78°C -> RT, 1 h, 95%; h) methyltriphenylphosphonium bromide, nBuLi, THF, 0°C, 60 min, 75%; i) TBAF, THF, 20 min, 93%; j) for **39**: (iPr)₂NEt, TMSTf, $CH_2Cl_2 -78 \rightarrow -20$ °C for 4 h, 59%; for **40**: (iPr)₂NEt, TMSTf, CH₂Cl₂ $-78 \rightarrow -20$ °C for 4 h, 63%; for 41: HMDS, TMSI, CCl₄, -15°C for 30 min, 75°C for 5 h, 29%; k) for 10: ethanolamine, 90 °C, 4 h, prep. RP18 HPLC, 46 % 10b and 44 % 10a; for 44: ethanolamine, 90 °C, 3 h, prep. RP18 HPLC, 46 % 44b and 37 % 44a; for 45: ethanolamine, 90°C, 3 h, 47% 45b and 45% 45a; l) dioxane/18% HCl 25:1, 50°C, 18 h, 94%; m) for 11: thionyl chloride, CH₂Cl₂, 0°C, 15 min; MeOH, 0°C, 15 min, 72%; for 42: thionyl chloride, CH₂Cl₂, 0°C, 15 min; EtOH, 0°C, 15 min, 86%; for 43: thionyl chloride, CH₂Cl₂, 0°C, 15 min; iPrOH, 0°C, 15 min, 76%. TBS = tert-butyldimethylsilyl, TBAF = tetrabutvlammonium fluoride, Tf = triflate = trifluoromethanesulfonvl, HMDS = 1,1,1,3,3,3-hexamethyldisilazane.

FULL PAPER

Vinyl ether **50** was synthesized from 2-hydroxy-4-methoxybenzaldehyde **46** by silylation to **47**, reduction with sodium borohydride to **48**, transetherification catalyzed by Hg(OAc)₂^[21] to form **49**, and mild desilylation with ethanolamine (Scheme 6). Reduction of **46** with lithium aluminium hydride gave benzylalcohol **51**, which was transformed into acetal **52** by acidic treatment with acetaldehyde.^[22] Wittig-Horner olefination of aldehyde **32** gave the *E*-configured α,β -unsaturated ester **53**, which was desilylated with TBAF to yield **55** together with its cyclization product **57** in 56 and 27% yield, respectively. Application of the Still–Gennari variant of the Wittig–Horner olefination to aldehyde **32** gave the *Z*-configured α,β -unsaturated ester **54**. Deprotection with TBAF provide the pure *Z* isomer **56** together with its cyclization product **58** in 38 and 39% yield, respectively.

Immunizations and hybridoma selection: The KLH conjugates of the haptens were used for immunization following standard procedures by using either single-hapten or mixed immunizations (Table 1). Hybridoma generation and initial screening by ELISA against hapten–BSA conjugates gave a total of 131 positives. Further cell culture up to a volume of 5 mL gave 27 hybridoma cell lines, which were assayed for catalysis of the cyclization of olefin 8 and enol ethers **10a** and **10b** by HPLC. Hybridoma 16E7 (anti-3) and 16G7 (anti-2) catalyzed the hydrolysis of enol ether **10a** and their activity was quantitatively inhibited by addition of the respective haptens. Both hybridomas were subcloned twice to give stable and homogeneous cell lines. The catalytic activity and the hapten binding activities were preserved during the

cloning process. Antibodies were produced from the cell lines by in vitro cell culture up to a volume of 1 L and were purified by ammonium sulfate precipitation followed by protein G affinity-column purification.

Kinetic characterization: Antibody 16E7 was studied in detail since assays with purified antibodies showed it to be the more active protein. The antibody catalyzed the hydrolysis of the Z enol ether **10a** to form hemiacetal 12 with multiple turnover. The reaction was quantitatively inhibited by hapten 3, with the indication of two active sites per antibody molecule. Isomeric E enol ether 10b was not accepted as a substrate. The antibody showed a pronounced hysteresis effect, in



Scheme 6. Synthesis of substrates **50**, **55**, and **56** as well as the corresponding reference compounds **51**, **52**, **57**, and **58**. a) (iPr)₂NEt, DMF, TBSCl, 45 min, RT, 97%; b) NaBH₄, EtOH, RT, 45 min, 91%; c) ethyl vinyl ether, Hg(OAc)₂ (cat), Δ , 72%; d) ethanolamine, RT, 16 h, 94%; e) LiAlH₄, THF, RT, 15 min, 84%; f) acetaldehyde, H₂SO₄, 0°C, 4 h, 91%; g) phosphonoacetic acid triethyl ester, NaH, THF, 0°C \rightarrow RT, 14 h, 77%; h) TBAF, THF, RT, 5 min, 56% **55** and 27% **57**; i) phosphonoacetic acid *P*,*P*-bis(2,2,2-trifluoroethyl)methyl ester, [18]crown-6, KHDMS, THF, -78°C, 90 min, 96%; j) TBAF, THF, RT, 5 min, 38% **56** and 39% **58**. KHDMS = potassium hexamethyldisilazanide.

Table 1. Data for immunization with haptens 1-3 and screening for catalysis with substrates 8, 10a, and 10b.

Hapten ^[a]	Number of mice ^[b]	Serum titers (conjugate) ^[c]	Number of binders ^[d]	Number of screened cell lines ^[e]	Number of catalytic hybrido- ma ^[f]	Clone name and sub- type
1/1/1	2	1 mouse 6400 and 1 mouse 3200 (1 –BSA)	22	4	0	-
2/2/2	4	3 mice 25600 and 1 mouse 12800 (2 – BSA)	5	1	1	16G7 κγ1
3/3/3	2	2 mice 12800 (3 -BSA)	40	9	1	16Е7 кү2а
1/3/3	2	1 mouse 12800–25600 and 1 mouse 6400 (1 BSA)	34	5	0	_
3/1/1	2	1 mouse 0 (1 –BSA) 1 mouse 12 800 and 1 mouse 0 (3 –BSA)	30	8	1	-

[a] First, second, and final boost of the corresponding hapten conjugates used for the immunization. [b] In total, twelve 129GIX+ mice were immunized according to standard procedures. [c] Dilution factor of blood serum (after immunization with the hapten–KLH conjugates) for 50% reduction of ELISA signal against the hapten–BSA conjugates. A high number indicates a strong immune response. [d] Number of cell lines that test positive for binding by ELISA against the hapten–BSA conjugate after fusion. [e] Number of cell lines that were grown up to a volume of 5 mL for catalysis testing. [f] Number of fully subcloned and stabilized hybridoma producing antibodies with catalytic properties.

that it required up to eight hours to reach its full catalytic activity (Figure 1). Similar kinetic retardation effects have been described in other catalytic antibodies.^[23] The kinetics of antibody 16E7 followed Michaelis–Menten kinetics in

both the initial phase and the steady-state phase of conversion, with a result indicating a rate acceleration in the range of $k_{\text{cat}}/k_{\text{uncat}} = 1400$ (Table 2), which is a typical value for antibody catalysis.



Figure 1. Kinetic measurements of the hydrolysis of enol ether **10a** by antibody 16E7. All data shown have already been corrected for the uncatalyzed reaction. All assays were performed at an antibody concentration of 0.2 mgmL⁻¹ (3.33 μ M active-site concentration) in 104 mM NaCl and 29 mM BisTris (bis(2-hydroxyethyl)iminotris(hydroxymethyl)methane) in water with 10% acetonitrile at 37 °C and pH 6.24. a) The time-course plot observed for hydrolysis of enol ether **10a** (300 μ M) catalyzed by antibody 16E7. In general, three parameters can be graphically estimated from a time-course plot.^[42] The initial velocity v_i and the steady-state velocity v_{ss} can each be obtained by simple linear regression and the apparent rate constant τ^{-1} can be calculated from the intercept of the v_{ss} slope on the time axis (see Equation (1) in the Experimental Section). b) Michaelis–Menten plot for the hydrolysis of the enol ether **10a** in the advanced stages of the catalysis, with constant v_{ss} velocities.

Substrate variation studies: Investigations with the pure antibody 16E7 showed that the tocopherol cyclase like cyclization of the olefinic phenol 8 to form 9 was not catalyzed by the antibody, even under very low pH conditions and in concentrated antibody solution. Even the noncatalyzed reaction could not be detected under these conditions. The formation of hemiacetal 12 instead of acetal 11 in the reaction of enol ether 10a might be caused by a competing water molecule in the active site. Therefore, the ethyl enol ether 44a, b and its isopropyl analogue 45 a, b were also tested with 16E7, since these more hydrophobic substrates might reduce the water content of the active site and suppress the water reaction, thereby leading to hydrolysis. Although both 44a and 45 a were accepted as substrates, their reaction led exclusively to the formation of hemiacetal 12. Acetal 11 was not hydrolyzed by the antibody and also did not show any competitive inhibition of the enol ether hydrolysis, a result implying that it was very poorly recognized by the antibody.

A series of alternative substrates that would potentially lead to cyclized products under acid-base catalysis was tested for catalysis by antibody 16E7. The methylene analogue 35 might be protonated to form the same carbocationic intermediate as that expected with the original substrate 8, yet starting with an energetically higher point (a disubstituted versus a trisubstituted olefin) and following a more favorable overall exo-trig cyclization pathway to the desired cyclized product as opposed to a relatively disfavored endotrig process for the tocopherol cyclase like cyclization of 8. Similarly, vinyl ether 50 might be as reactive as enol ether 10a and also lead to a cyclized product following a favored overall exo-trig process. Finally, the unsaturated hydroxy esters 55 and 56 were expected to undergo a facile acidbase-catalyzed 1,4-addition of the hydroxy group to form 57 and 58, respectively. While all of these substrates indeed underwent the expected processes in organic solvent upon treatment with strong acid, only vinyl ether 50 was accepted as a substrate by antibody 16E7 to give alcohol 51 without cyclization.

Table 2. Kinetic parameters for reactions catalyzed by antibody 16E7.^[a]

Substrates	Enol ethers ^[b]	[b]			Benzisoxazoles ^[c]	
	10 a	44 a	45 a	50	59	67
$v_{i} [\mu M s^{-1}]^{[d]}$	$3.22 \times 10^{-4[e]}$	$3.19 \times 10^{-4[e]}$	$1.56 \times 10^{-4[e]}$	n.d.	$1.23 \times 10^{-2[f]}$	$3.08 \times 10^{-3[f]}$
$v_{ss} [\mu M s^{-1}]^{[g]}$	$1.75 \times 10^{-3[e]}$	$1.68 \times 10^{-3[e]}$	$1.45 \times 10^{-3[e]}$	n.d.	$2.34 \times 10^{-2[f]}$	$1.23 \times 10^{-2[f]}$
τ [h] ^[h]	7.9 ^[e]	8.1 ^[e]	8.2 ^[e]	n.d.	$1.2^{[f]}$	9.1 ^[f]
$k_{\rm cat}$ [s ⁻¹]	1.11×10^{-3}	6.93×10^{-4}	5.56×10^{-4}	7.42×10^{-4}	n.d.	n.d.
$k_{\rm uncat} [{ m s}^{-1}]$	7.99×10^{-7}	1.66×10^{-6}	4.78×10^{-6}	8.02×10^{-6}	3.62×10^{-6}	5.96×10^{-7}
$k_{\rm cat}/k_{\rm uncat}$	1392	417	116	92	n.d.	n.d.
К _м [μм]	171	40	107	132	n.d.	n.d.
$k_{\rm cat}/K_{\rm M} [\mu {\rm M}^{-1} {\rm s}^{-1}]$	6.47×10^{-6}	1.73×10^{-5}	5.20×10^{-6}	5.64×10^{-6}	$1.30 \times 10^{-4[i]}$	$7.19 \times 10^{-5[i]}$
$K_{\rm TS} [\mu M]^{[j]}$	0.124	0.096	0.919	1.43	2.79×10^{-2}	8.29×10^{-3}

[a] All assays were measured in 104 mM NaCl and 29 mM BisTris in water with 10% acetonitrile at 37 °C and pH 6.24. [b] All assays were performed at an active-site concentration of 0.32 μ M. [c] All assays were performed at an active-site concentration of 0.32 μ M. [d] v_i is the initial velocity. [e] For the determination of the values v_i , v_{ss} and τ an initial substrate concentration of 300 μ M was used. [f] For the determination of the values v_i , v_{ss} and τ an initial substrate concentration of 300 μ M was used. [f] For the determination of the values v_i , v_{ss} and τ an initial substrate concentration of 300 μ M was used. [f] For the determination of the values v_i , v_{ss} and τ an initial substrate concentration of 671 μ M was used. [g] v_{ss} is the steady-state velocity. [h] τ^{-1} is the observed rate of the transition between the initial state and the steady state. [i] The low solubility of **59** and **67** prevented measurements at substrate concentrations above 2500 μ M and hence only exact values of k_{cal}/K_M could be obtained. [j] K_{TS} is defined as the dissociation constant of the complex between the catalyst and the transition state of the reaction and can be calculated by following equation: $K_{TS} = k_{uncal}/(k_{cal}/K_M)$.

Ring-opening reactions: Since our antibody 16E7 did not induce any acid-catalyzed cyclization, we set out to test its ability to promote a reverse ring-opening base-catalyzed process. The deprotonation of Kemp's benzisoxazole **59**, which undergoes precisely such a base-catalyzed ring-opening process,^[24] was therefore investigated (Scheme 7). Two previous accounts of catalysis of this reaction by antibodies raised against guanidinium and amidinium haptens similar to guanidinium **3** were taken into account.^[13]



Scheme 7. Deprotonation of Kemp's benzisoxazole **59** by antibody 16E7 and synthesis of deuterated benzisoxazole **67**. a) LiAlD_4 , THF, 12 h, Δ , 86%; b) different oxidation methods, low yields; c) *n*BuLi, Et₂O, -10°C, 2 h; [D₇]DMF, RT, 8 h, 97%; d) aqueous 1 M HCl/THF 1:1; e) hydroxylamine-*O*-sulfonic acid, Na₂SO₄, H₂O, CH₂Cl₂; NaHCO₃, RT, 1 h, 82%; f) H₂NO₃/H₂SO₄, 0°C, 30 min, 53%. Ab = antibody, THP = tetrahydropyran.

Antibody 16E7 efficiently catalyzed the ring-opening reaction of benzisoxazole 59 to form the yellow cyanonitrophenolate 60. As for the hydrolysis of enol ether 10a, the reaction was quantitatively inhibited by hapten 3, a result demonstrating that both reactions were taking place within the antibody binding pocket. A retardation effect similar to that detected with enol ether 10a was observed (Figure 2). While there was no detectable substrate binding under the accessible substrate concentration range (Michaelis-Menten constant of $K_{\rm M}$ > 2.5 mM), the catalysis was efficient with a transition-state dissociation constant of $K_{\rm TS} = 27.9$ nM, which corresponds to a rate enhancement of 8×10^6 over the corresponding acetate-catalyzed reaction, if a carboxylate catalytic group is assumed. Rate-limiting proton transfer was confirmed by comparing the kinetics of benzisoxazole 59 with its deuterated analogue 67.

Initially, compound **67** was prepared by a reported reaction sequence,^[25] which caused unexpected difficulties. Despite repeated attempts, the oxidation of the deuterated benzylalcohol **65** provided the corresponding benzaldehyde **63** only in very poor yields, presumably by a primary isotope effect. We therefore developed an alternative synthesis. Lithiation of the THP-protected bromophenol **61**^[26] followed by treatment with [D₇]-*N*,*N*-dimethylformamide to



Figure 2. The time-course for the decomposition of benzisoxazole **59** (\blacksquare) and its deuterated analogue **67** (\Box). All assays were performed at an antibody active-site concentration of 0.32 µM and at an initial substrate concentration of 671 µM in 104 mM NaCl and 29 mM BisTris in water with 10% acetonitrile at 37 °C and pH 6.24.

form **62** and THP deprotection afforded the desired benzaldehyde **63** in good yields. Aldehyde **63** was then transformed by the known procedures^[27] to the nitrobenzisoxazole **67**.

The comparison of reaction rates between the benzisoxazole **59** and its deuterated analogue **67** was complicated by the hysteresis effect. Indeed, **59** was converted by more than 30% before the antibody had reached full activity, so the reaction rate was not approaching its true maximum at any point during the reaction. With the slower-reacting deuterated substrate **67**, the fully active state of the antibody was reached at a lower conversion, thereby allowing the rate to approach closer to a true maximum. Considering these limitations, we estimated that the kinetic isotope effect on the deprotonation reaction is approximately 2–4, which is consistent with rate-limiting proton transfer and the critical role of acid–base catalysis in the antibody-catalyzed process. Similar isotope effects have been observed with other catalytic antibodies for the same reaction.^[13]

Discussion

The cyclization of phytyl-hydroquinone **6** to γ -tocopherol (**7**) is, in principle, a two-step process requiring protonation of the double bond followed by trapping of the intermediate carbocation by the hydroxy group. It is believed that preionization of the phenol to a phenolate occurs in the enzyme binding pocket to favor double-bond protonation, thereby resulting de facto in a single-step process without an actual carbocation intermediate. In any case, the enantioselectivity of the enzyme-catalyzed cyclization implies that the enzyme induces and immobilizes a single enantiomeric conformation of the substrate during the reaction.

Tetrahydroquinolinium haptens 1 and 2 provide almost perfect transition-state analogues: the molecules perfectly mimic the product-like geometry of a late transition state while displaying the positive charge of the carbocationic intermediate. The cyclic nature of these transition-state analogues should ensure that the complementary binding pockets of the induced antibodies are able to preorganize the acyclic precursors for cyclization. The same reasoning applies, although less perfectly, to the corresponding guanidinium hapten **3**. Within the framework of an immunization experiment, the positive charge in the haptens **1–3** naturally induces a charge-neutralizing carboxylate, thereby providing the necessary catalytic machinery for the reaction. The full positive charge available in the haptens at neutral pH values also ensures electrostatic complementarity in the binding pocket.

As far as can be judged from binding studies by ELISA, the isolated catalytic antibody 16E7 displays the expected binding properties, since it binds with both its original hapten **3** and the quaternary ammonium cations **1** and **2**. This suggests that the antibody binding pocket is indeed complementary to the geometry of the cyclic product. The efficient ring-opening reaction with benzisoxazole **59** probably takes place in the corresponding arrangement, as for the closely related antibody 34E4 raised against a very similar hapten.^[12a] The question then arises as to why ring closure with participation of the hydroxy group is never observed with any of the cyclization precursors tested, despite of the ability of the antibody binding pocket to react with the cyclic benzisoxazole **59** in a ring-opening process.

In the case of enol ether **10a**, which was used for screening and could be considered as the "natural" substrate of antibody 16E7, ring closure would result from intramolecular trapping of the oxocarbonium cation intermediate, which occurs in competition with intermolecular trapping by a water molecule from the solvent. We have described a similar process in catalytic antibody 14D9,^[8,28] in which protonation of hydroxyethyl enol ether **68** led to the formation of the optically pure cyclic acetal **70** in a 1:10 ratio to ketone **69**, which would result from the water reaction (Scheme 8).^[29] In the absence of any directing effect for cyc-



Scheme 8. 14D9-catalyzed hydrolysis and ring closure of hydroxyethyl enol ether **68**.

lization in the hapten design, the acetal versus ketone ratio was interpreted in terms of a low (approximately 3%) water content of the antibody binding site. Considering the known versatility of antibody 14D9, we tested whether this antibody also catalyzed reactions with enol ethers **10a** and **10b**,

olefin **8**, and benzisoxazole **59**, but without success. Strikingly, antibody 14D9 was obtained from an immunization against the hydrophobic quaternary ammonium hapten **71**, which is very similar to our tetrahydroquinolinium hapten **1**. In the present series of experiments the fact that hapten **1** did not induce any catalytic antibody could be due to pure chance.^[30] The guanidinium hapten **3** that induced antibody 16E7 probably induces a more hydrophilic binding site.

The present series of experiments to prepare antibody 16E7 was designed in close analogy to our own experience with the series leading to the hydrolytic antibody 14D9, which could be interpreted as a bias towards hydrolytic processes. Janda and co-workers have reported several catalytic antibodies towards hydroxy epoxide and olefinic tosylate cyclizations.^[31] The functional groups and overall structure of their haptens is very similar to haptens 1-3 used here and they incorporate quaternary ammonium and guanidinium functional groups next to an immunogenic aromatic group. However, in contrast to our design, Janda and coworkers systematically placed the aromatic group of their haptens between the cationic groups and the linker to the carrier proteins, which would tend to induce binding pockets that would become readily sealed off from the solvent upon substrate binding. Yet another factor affecting the hydrolytic tendency in the system of Janda and co-workers lies in the experimental conditions used. Most of their systems, particularly those leading to olefin tosylate cyclizations, operated in a biphasic hexane/water system,^[32] whereby the substrate is dissolved in the organic phase and comes into contact with a concentrated buffered antibody solution upon shaking. These reaction conditions may seem artificial but they may indeed be quite similar to the membrane-bound conditions under which many of the natural olefin-cyclization enzymes operate, including various terpene cyclases and tocopherol cyclase itself.^[4-6,31f] Unfortunately, we did not observe any conversion of enol ether substrates 10 a, b and olefin 8 under these biphasic conditions. This lack of reactivity under the biphasic conditions might be related to the particular retardation effect in the onset of activity of 16E7 in aqueous buffer. Indeed modeling investigations suggest that the kinetic retardation effect is induced by a large conformational movement of the CDR3 loop; such a movement could well be inhibited under phase-transfer conditions.^[33]

One of the striking aspects of the reactivity of antibody 16E7 is its dual reactivity consisting in general-acid catalysis of enol ether hydrolysis on one side and general-base catalysis of the benzisoxazole deprotonation on the other side. Inhibition of both reactions by hapten 3 implies that they take place within the same binding pocket. Mutagenesis of active-site residues on the recombinant chimeric Fab-16E7, expressed in Escherichia coli, shows that catalysis can be traced back to glutamate Glu^{L39} in the Fv region of the light protein chain. (Mutation of Glu^{L39} to either alanine or glutamine completely abolished activity and Glu^{L39} is in direct contact with the hapten as shown by molecular modeling.)^[33] Antibody 16E7 therefore provides a clear experimental example that a general acid-base carboxyl group can indeed function both as an acid in an intrinsically acid-catalyzed process (enol ether hydrolysis) and as a base in an intrinsically base-catalyzed process (benzisoxazole deprotonation). Both reactions involve rate-limiting proton transfer between the substrate and the carboxyl group, as proved directly by the isotope-effect studies discussed above.

While this dual reactivity can be interpreted as a trivial manifestation of microscopic reversibility in catalysis, the particular conditions of each of the two reactions still deserves comment. Indeed both reactions show opposite behaviors towards solvent effects. Enol ether hydrolysis is strongly accelerated in polar protic solvents and the reaction essentially stops as soon as the water content of the medium decreases, as was studied in detail for the case of hydroxy enol ether 68 discussed above.^[29] In contrast, the deprotonation of benzisoxazole 59 has been extensively discussed in the literature due to its unusual inverse solvent dependence, by which the reaction is strongly accelerated in aprotic media.^[27b,34] The effect has been invoked as a key triggering factor in the benzisoxazole deprotonation by antibody 34E4 of Hilvert and co-workers, as well as in the related decarboxylation reaction of antibody 21D8^[35] raised against a sulfonate hapten. The solvent effect on the benzisoxazole decomposition by carboxylates can be interpreted in a desolvation of the carboxylate base in aprotic media, which enhances its basicity.[36]

In contrast, enhancement of basicity of the catalytic glutamate Glu^{L49} side chain within the binding pocket of antibody 16E7 leading to benzisoxazole deprotonation catalysis cannot be interpreted in terms of medium effects. Indeed, any decrease in polarity or proticity would be fatal to the rate of enol ether hydrolysis. This favors an interpretation in terms of specific interactions within the antibody binding pocket, such as electrostatic stabilization of the carboxylate or a particular arrangement preventing the formation of strong hydrogen-bonding interactions except with the hapten. Such an arrangement should indeed be selected during the immune response selecting for the strongest and most selective hapten binding interactions.

Any effect resulting in an enhanced basicity of the carboxylate in antibody 16E7 should indeed enhance its reactivity for both the acid- and the base-catalyzed process. While it is clear that a higher pK_a value of the carboxylic acid increases the reactivity of the conjugate carboxylate as a base, it must be stressed that the effect also improves the acid-catalyzed process at pH values above the pK_a value of the acid, under which the present experiments were done. The rate enhancement of acid catalysis occurs because a higher pK_a value of the acid increases the effective concentration of the catalytically active carboxyl group at pH values higher than the pK_a . More precisely, this effect is more pronounced than the corresponding decrease in the reactivity of the acid for protonation.^[14] The ratio of pK_a variation to the effect on catalysis is the value α , which can be interpreted as the extent of proton transfer occurring at the transition state. The α value is generally around 0.7 for enol ether protonation by carboxylic acids.^[37]

Conclusion

Cationic tight-binding inhibitors of tocopherol cyclase were used as transition-state analogues to search for catalytic antibodies promoting the cyclization of the o-allylphenol substrate 8 and its more reactive enol ether analogues 10a, b as short-chain models for the natural substrate phytyl-hydroquinone 6. Antibody 16E7 was isolated against hapten 3 and catalyzed the reaction of enol ether 10a to deliver the hydrolysis product hemiacetal 12, without participation of the phenolic function. The antibody also catalyzed the ringopening reaction of benzisoxazole 59, thereby demonstrating its ability to handle cyclic substrates. The more difficult tocopherol cyclase like cyclization of substrate 8 remained out of reach. This might be attributed in part to the low reactivity of the system, as seen by the fact that there is no observable spontaneous reaction in aqueous buffered systems down to pH 2.0. Molecular modeling and mutational investigations with antibody 16E7 are in progress to explain the reaction mechanism and the unusual hysteresis effect in more detail.

Experimental Section

General: Reactions requiring anhydrous conditions were run under argon in vacuum- and flame-dried glassware. Diethyl ether and tetrahydrofuran were distilled from sodium/benzophenone prior to use. Dichloromethane was distilled from calcium hydride. Reagents were purchased from Fluka or Aldrich and were used as received. Reaction progress was monitored by TLC on Merck silica gel 60 F-254 with detection by UV light or by immersion in an acidic staining solution (ceric ammonium molybdate or phosphomolybdic acid). Merck silica gel 60 (40-63 µm) was used for column chromatography and flash chromatography. The following compounds were prepared as previously described: 6-methoxy-2-methyl-1,2,3,4-tetrahydroisoquinoline,[38] ethyl 8-bromo-octanoate,^[14] 6-methoxy-1,2,3,4-tetrahydroisoquinoline hydrochloride,^[38] ethyl 8-amino-octanoate,^[16] 4-methoxy-2-(3-methyl-2-butenyl)phenol,^[17] 5nitro-benzisoxazole,^[27b] 2-hydroxy-5-nitrobenzonitrile,^[39] 2-(2-bromo-phenoxy)tetrahydropyran.[26]

Instrumentation: Melting points were determined on a Kofler apparatus or with a Büchi 510 apparatus and are uncorrected. ¹H NMR and ¹³C NMR spectra were recorded with Bruker DRX-600, Bruker DRX-500, Varian VXR-400, or Varian Gemini 300 spectrometers. Proton magnetic resonance (¹H NMR) spectra were recorded at 600, 500, 400, or 300 MHz. Chemical shifts are expressed in parts per million (δ scale) downfield from tetramethylsilane and are referenced to the residual protium signals in the solvent (CDCl₃, $\delta = 7.26$ ppm; [D₄]MeOH, $\delta =$ 3.31 ppm; [D₆]DMSO, $\delta = 2.49$ ppm). Data are presented as follows: chemical shift, multiplicity (s=singlet, d=dublet, t=triplet, q=quartet, quin=quintet, m=multiplet), integration, and coupling constant (in Hz). Carbon magnetic resonance (13C NMR) spectra were recorded at 150, 125, 100, or 75 MHz. Chemical shifts are referenced to the carbon signal for the solvent (CDCl₃, $\delta = 77.00 \text{ ppm}$; [D₄]MeOH, $\delta = 49.00 \text{ ppm}$; $[D_6]DMSO, \delta = 39.5 \text{ ppm}$). IR spectroscopy was performed on a Perkin-Elmer 1600 FTIR apparatus. Data are presented as follows: frequency of transmission (cm⁻¹), intensity (s=strong, m=medium, w=weak). The mass spectra were determined on Varian VG-70-250 (EI), Varian MAT-312 (EI), or Finnigan Mat LCQ (ESI) spectrometers. HPLC was done on a Waters 600 controller with a Waters 996 photodiode array detector and using three different solvents: A (0.1% trifluoroacetic acid (TFA) in H2O), B (H2O/CH3CN 1:1), and C (H2O). HPLC conditions for selected compounds are given in Table 3. Preparative HPLC was performed on a Waters Prep LC and Delta Prep 4000 apparatus with a Waters 486 tunable absorbance detector.

Table 3. Analytical reversed-phase HPLC conditions for selected compounds $^{\left[a\right] }$

Compound	% A	% B	% C	$t_{\rm R}$ [min]
1 ^[b]	50	50	0	4.3
2 ^[b]	50	50	0	7.6
3 ^[b]	50	50	0	6.5
18 ^[b]	50	50	0	13.1
8 ^[c]	0	100	0	7.3
9 ^[c]	0	100	0	13.2
10 a ^[c]	0	64	36	4.7
10b ^[c]	0	64	36	4.2
11 ^[c]	0	64	36	7.1
12 ^[c]	0	64	36	2.9
35 ^[c]	0	100	0	7.1
44 a ^[c]	0	64	36	6.9
44 b ^[c]	0	64	36	6.5
45 a ^[c]	0	72	28	7.7
45 a ^[c]	0	72	28	7.0
42 ^[c]	0	64	36	14.0
43 ^[c]	0	72	28	15.3
50 ^[b]	0	43	57	18.2
51 ^[b]	0	43	57	3.1
52 ^[b]	0	43	57	27.4
55 ^[c]	0	30	70	5.5
56 ^[c]	0	30	70	6.1
57 ^[c]	0	30	70	10.6
58 ^[c]	0	30	70	10.3

[a] Isocratic elution at 1.0 mLmin⁻¹. A=0.1% TFA in H₂O, $B=CH_3CN/H_2O$ (50:50), $C=H_2O$. [b] Analytical column: Vydac 218TP-54 (C18, pore size 300 Å), 0.45×22 cm, at 1.5 mLmin⁻¹. [c] Analytical column: Bischoff LiChrospher 100 (C18, pore size 300 Å), 0.46×12.5 cm, at 1.0 mLmin⁻¹.

Synthesis of the haptens

2-(7-Ethoxycarbonylheptyl)-6-methoxy-2-methyl-1,2,3,4-tetrahydroisoquinolinium bromide (14): 6-Methoxy-2-methyl-1,2,3,4-tetrahydroisoquinoline (13; 530 mg, 2.99 mmol, 1.0 equiv) and ethyl 8-bromo-octanoate (750 mg, 3.00 mmol, 1.0 equiv) were dissolved in DMF (1 mL) and the resulting solution was heated for 3 h at 60 °C. After evaporation to dryness, the crude solid was purified by flash chromatography (CH2Cl2/CH3OH 85:15) to give 14 (1.08 g, 2.51 mmol, 84%) as an oil. $R_{\rm f}$ =0.35 (CH₂Cl₂/ CH₃OH 9:1); ¹H NMR (300 MHz, CDCl₃): $\delta = 7.05$ (d, ³*J*(8,7)=8.5 Hz, 1H; H-C(8)), 6.79 (dd, ${}^{4}J(7,5) = 2.5$ Hz, 1H; H-C(7)), 6.72 (d, 1H; H-C(5)), 4.80 (d, ${}^{2}J(1,1) = 15.1$ Hz, 1H; H-C(1)), 4.68 (d, 1H; H-C(1)), 4.22–4.11 (m, 1H; H-C(3)), 4.09 (q, ${}^{3}J(CO_{2}CH_{2}CH_{3},CO_{2}CH_{2}CH_{3}) =$ 7.1 Hz, 2H; CO₂CH₂CH₃), 3.88–3.83 (m, 1H; H-C(3)), 3.79 (s, 3H; OCH3), 3.71-3.60 (m, 2H; H-C(1')), 3.42 (s, 3H; NCH3), 3.31-3.05 (m, 2H; H-C(4)), 2.26 (t, ${}^{3}J(7',6') = 7.4$ Hz, 2H; H-C(7')), 1.86–1.70 (m, 2H; H-C(2')), 1.56 (quin, ${}^{3}J(6',7') = {}^{3}J(6',5') = 7.4$ Hz, 2H, H-C(6')), 1.41–1.25 (m, 6H; H-C(5'), H-C(4'), H-C(3')), 1.22 (t, 3H; CO₂CH₂CH₃) ppm; ¹³C NMR (75 MHz, CDCl₃): $\delta = 174.34$ (C(8')), 160.60 (C(6)), 130.89 (C(4a)), 129.35 (C(8)), 118.59 (C(8a)), 114.91 (C(7)), 114.08 (C(5)), 62.91 (C(1')), 62.68 (C(1)), 60.87 (CO₂CH₂CH₃), 58.42 (C(3)), 56.09 (OCH₃), 48.90 (NCH₃), 34.76 (C(7')), 29.39, 29.32, 26.71 (C(5'), C(4'), C(3')), 25.26 (C(6')), 24.88 (C(4)), 23.04 (C(2')), 14.89 (CO₂CH₂CH₃) ppm; IR (NaCl): $\tilde{\nu} = 3180$ (m), 2950 (s), 2860 (w), 1730 (s), 1610 (m), 1510 (s), 1460 (m), 1440 (m), 1380 (w), 1320 (m), 1250 (m), 1180 (m), 1160 (m), 1100 (s), 1030 (s), 910 (w), 860 (w) cm⁻¹; UV/Vis (CHCl₃): $\lambda = 280$ nm; MS (FAB): m/z (%): 348 [M+-Br] (100), 214 (12), 176 (19), 147 (5), 58 (11); HRMS (ESI): m/z: calcd for C₂₁H₃₄NO₃: 348.2538; found: 348.2554 [M^+ -Br].

2-(7-Carboxyheptyl)-6-methoxy-2-methyl-1,2,3,4-tetrahydroisoquinolinium trifluoroacetate (1): A solution of compound **14** (45.5 mg, 107 mmol) in DMF (10 mL) was treated with 1 N aqueous HCl (10 mL) and the reaction mixture was stirred at 25 °C for 24 h. The solution was neutralized by adding solid KOH and the resulting mixture was lyophilized. Purification by preparative HPLC gave product **1** (32.9 mg, 76.0 mmol, 71 %). R_f =0.24 (CH₂Cl₂/CH₃OH/CH₃COOH 8:2:0.1); ¹H NMR (500 MHz, [D₆]DMSO): δ =11.92 (s, 1H; COOH), 7.10 (d, ³J(8,7)=8.1 Hz, 1H; H-C(8)), 6.88 (dd, ⁴J(7,5)=2.2 Hz, 1H; H-C(7)), 6.85 (d, 1H; H-C(5)); 4.50 (d, ${}^{2}J(1,1)=15.2$ Hz, 1H; H-C(1)), 4.44 (d, 1H; H-C(1)), 3.75 (s, 3H; OCH₃), 3.68–3.58 (m, 2H; H-C(3)), 3.31 (m, 2H; H-C(1')), 3.11 (m, 2H; H-C(4)), 3.02 (s, 3H; NCH₃), 2.19 (t, ${}^{3}J(7',6')=7.4$ Hz, 2H; H-C(7')), 1.80–1.70 (m, 2H; H-C(2')), 1.52–1.46 (m, 2H; H-C(6')), 1.37–1.21 (m, 6H; H-C(5'), H-C(4'), H-C(3')) ppm; 13 C NMR (125 MHz, [D₆]DMSO): $\delta = 174.92$ (C(8')), 159.40 (C(6)), 131.71 (C(4a)), 128.73 (C(8)), 119.36 (C(8a)), 114.08 (C(7)), 113.64 (C(5)), 62–77 (C(1')), 61.14 (C(1)), 57.14 (C(3)), 55.66 (OCH₃), 47.13 (NCH₃), 34.01 (C(7')), 28.66, 28.62 (C(5'), C(3')), 26.07 (C(4')), 24.75 (C(6')), 23.88 (C(4)), 21.67 (C(2')) ppm; IR (NaCl, CH₃Cl): $\tilde{\nu} = 3180$ (m), 2950 (s), 2860 (w), 1730 (s), 1610 (m), 1500 (m), 1460 (m), 1440 (m), 1370 (w), 1100 (s), 1010 (s), 910 (w), 860 (w) cm⁻¹; UV/Vis (EtOH): $\lambda = 282$ nm; MS (FAB): *m/z* (%): 320 [*M*⁺ -CF₃COO] (100), 200 (19), 162 (26), 58 (19); HRMS (ESI): *m/z*: calcd for C₁₉H₃₀NO₃: 320.2226; found: 320.2224 [*M*⁺-CF₃COO].

Carrier protein conjugates with hapten 1: The KLH and BSA conjugates of hapten 1 were prepared according to the previously described method.^[40]

5-{[4-(Ethyl-2-one)phenyl]amino}-5-oxo-pentanoic acid ethyl ester (15): A solution of Dess-Martin periodinane (961 mg, 2.26 mmol, 2 equiv) in CH2Cl2 (30 mL) was added to a stirred suspension of 5-{[4-(ethyl-2-ol)phenyl]amino]-5-oxo-pentanoic acid ethyl ester (300 mg, 1.13 mmol, 1 equiv) in CH₂Cl₂ (10 mL) at -78°C and the resulting suspension was allowed to warm to room temperature over a period of 1 h with vigorous stirring. After 16 h, additional Dess-Martin periodinane (471.2 mg, 1.1 equiv) was added and the reaction mixture was stirred for an additional 24 h at room temperature. The mixture was then poured into a vigorously stirred mixture of a saturated solution of NaHCO₃ (100 mL) and a saturated solution of Na₂S₂O₃ (100 mL). The organic layer was separated and washed with brine (100 mL), dried (Na₂SO₄), and concentrated. The residue was purified by chromatography (EtOAc/hexane 3:1) to give pure product 15 (248.2 mg, 0.94 mmol, 83%). R_f=0.40 (EtOAc/hexane 3:1); ¹H NMR (400 MHz, CDCl₃): $\delta = 9.71$ (t, ³J(2'', 1'') = 2.4 Hz, 1H; H-C(6), 7.52 (d, ${}^{3}J(2',3') = 8.0$ Hz, 2H; H-C(2')), 7.17 (d, 2H; H-C(3')), 4.14 $(q, {}^{3}J(CH_{2}CH_{3},CH_{2}CH_{3}) = 7.2 \text{ Hz}, 2\text{ H}; (OCH_{2}CH_{3})), 3.65 (d, 2\text{ H}; \text{H-}$ C(1")), 2.42 (m, 4H; H-C(4),H-C(2)), 2.04 (m, 2H; H-C(3)), 1.26 (t, 3H; $(OCH_2CH_3))$ ppm; ¹³C NMR (300 MHz, CDCl₃): $\delta = 199.66$ (C(2")), 173.73 (C(1)), 170.92 (C(2')), 137.59 (C(1')), 130.49 (C(4')), 127.77 (C(3')), 120.60 (C(2')), 60.88 (OCH2CH3), 50.26 (C(1")), 36.73 (C(4)), 33.50 (C(2)), 21.12 (C(3)), 14.53 (OCH₂CH₃) ppm; IR (KBr): $\tilde{\nu}$ = 3290 (s), 3130 (w), 3060 (w), 2940 (w), 2820 (w), 1740 (s), 1670 (s), 1600 (m), 1540 (s), 1410 (m), 1320 (m), 1260 (w), 1180 (m), 1170 (m), 1120 (m), 1070 (m), 1000 (s), 820 (m) cm⁻¹; UV/Vis (MeOH): λ (%) = 208 (72), 248 (100) nm; MS (EI): m/z (%): 278 (5), 277 [M⁺] (26), 248 (14), 232 (32), 231 (7), 202 (12), 143 (44), 135 (31), 115 (25), 106 (100), 87 (22), 55 (16); HRMS (EI): *m*/*z*: calcd for C₁₅H₁₉NO₄: 277.1314; found: 277.1319 [*M*⁺]. 2-{5-[(4-Ethyl)phenylamino]-5-oxo-pentanoic acid ethyl ester}-6-methoxy-1,2,3,4-tetrahydroisoquinolium acetate (17): 6-Methoxy-1,2,3,4-tet-

rahydroisoquinoline hydrochloride (16; (803 mg, 3.17 mmol, 4 equiv) was dissolved in a 50% aqueous K_2CO_3 solution (35 mL) and extracted with tert-butyl methyl ether (MTBE) (3×50 mL). The combined organic layers were dried (Na₂SO₄), and evaporated under reduced pressure. The residue was mixed with aldehyde 15 (220 mg, 0.793 mmol, 1 equiv), dissolved in 1,2-dichloroethane (20 mL) and then treated with sodium triacetoxyborohydride (252 mg, 1.18 mmol, 1.5 equiv). The mixture was stirred at room temperature for 30 min, then the reaction was quenched by adding aqueous saturated NaHCO3 (100 mL) and the product was extracted with EtOAc ($4 \times 100 \text{ mL}$). The combined organic layers were dried (Na₂SO₄) and concentrated. The residue was purified by chromatography (MeOH/CH2Cl2 1:9) to give pure product 17 (285.0 mg, 0.588 mmol, 74%). $R_{\rm f} = 0.50$ (MeOH/CH₂Cl₂ 1:9); m.p. 88–90°C; ¹H NMR (400 MHz, CDCl₃): $\delta = 7.48$ (s, 1 H; NH), 7.45 (d, J(2'',3'') =8.5 Hz, 2H; H-C(2")), 7.18 (d, 2H; H-C(3")), 6.96 (d, ${}^{3}J(8,7) = 8.7$ Hz, 1H; H-C(8)), 6.74 (dd, ${}^{4}J(7,5) = 2.5$ Hz, 1H; H-C(7)), 6.66 (d, 1H; H-C(5)), 4.15 (q, ³*J*(OCH₂CH₃,OCH₂CH₃)=7.6 Hz, 2H; (OCH₂CH₃)), 3.78 (s, 3H; (OCH₃)), 3.65 (s, 2H; H-C(1)), 3.05 (m, 4H; H-C(3), H-C(4)), 2.64 (m, 4H; (NCH2CH2-C(4")), 2.42 (m, 4H; H-C(4'), H-C(2')), 2.09 (s, 3H; CH₃COO), 2.05 (m, 2H, H-C(3')), 1.24 (t, 3H; (OCH₂CH₃)) ppm; ¹³C NMR (400 MHz, CDCl₃): $\delta = 175.96$ (CH₃COO), 173.79 (C(1')), 170.92 (C(5')), 158.72 (C(6)), 136.72 (C(1")), 135.59 (C(3")), 134.89 (C(4a)), 129.59 (C(2")), 128.10 (C(8)), 125.21 (C(2")), 120.45 (C(8a)), 113.61 (C(7)), 112.96 (C(5)), 60.91 (NCH₂CH₂-C(4")), 59.11 (OCH₂CH₃),

- 2495

55.65 (C(1)), 54.64 (CH₃O-C(6)), 50.38 (C(3)), 36.77 (C(4')), 33.64 (NCH₂CH₂-C(4'')), 28.25 (C(4)), 22.21 (C(3')), 21.25 (CH₃COO), 14.62 (OCH₂CH₃) ppm; IR (KBr): $\tilde{\nu}$ = 3450 (m), 3310 (m), 3020 (w), 2940 (m), 1730 (s), 1690 (s), 1660 (s), 1610 (s), 1540 (m), 1510 (s), 1410 (m), 1380 (w), 1310 (m), 1240 (s), 1160 (w), 1030 (m), 830 (w) cm⁻¹; UV/Vis (MeOH): λ (%) = 208 (100), 246 (86) nm; MS (FAB): *m/z* (%): 426 (20), 425 [*M*⁺] (72), 424 (8), 423 (19), 192 (10), 177 (12), 176 (100), 175 (6), 162 (14), 160 (5), 143 (11), 134 (4), 120 (17), 115 (8), 106 (5), 55 (10); elemental analysis calcd (%) for C₂₇H₃₆N₂O₆: C 66.92, H 7.49, N 5.78, O 19.81; found: C 66.68, H 7.68.

2-Methyl-2-{5-[(4-ethyl)phenylamino]-5-oxo-pentanoic acid ethyl ester}-6-methoxy-1,2,3,4-tetrahydroisoquinolinium trifluoroacetate (18): Compound 17 (50 mg, 0.117 mmol) was dissolved in a 50% aqueous K₂CO₃ solution (35 mL) and extracted with TBME (3×50 mL). The combined organic layers were dried (Na2SO4) and evaporated under reduced pressure. The residue was redissolved in CH₃CN (5 mL) and then dimethylsulfate (14 µL, 0.106 mmol, 1.1 equiv) was added to this solution. The reaction mixture was stirred for 15 h at room temperature and then the solvent was evaporated under reduced pressure. The residue was purified by preparative HPLC to yield 18 (29.1 mg, 0.053 mmol, 55%). $R_{\rm f} = 0.35$ CH₂Cl₂/CH₃OH/CH₃COOH 8:2:0.1); ¹H NMR (400 MHz, CDCl₃): $\delta =$ 7.45 (d, ${}^{3}J(2'',3'') = 8.6$ Hz, 2H; H-C(2'')), 7.01 (d, 2H; H-C(3'')); 6.98 (d, ${}^{3}J(8,7) = 7.8$ Hz, 1H; H-C(8)), 6.81 (dd, ${}^{4}J(7,5) = 2.4$ Hz, 1H; H-C(7)), 6.71 (d, 1H; H-C(5)), 4.56 (d, ${}^{2}J(1,1) = 15.2$ Hz, 1H; H-C(1)), 4.39 (d, 1H; H-C(1)), 4.08 (q, ${}^{3}J(\text{OCH}_{2}\text{CH}_{3},\text{OCH}_{2}\text{CH}_{3}) = 7.4 \text{ Hz}, 2\text{ H};$ (OCH₂CH₃)), 3.78 (s, 3H; (CH₃O)), 3.72 (m, 2H; H-C(3)), 3.60 (s, 3H; (NCH₃)), 3.50 (m, 2H; (NCH₂CH₂-C(4"))), 3.13 (m, 2H; H-C(4)), 2.96 (m, 2H; (NCH₂CH₂-C(4"))), 2.39 (t, ³J(2',3')=7.5 Hz, 2H; H-C(2')), 2.34 $(t, {}^{3}J(4',3') = 7.4 \text{ Hz}, 2\text{ H}; \text{ H-C}(4')), 1.92 \text{ (m, 2H; H-C}(3')), 1.21 \text{ (t, 3H; })$ $(OCH_2CH_3))$ ppm; ¹³C NMR (400 MHz, CDCl₃): $\delta = 173.74$ (C(1')), 172.06 (C(5')), 160.45 (C(6)), 138.35 (C(1")), 130.34 (C(4")), 129.60 (C(4a)), 129.05 (C(2")), 121.20 (C(8)), 117.95 (C(8a)), 114.82 (C(7)), 113.78 (C(5)), 64.91 (NCH2CH2-C(4")), 62.55 (C(1)), 60.78 (C(3)), 58.45 (OCH₂CH₃), 55.78 (CH₃O)), 47.26 (NCH₃)), 36.32 (C(4')), 33.84 (C(2')), $(NCH_2CH_2-C(4'')), 24.41 (C(4)), 1.19$ (C(3')), 28.41 14.56 (OCH₂CH₃)) ppm; IR (CHCl₃, NaCl): $\tilde{\nu} = 3570$ (w), 3160 (w), 2990 (w), 2960 (w), 2840 (w), 2250 (s), 1790 (m), 1730 (m), 1690 (s), 1610 (m), 1560 (w), 1510 (w), 1460 (s), 1380 (s), 1320 (w), 1280 (w), 1100 (s), 1010 (m), 910 (s), 820 (w) cm⁻¹; UV/Vis (MeOH): λ (%) = 210 (82), 246 (100) nm; MS (ESI): m/z (%): 440 (28), 439 [M⁺] (100), 305 (29); HRMS (EI): m/ z: calcd for C₂₆H₃₅N₂O₄: 279.1471; found: 279.1470 [M⁺-CF₃COO].

2-Methyl-2-{5-[(4-ethyl)phenylamino]-5-oxo-pentanoic acid}-6-methoxy-1,2,3,4-tetrahydroisoquinolinium trifluoroacetate (2): Compound 18 was dissolved in a mixture of 4M HCl in dioxane (2 mL) and water (250 µL) and the resulting reaction mixture was stirred for 6 h. With aqueous K₂CO₃ solution the pH value was adjusted to 7. The mixture was then purified by preparative HPLC to yield 2 (19.6 mg, 0.037 mmol, 71%). $R_{\rm f} = 0.22$ (CH₂Cl₂/CH₃OH/CH₃COOH 8:2:0.1); ¹H NMR (500 MHz, $[D_4]$ MeOH): $\delta = 7.54$ (d, ${}^{3}J(2'',3'') = 8.5$ Hz, 2H; H-C(2'')), 7.25 (d, 2H; H-C(3")), 7.11 (d, ³J(8,7)=7.7 Hz, 1H; H-C(8)), 6.91 (m, 1H; H-C(7)), 6.89 (m, 1H; H-C(5)), 4.62 (d, ${}^{2}J(1,1) = 15.2$ Hz, 1H; H-C(1)), 4.54 (d, 1H; H-C(1)), 3.81 (s, 3H; (CH₃O)), 3.78 (m, 2H; H-C(3)), 3.60 (m, 2H; NCH₂CH₂-C(4")), 3.26 (m, 2H; H-C(4)), 3.22 (s, 3H; (NCH₃)), 3.19 (m, 2H; NCH₂CH₂-C(4'')), 2.43 (t, ${}^{3}J(2',3') = 7.5$ Hz, 2H; H-C(2')), 2.38 (t, ${}^{3}J(4',3') = 7.4$ Hz, 2H; H-C(4')), 1.96 (m, 2H; H-C(3')) ppm; ${}^{13}C$ NMR (500 MHz, $[D_4]MeOH$): $\delta = 176.79$ (C(1')), 173.79 (C(5')), 161.55 (C(6)), 139.21 (C(1"), 132.45 (C(4")), 132.06 (C(4a)), 130.38 (C(3")), 129.57 (C(8)), 121.74 (C(2")), 119.42 (C(8a)), 115.28 (C(7)), 114.37 (C(5)), 65.52 (NCH₂CH₂-C(4")), 63.04 (C(1)), 59.26 (C(3)), 55.85 (CH₃O), 47.80 (NCH₃)), 36.84 (C(4')), 34.06 (C(2')), 28.96 (NCH₂CH₂-C(4")), 24.99 (C(4)), 2.05 (C(3')) ppm; UV/Vis (MeOH): λ (%)=208 (100), 248 (87) nm; IR (CHCl₃, NaCl): $\tilde{\nu}$ =3570 (w), 3160 (w), 2990 (w), 2960 (w), 2840 (w), 2250 (s), 1790 (m), 1730 (m), 1680 (s), 1610 (m), 1560 (w), 1510 (w), 1470 (s), 1380 (s), 1320 (w), 1280 (w), 1100 (s), 1010 (m), 910 (s), 820 (w) cm⁻¹; MS (ESI): m/z (%): 412 (25), 411 [M^+ -CF₃COO] (100), 277 (21); HRMS (ESI): m/z: calcd for C₂₄H₃₁N₂O₄: 411.2284; found: 411.2286 $[M^+-CF_3COO].$

Carrier protein conjugates of hapten 2: The KLH and BSA conjugates of hapten **2** were prepared according to the previously described method.^[40] **5-Methoxy-2-nitrobenzaldehyde (20**): Methyl iodide (80.0 mL, 182.4 g, 1.285 mol, 21 equiv) was added to a suspension of 5-hydroxy-2-nitroben-

zaldehyde (19; 10.0 g, 59.8 mmol, 1.0 equiv) and Cs₂CO₃ (27.3 g, 83.7 mmol, 1.4 equiv) in DMF (60 mL). After stirring for 15 h at room temperature, the reaction was quenched by adding H2O (300 mL) and the aqueous solution was extracted with EtOAc (7×60 mL). The organic layers were dried (Na₂SO₄) and evaporated, then the crude residue was purified by column chromatography (hexane/MTBE 1:1) to give 20 (10.3 g, 56.8 mmol, 96%) as a yellow solid. $R_f = 0.34$ (hexane/MTBE 1:1); m.p. 85 °C; ¹H NMR (500 MHz, CDCl₃): $\delta = 10.50$ (s, 1 H; CHO), 8.17 (d, ${}^{3}J(3,4) = 9.1$ Hz, 1 H; H-C(3)), 7.34 (d, ${}^{4}J(6,4) = 2.8$ Hz, 1 H; H-C(6)), 7.16 (dd, 1H; H-C(4)), 3.97 (s, 3H; OCH₃) ppm; ¹³C NMR (125 MHz, CDCl₃): $\delta = 188.53$ (CHO), 164.00 (C(5)), 142.31 (C(2)), 134.34 (C(1)), 127.26 (C(3)), 118.68 (C(4)), 113.19 (C(6)), 56.35 (OCH₃) ppm; IR (KBr): $\tilde{\nu} = 3100$ (w), 3030 (m), 2980 (m), 2940 (w), 1740 (s), 1580 (s), 1520 (s), 1500 (m), 1480 (m), 1440 (m), 1420(m), 1250 (m), 1160 (m), 1080 (m), 1030 (m), 930 (s), 900 (m) cm⁻¹; UV/Vis (CHCl₃): λ (%) = 248 (100), 322 (74) nm; MS (EI): m/z (%): 181 [M⁺] (56), 151 (60), 123 (39), 108 (82), 106 (58), 95 (54), 63 (100); HRMS (EI): m/z: calcd for $C_8H_7NO_4$: 181.0375; found: 181.0377; elemental analysis calcd (%) for C₈H₇NO₄: C 53.04, H 3.90, N 7.73, O 35.33; found: C 52.86, H 4.05, N 7.61, O 35.59.

5-Methoxy-2-nitrobenzonitrile (21): A suspension of compound 20 (9.50 g, 52.4 mmol, 1.0 equiv), H₂NOH·HCl (4.00 g, 57.7 mmol, 1.1 equiv), MgSO₄ (25.2 g, 210 mmol, 4.0 equiv), and *p*-toluenesulfonic acid monohydrate (2.00 g, 10.5 mmol, 0.2 equiv) in toluene (200 mL) was stirred under reflux conditions. After stirring for 15 h, CHCl₃ (100 mL) was added to the warm suspension. The warm suspension was filtered and the filtrate was washed with H₂O (3×100 mL), dried (Na₂SO₄), and evaporated. The crude residue was purified by flash chromatography (hexane/EtOAc 1:1) to give 21 (8.21 g, 46.1 mmol, 88%) as a yellow solid. $R_{\rm f}$ =0.34 (hexane/EtOAc 1:1); m.p. 96°C; ¹H NMR (300 MHz, CDCl₃): $\delta = 8.32$ (d, ${}^{3}J(3,4) = 9.2$ Hz, 1H; H-C(3)), 7.33 (d, ${}^{4}J(6,4) =$ 2.8 Hz, 1H; H-C(6)), 7.22 (dd, 1H; H-C(4)), 3.98 (s, 3H; OCH₃) ppm; ¹³C NMR (75 MHz, CDCl₃): $\delta = 163.67$ (C(5)), 141.39 (C(2)), 127.84 (C(3)), 120.60 (C(4)), 118.14 (C(6)), 114.98 (CN), 109.87 (C(1)), 56.62 (OCH₃) ppm; IR (NaCl, CHCl₃): v=3120 (w), 3030 (w), 2950 (w), 2850 (w), 2210 (m), 1580 (s), 1520 (s), 1490 (m), 1460 (m), 1440 (w), 1340 (s), 1280 (s), 1130 (m), 1100 (m), 1090 (s), 1080 (m), 1030 (m), 890 (w) cm⁻¹; UV/Vis (CH₂Cl₂): $\lambda = 314$ nm; MS (EI): m/z (%): 178 [M⁺] (100), 148 (68), 117 (65), 89 (31); elemental analysis calcd (%) for C₈H₆N₂O₃: C 53.94, H 3.39, N 15.72, O 26.94; found C 53.78, H 3.53, N 15.53, O 26.95.

2-Amino-5-methoxybenzonitrile (22): A mixture of compound 21 (5.73 g, 32.2 mmol, 1.0 equiv) and SnCl₂·H₂O (32.0 g, 141.9 mmol, 4.4 equiv) in MeOH (30 mL) was heated at 70 °C under argon. After 3 h the solution was allowed to cool and then poured into ice (400 g). The pH value was made slightly basic (pH 8) by addition of saturated aqueous NaHCO3 before being extracted with ethyl acetate $(3 \times 60 \text{ mL})$. The organic phase was thoroughly washed with brine, dried (Na2SO4), and evaporated. The crude residue was purified by column chromatography (hexane/MTBE 1:1) to give 22 (2.67 g, 18 mmol, 56%) as a white solid. $R_f = 0.30$ (hexane/ MTBE 1:1); m.p. 46°C; ¹H NMR (300 MHz, CDCl₃): $\delta = 6.95$ (dd, ${}^{3}J(4,3) = 8.9, {}^{4}J(4,6) = 2.9$ Hz, 1H; H-C(4)), 6.86 (d, 1H; H-C(6), 6.66 (d, 1H; H-C(3)), 4.15 (s, 2H; NH₂), 3.72 (s, 3H; OCH₃) ppm; ¹³C NMR (75 MHz, CDCl₃): δ=151.69 (C(5)), 144.32 (C(2)), 122.77 (C(4)), 117.67 (CN), 117.20 (C(6)), 114.73 (C(3)), 96.20 (C(1)), 55.94 (OCH₃) ppm; IR (KBr): $\tilde{\nu} = 3460$ (s), 3440 (s), 3370 (s), 3240 (m), 3060 (w), 3010 (w), 2920 (w), 2840 (w), 2220 (s), 1640 (m), 1620 (w), 1510 (s), 1470 (m), 1430 (m), 1310 (m), 1280 (s), 1250 (m), 1180 (m), 1160 (m), 1130 (m), 1040 (s), 930 (w), 890 (m), 810 (m) cm⁻¹; UV/Vis (CH₂Cl₂): λ (%)=244 (100), 308 (40) nm; MS (EI): *m/z* (%): 148 [*M*⁺] (78), 134 (15), 133 (100), 105 (32); elemental analysis calcd (%) for C₈H₈N₂O: C 64.85, H 5.44, N 18.91, O 10.80; found: C 64.64, H 5.44, N 18.71, O 10.91.

2-Amino-5-methoxybenzylamine (23): LiAlH₄ (133 mg, 3.50 mmol, 12.0 equiv) and AlCl₃ (467 mg, 3.50 mmol, 3.0 equiv) were suspended in dry Et₂O (15 mL) at 0 °C. After 15 min, a solution of compound **22** (173 mg, 1.17 mmol, 1.0 equiv) in Et₂O (15 mL) was added dropwise. After 5 h at room temperature, the reaction was quenched with water (60 mL) until no further evolution of hydrogen was observed. 6 N aqueous H₂SO₄ (120 mL) was then added and the mixture was stirred for a further 30 min. The grey suspension was then washed with Et₂O (3× 50 mL). The grey aqueous layer was basicified by addition of solid KOH, which resulted in the formation of a white suspension. This suspension

2496 —

was filtered over celite and the filtrate was extracted with Et₂O (4× 50 mL). The combined organic layers were dried (Na₂SO₄) and filtered, then the solvent was removed by evaporation to yield product **23** (138 mg, 0.91 mmol, 78%). R_i =0.51 (EtOH/16% aq NH₃ 17:3); ¹H NMR (300 MHz, CDCl₃): δ =6.68–6.59 (m, 3H; H-C(6), H-C(4), H-C(3)), 3.89 (s, 2H; CH₂NH₂), 3.84 (s, 3H; OCH₃), 1.80 (s, 4H; NH₂, CH₂NH₂) ppm; ¹³C NMR (75 MHz, CDCl₃): δ =152.36 (C(5)), 139.57 (C(2)), 127.82 (C(1)), 116.81 (C(3)), 115.12 (C(6)), 113.16 (C(4)), 55.75 (OCH₃), 44.86 (CH₂NH₂) ppm; IR (NaCl, CHCl₃): \tilde{v} =3320 (w), 3000 (m), 2960 (s), 2860 (m), 2830 (m), 1600 (s), 1500 (s), 1470 (m), 1440 (m), 1380 (w), 1160 (w), 1100 (s), 1010 (m), 860 (w) cm⁻¹; UV/Vis (MeOH): λ (%)=246 (100), 308 (41) nm; MS (EI): *m*/*z* (%): 152 [*M*⁺] (55), 136 (75), 135 (100), 134 (41), 120 (52), 93 (18); HRMS (EI): *m*/*z*: calcd for C₈H₁₂N₂O: 152.0950; found: 152.0948 [*M*⁺].

6-Methoxy-3,4-dihydro-(1H)-quinazoline-2-thione (24): A solution of benzylamine 23 (117 mg, 0.77 mmol, 1.0 equiv) and Et_3N (250 μ L, 181 mg, 1.79 mmol, 2.3 equiv) in dry Et₂O (3.5 mL) was cooled to -78 °C. A solution of thiophosgene (70 µL, 103 mg, 0.93 mmol, 1.2 equiv) dissolved in dry Et₂O (1.2 mL) was added to this mixture. After 30 min, the heterogeneous mixture was allowed to warm to 25 °C and stirred at this temperature for an additional 9 h. The mixture was concentrated to half the original volume and the remaining solution was purified by column chromatography (CH₂Cl₂/MeOH 37:3) to give 24 (126 mg, 0.65 mmol, 84%) as a brown solid. R_f=0.54 (CH₂Cl₂/MeOH (37:3)); m.p. 178°C; ¹H NMR (400 MHz, [D₆]DMSO): $\delta = 10.24$ (s, 1 H; H-N(1)), 8.40 (s, 1 H; H-N(3)), 6.85 (d, ${}^{3}J(8,7) = 8.6$ Hz, 1 H; H-C(8)), 6.73 (dd, ${}^{4}J(7,5) = 2.9$ Hz, 1H; H-C(7)), 6.70 (dd, 1H; H-C(5)), 4.31 (s, 2H; H-C(4)), 3.67 (s, 3H; OCH₃) ppm; ¹³C NMR (100 MHz, [D₆]DMSO): δ=175.00 (C(2)), 155.16 (C(6)), 128.86 (C(4a)), 118.63 (C(8a)), 114.98 (C(8)), 113.54 (C(5)), 111.12 (C(7)), 55.28 (OCH₃), 42.94 (C(4)) ppm; IR (KBr): $\tilde{\nu} = 3600$ (m), 3240 (s), 3020 (s), 2830 (m), 1570 (s), 1540 (s), 1380 (m), 1270 (s), 1240 (m), 1200 (s), 960 (m), 900 (m), 880 (w), 840 (w) cm⁻¹; UV/Vis (MeOH): λ (%)=218 (49), 288 (100) nm; MS (EI): m/z (%): 194 [M⁺] (100), 193 (31), 136 (59), 120 (24); HRMS (EI): m/z: calcd for C₉H₁₀N₂OS: 194.0514; found: 194.0515 [*M*⁺].

2-(Ethylsulfanyl)-6-methoxy-3,4-dihydroquinazolinium bromide (25): Ethylbromide (7.0 mL) was added to a solution of compound 24 (120 mg, 0.62 mmol) in dry EtOH (5.0 mL). The mixture was stirred under reflux conditions for 14 h. The resulting solution was concentrated on the rotary evaporator, whereupon product 25 crystallized (185 mg, 0.64 mmol, 98%). $R_{\rm f} = 0.27$ (CH₂Cl₂/MeOH 19:1); m.p. 194°C; ¹H NMR (500 MHz, $[D_6]DMSO$): $\delta = 12.08$ (s, 1H; H-N(1)), 10.24 (s, 1H; H-N(3)), 7.03 (d, ${}^{3}J(8,7) = 8.5$ Hz, 1H; H-C(8)), 6.90 (dd, ${}^{4}J(7,5) = 2.8$ Hz, 1H; H-C(7)), 6.85 (dd, 1H; H-C(5)), 4.72 (s, 2H; H-C(4)), 3.67 (3×s, 3H; OCH₃), 3.29 $(q, {}^{3}J(SCH_{2}CH_{3},SCH_{2}CH_{3}) = 7.3 \text{ Hz}, 2\text{ H}; SCH_{2}CH_{3}), 1.31 (t, 3\text{ H};)$ SCH₂CH₃) ppm; ¹³C NMR (125 MHz, [D₆]DMSO): $\delta = 160.40$ (C(2)), 157.87 (C(6)), 125.44 (C(8a)), 119.78 (C(4a)), 117.53 (C(8)), 114.19 (C(7)), 111.69 (C(5)), 55.51 (OCH₃), 43.12 (C(4)), 25.92 (SCH₂CH₃), 14.29 (SCH₂CH₃) ppm; IR (NaCl, CHCl₃): $\tilde{\nu}$ = 3410 (s), 2960 (s), 2840 (w), 1600 (s), 1500 (m), 1460 (w), 1400 (w), 1260 (s), 1100 (s), 1010 (s), 865 (m), 640 (w) cm⁻¹; UV/Vis (EtOH): $\lambda = 296$ nm; MS (FAB): m/z(%): 223 [M⁺] (100), 102 (51), 57 (30), 55 (29); HRMS (ESI): m/z: calcd for C₁₁H₁₅N₂OS: 223.0910; found: 223.0917 [*M*+-Br].

2-(N-Aminocapryl acid ethyl ester)-6-methoxy-3,4-dihydroquinazolinium acetate (26): A solution of compound 25 (130 mg, 0.43 mmol, 1.0 equiv) and ethyl 8-amino-octanoate (160 mg, 0.86 mmol, 2.0 equiv) in dry EtOH (10.0 mL) was heated under reflux conditions for 24 h. After evaporation of the solvent, the residue was purified by flash chromatography (CH₂Cl₂/MeOH/CH₃COOH 19:1:0.2) to give 26 (115 mg, 0.28 mmol, 65%) as an oil. $R_f = 0.34$ (CH₂Cl₂/MeOH/CH₃COOH 19:1:0.2); ¹H NMR (600 MHz, CDCl₃): $\delta = 7.02$ (d, ${}^{3}J(8,7) = 8.6$ Hz, 1H; H-C(8)), 6.75 (dd, ${}^{4}J(7,5) = 2.7$ Hz, 1H; H-C(7)), 6.52 (d, 1H; H-C(5)), 4.52 (s, 2H; H-C(4)), 4.13 (q, ${}^{3}J(CO_{2}CH_{2}CH_{3}, CO_{2}CH_{2}CH_{3}) = 7.2$ Hz, 2H; CO₂CH₂CH₃), 3.76 (s, 3H; OCH₃), 3.17 (m, 2H; H-C(2')), 2.29 (t, ³*J*(8',7')=7.4 Hz, 2H; H-C(8')), 2.07 (s, 3H; CH₃COO), 1.73-1.64 (m, 4H; H-C(7'), H-C(3')), 1.62-1.58 (m, 2H; H-C(4')), 1.38-1.24 (m, 4H; H-C(6'), H-C(5')), 1.22 (t, 3H; CO₂CH₂CH₃) ppm; ¹³C NMR (125 MHz, CDCl₃): $\delta = 181.53$ (CH₃COO), 173.88 (C(9')), 156.66 (C(6)), 151.78 (C(2)), 126.58 (C(8a)), 118.60 (C(4a)), 116.94 (C(8)), 114.02 (C(7)), 111.22 (C(5)), 60.23 (CO₂CH₂CH₃), 55.58 (OCH₃), 42.42 (C(4)), 41.89 (C(2')), 34.21 (C(8')), 28.85, 28.79, 28.68 (C(6'), C(5'), C(4')), 26.60 (CH₃COO), 26.48 (C(3')), 24.79 (C(7')), 14.23 (CO₂CH₂CH₃) ppm; IR (NaCl, CHCl₃): $\tilde{\nu}$ = 3190 (m), 2960 (s), 2940 (s), 2860 (m), 1720 (s), 1670 (s), 1630 (s), 1600 (w), 1510 (s), 1460 (m), 1380 (w), 1350 (w), 1170 (w), 1100 (m), 1040 (m), 870 (w) cm⁻¹; UV/Vis (CHCl₃): λ = 262 nm; MS (FAB): *m/z* (%): 348 [*M*⁺ -CH₃COO] (100), 347 (14); HRMS (ESI): *m/z*: calcd for C₁₉H₃₀N₃O₃: 348.2287; found: 348.2302 [*M*⁺-CH₃COO].

2-(N-Aminocapryl acid)-6-methoxy-3,4-dihydroquinazolinium trifluoroacetate (3): A solution of compound 26 (45.5 mg, 111 µmol) in THF (5 mL) was treated with 1 N aqueous HCl (15 mL) and the reaction mixture was stirred at 25 °C for 24 h. The solution was neutralized by adding solid KOH and the resulting mixture was lyophilized. Purification by preparative HPLC gave 3 (41.8 mg, 96.6 µmol, 87%). R_f=0.72 (CH₂Cl₂/ MeOH/CH₃COOH 24:16:0.5); ¹H NMR (600 MHz, $[D_4]$ MeOH): $\delta = 7.1$ $(d, {}^{3}J(8,7) = 8.6 \text{ Hz}, 1\text{ H}; \text{H-C}(8)), 6.85 (dd, {}^{4}J(7,5) = 2.7 \text{ Hz}, 1\text{ H}; \text{H-C}(7)),$ 6.77 (d, 1H; H-C(5)), 4.52 (s, 2H; H-C(4)), 3.81 (s, 3H; OCH₃), 3.28 (t, ${}^{3}J(2',3') = 7.2$ Hz, 2H; H-C(2')), 2.29 (t, ${}^{3}J(8',7') = 7.4$ Hz, 2H; H-C(8')), 1.66-1.60 (m, 4H; H-C(7'), H-C(3')), 1.42-1.28 (m, 6H; H-C(6'), H-C(5'), H-C(4')) ppm; ¹³C NMR (125 MHz, $[D_4]$ MeOH): $\delta = 177.84$ (C(9')), 158.50 (C(6)), 154.87 (C(2)), 127.69 (C(8a)), 121.02 (C(4a)), 117.71 $(C(8)), 115.03 (C(7)), 112.31 (C(5)), 56.06 (OCH_3), 42.77 (C4), 42.59$ (C(2')), 35.21 (C(8')), 30.98, 30.68, 30.56 (C(6'), C(5'), C(4')), 27.48 (C(3')), 25.79 (C(7')) ppm; IR (KBr): $\tilde{\nu}$ =3440 (s), 3080 (m), 2940 (s), 2860 (m), 2800 (m), 1600 (s), 1510 (w), 1470 (m), 1380 (m), 1350 (m), 1280 (w), 1250 (w), 1120 (m), 1020 (m) cm⁻¹; UV/Vis (MeOH): $\lambda =$ 258 nm; MS (FAB): m/z (%): 320 [M⁺-CF₃COO] (100); HRMS (ESI): *m*/*z*: calcd for C₁₇H₂₆N₃O₃: 320.1974; found: 320.1961 [*M*+-CF₃COO].

Carrier protein conjugates of hapten 3: The KLH and BSA conjugates of hapten **3** were prepared according to the previously described method.^[40]

Synthesis of the substrates and reference compounds

4-Methoxy-2-(3-methyl-2-butenyl)phenol (8): Olefin **8** was prepared according to a known procedure.^[17]

2,2-Dimethyl-6-methoxychroman (9): Olefin 8 (1.39 g, 7.23 mmol, 1.0 equiv) and BF₂·Et₂O (7.23 mmol, 1.0 equiv) in CH₂Cl₂ (5 mL) were stirred for 24 h at RT. The reaction mixture was partitioned between water (50 mL) and MTBE (50 mL). The aqueous layer was separated and extracted further with MTBE (2×50 mL). The combined organic layers were washed with 2M aqueous HCl, water, saturated aqueous Na₂CO₃ solution, and finally water. The organic layers were dried over Na₂SO₄ and the solvent was removed by evaporation. The residue was purified by flash chromatography (hexane/EtOAc 9:1) to give 9 (1.19 g, 6.22 mmol, 86%) as a colorless oil. $R_f = 0.32$ (hexane/EtOAc 9:1); ¹H NMR (300 MHz, CDCl₃): $\delta = 6.80-6.56$ (m, 3H; H-C(8), H-C(7), H-C(5)), 3.75 (s, 3H; OCH₃), 2.78 (t, ${}^{3}J(3,4) = 7.2$ Hz, 2H; H-C(3)), 1.77 (t, 2H; H-C(4)), 1.25 (s, 6H; $(CH_3)_2$ -C(2)) ppm; ¹³C NMR (75 MHz, CDCl₃): $\delta = 152.88$ (C(6)), 147.95 (C(8a), 121.45 (C(4a)), 117.73 (C(8)), 113.96 (C(5)), 113.39 (C(7)), 73.78 (C(2)), 55.72 (OCH₃), 32.83 (C(3)), 26.76 ((CH₃)₂-C(2)), 22.83 (C(4)) ppm; IR (NaCl, CHCl₃): $\tilde{\nu}$ = 2980 (m), 2940 (m), 2900 (m), 2880 (m), 1500 (s), 1450 (m), 1440 (w), 1410 (w), 1310 (w), 1300 (m), 1280 (s), 1240 (m), 1200 (s), 1150 (m), 1100 (s), 1040 (s), 910 (m), 890 (s) cm⁻¹; UV/Vis (CHCl₃): $\lambda = 292$ nm; MS (EI): m/z(%): 193 (16), 192 [M⁺] (100), 177 (20), 163 (6), 138 (11), 137 (98), 136 (74), 108 (21), 79 (6), 78 (9), 77 (11), 65 (11), 55 (5); HRMS (EI): m/z: calcd for C₁₂H₁₆O₂: 192.1150, found: 192.1150 [M⁺]; elemental analysis calcd (%) for C12H16O2: C 74.97, H 8.39, O 16.64; found: C 74.99, H 8.41, O 16.54.

1-Allyloxy-4-methoxybenzene (28): A solution of hydroquinone monomethyl ether (**27**; 87.0 g, 701 mmol, 1 equiv) in THF (200 mL) was added to a suspension of sodium hydride (25.2 g, 1.05 mol, 1.5 equiv) in THF (1.5 L) at 0 °C. The mixture was stirred for 30 min prior to the addition of allyl bromide (90 mL, 128.7 g, 1.06 mol, 1.5 equiv). The mixture was heated under reflux conditions for 4 h and then the reaction was quenched by addition of saturated aqueous NH₄Cl solution. The volume of the reaction was reduced to 400 mL and the remaining mixture was extracted with MTBE (5×80 mL). The organic phases were combined, washed with brine, dried (Na₂SO₄), and evaporated. The crude residue was purified by distillation at reduced pressure (114 °C/10 mbar) to afford pure **28** (109 g, 664 mmol, 95%) as a colorless oil. R_f =0.46 (hexane/MTBE 9:1); b.p. 114 °C/10 mbar; ¹H NMR (400 MHz, CDCl₃): δ =6.88–6.81 (m, 4H; H-C(3), H-C(2)), 6.05 (ddt, ³J(2',3'a)=17.3, ³J(2',3'b)=10.6, ³J(2',1')=5.1 Hz, 1H; H-C(2')), 5.40 (dq, ²J(3',3') and

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Chem. Eur. J. 2004, 10, 2487-2506
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www.chemeurj.org

- 2497

⁴*J*(3',1') = 1.5 Hz, 1 H; H-C(3')), 5.27 (dq, 1 H; H-C(3')), 4.49 (dt, 2 H; H-C(1')), 3.93 (s, 3 H; OCH₃) ppm; ¹³C NMR (100 MHz, CDCl₃): δ = 154.34, 153.18 (C(4), C(1)), 134.04 (C(2')), 117.86 (C(3')), 116.16, 115.03 (C(3), C(2)), 69.95 (C(1')), 56.12 (OCH₃) ppm; IR (NaCl, CHCl₃): $\tilde{\nu}$ = 3010 (m), 2960 (m), 2940 (m), 2910 (m), 2870 (w), 2840 (m), 1650 (w), 1590 (w), 1510 (s), 1470 (m), 1440 (m), 1430 (w), 1410 (w), 1360 (w), 1290 (m), 1110 (m), 1040 (s), 1000 (m), 930 (m), 830 (s) cm⁻¹; UV/Vis (EtOH): λ (%) = 228 (100), 290 (37) nm; MS (EI): *m/z* (%): 164 [*M*⁺] (29), 124 (11), 123 (100), 95 (23), 41 (17), 39 (10); HRMS (EI): *m/z*: calcd for C₁₀H₁₂O₂: 164.0837; found: 164.0836 [*M*⁺].

2-Allyl-4-methoxyphenol (29): Allyl phenyl ether 28 was heated at 240 °C until the starting material had been consumed. The crude residue was purified by distillation at reduced pressure (102°C/10⁻¹ mbar) to yield 29 (85.9 g, 523 mmol, 89%) as an oil. $R_{\rm f}$ =0.27 (hexane/EtOAc 9:1); b.p 102 °C/10⁻¹ mbar; ¹H NMR (400 MHz, CDCl₃): $\delta = 6.78-6.66$ (m, 3H; H-C(6), H-C(5), H-C(3)), 6.01 (ddt, ${}^{3}J(2',3'a) = 17.6$, ${}^{3}J(2',3'b) = 9.8$, ${}^{3}J(2',1') = 6.3$ Hz, 1H; H-C(2')), 5.19–5.12 (m, 2H; H-C(3')), 4.56 (s, 1H; OH), 3.76 (s, 3H; OCH₃), 3.38 (d, 2H; H-1') ppm; ¹³C NMR (100 MHz, $CDCl_3$): $\delta = 154.24$ (C(4)), 148.38 (C(1)), 136.55 (C(2')), 126.81 (C(2)), 116.97 (C(6)), 116.92 (C(3)), 116.36 (C(3')), 113.06 (C(5)), 56.12 (OCH₃), 35.75 (C(1')) ppm; IR (NaCl, CHCl₃): $\tilde{\nu}$ =3530 (m), 3360 (s), 3080 (m), 3000 (s), 2980 (s), 2940 (s), 2910 (m), 2840 (s), 1850 (w), 1640 (m), 1610 (m), 1500 (s), 1470 (s), 1450 (s), 1430 (s), 1330 (s), 1280 (s), 1110 (m), 1100 (m), 1040 (s), 1000 (s), 920 (s), 870 (m), 850 (m) cm⁻¹; UV/Vis (EtOH): λ (%) = 228 (100), 294 (87) nm; MS (EI): m/z (%): 164 [M^+] (100), 149 (66), 91 (20), 77 (27); HRMS (EI): m/z: calcd for $C_{10}H_{12}O_2$: 164.0837; found: 164.0834 [*M*⁺].

(2-Allyl-4-methoxyphenoxy)-tert-butyldimethylsilane (30): Imidazole (68.9 g, 1.01 mol, 2.0 equiv) and tert-butyldimethylsilyl chloride (100 g, 658 mmol, 1.3 equiv) were added sequentially to a solution of compound 29 (83.1 g, 506 mmol, 1.0 equiv) in DMF (350 mL). After being stirred for 1 h at room temperature, the reaction mixture was partitioned between water (600 mL) and MTBE (200 mL). The aqueous layer was separated and extracted further with MTBE (3×200 mL). The combined organic layers were dried (Na₂SO₄) and concentrated. The residue was purified by distillation at reduced pressure (117°C/10⁻¹ mbar) to yield 30 (135.4 g, 486 mmol, 96%) as a colorless oil. $R_f = 0.64$ (hexane/EtOAc 5:1); b.p. $117 \circ C/10^{-1}$ mbar; ¹H NMR (400 MHz, CDCl₃): $\delta = 6.78-6.69$ (m, 2H; H-C(6), H-C(3)), 6.64 (dd, ${}^{3}J(5,6) = 8.6$, ${}^{4}J(5,3) = 3.3$ Hz, 1H; H-C(5)), 5.97 (ddt, ${}^{3}J(2',3'a) = 17.7$, ${}^{3}J(2',3'b) = 9.6$, ${}^{3}J(2',1') = 6.6$ Hz, 1 H; H-C(2')), 5.11-5.04 (m, 2H; H-C(3')), 3.90 (s, 3H; OCH₃), 3.35 (dt, ${}^{4}J(1',3') = 1.5$ Hz, 2H; H-C(1')), 1.03 (s, 9H; SiC(CH₃)₃), 0.21 (s, 6H; Si(CH₃)₂) ppm; ¹³C NMR (100 MHz, CDCl₃); $\delta = 154.24$ (C(4)), 147.58 (C(1)), 137.21 (C(2')), 131.94 (C(2)), 119.33 (C(6)), 116.12 (C(3')), 116.07 (C(3)), 112.16 (C(5)), 55.99 (OCH₃), 35.01 (C(1')), 26.25 (SiC(CH₃)₃), 18.64 (SiC(CH₃)₃), -3.78 (Si(CH₃)₂) ppm; IR (NaCl, CHCl₃): $\tilde{\nu}$ = 3080 (w), 3010 (s), 2960 (s), 2930 (s), 2900 (m), 2860 (s), 2840 (w), 1640 (m), 1610 (w), 1590 (w), 1500 (s), 1470 (s), 1430 (m), 1390 (w), 1360 (w), 1150 (m), 1100 (w), 1040 (s), 1000 (m), 950 (m), 920 (s), 880 (s), 840 (s) cm^{-1} ; UV/Vis (MTBE): $\lambda = 290$ nm; MS (EI): m/z (%): 278 [M⁺] (48), 222, (26), 221 (100), 193 (31), 181 (42); HRMS (EI): m/z: calcd for C₁₆H₂₆O₂Si: 278.1702; found: 278.1703 [M⁺]; elemental analysis calcd (%) for C₁₆H₂₆O₂Si: C 69.01, H 9.41, O 11.49, Si 10.09; found: C 68.87, H 9.63.

3-[2-(tert-Butyldimethylsilanyloxy)-5-methoxyphenyl]propan-1-ol (31): BH3·THF (56.4 mL of a 1 M solution in THF, 56.4 mmol, 1.1 equiv) was added dropwise to a stirred solution of alkene 30 (14.5 g, 52.1 mmol, 1.0 equiv) in THF (200 mL) at 0 °C over a period of 15 min. After stirring for 10 min, the ice bath was removed and stirring was continued for an additional 2 h at room temperature. The reaction mixture was cooled to 0°C and then aqueous NaOH (20 mL of a 3м solution) and H₂O₂ (20 mL of a 30% solution) were slowly added. After stirring for 15 min, the cooling bath was removed and stirring was continued for additional 1 h. Then the aqueous solution was extracted with MTBE (3×200 mL). The organic layers were dried and evaporated, then the crude residue was purified by column chromatography (hexane/EtOAc 3:1) to give 31 (13.8 g, 46.4 mmol, 89%) as a colorless oil. $R_f = 0.16$ (hexane/EtOAc 4:1); ¹H NMR (400 MHz, CDCl₃): $\delta = 6.72$ (d, ³J(3,4) = 8.7 Hz, 1 H; H-C(3)), 6.70 (d, ${}^{3}J(6,4) = 3.3$ Hz, 1H; H-C(6)), 6.61 (dd, 1H; H-C(4)), 3.92 (s, 7.4 Hz, 2H; H-C(1')), 1.90-1.85 (m, 2H; H-C(2')), 1.71 (s, 1H; OH), 1.02

(s, 9H; SiC(CH₃)₃), 0.21 (s, 6H; Si(CH₃)₂) ppm; ¹³C NMR (100 MHz, CDCl₃): δ =154.33 (C(5)), 147.74 (C(2)), 133.49 (C(1)), 119.51 (C(3)), 116.20 (C(6)), 111.94 (C(4)), 62.51 (C(1')), 55.97 (OCH₃), 33.38 (C(2')), 27.07 (C(3')), 26.24 (SiC(CH₃)₃), 18.63 (SiC(CH₃)₃), -3.79 (Si(CH₃)₂) ppm; IR (NaCl): $\bar{\nu}$ =3360 (s), 2990 (s), 2900 (m), 2860 (s), 1490 (s), 1470 (s), 1420 (m), 1390 (m), 1360 (m), 1250 (s), 1220 (s), 1150 (m), 1120 (w), 1060 (s), 1030 (s), 950 (s), 900 (s), 840 (s), 800 (m) cm⁻¹; UV/Vis (MTBE): λ =289 nm; MS (EI): *m/z* (%): 296 [*M*⁺] (15), 223 (6), 222 (22), 221 (100), 211 (13); HRMS (EI): *m/z*: calcd for C₁₆H₂₈O₃Si: 296.1808; found: 296.1808 [*M*⁺]; elemental analysis calcd (%) for C₁₆H₂₈O₃Si: C 64.82, H 9.52, O 16.19, Si 9.47; found: C 64.60, H 9.75.

3-[2-(tert-Butyldimethylsilanyloxy)-5-methoxyphenyl]-propionaldehyde (32): Oxalyl chloride (1.2 mL, 1.78 g, 13.6 mmol, 1.3 equiv) was added dropwise to a solution of DMSO (2.0 mL, 2.18 g, 27.3 mmol, 2.6 equiv) in CH₂Cl₂ (100 mL) at -78 °C. After 10 min, a solution of alcohol 31 (3.09 g, 10.5 mmol, 1.0 equiv) in CH₂Cl₂ (5 mL) was added dropwise. Triethylamine (8.6 mL, 6.28 g, 62 mmol, 5.0 equiv) was added after stirring at -78 °C for 15 min and the reaction mixture was allowed to warm to room temperature. The reaction mixture was partitioned between water (300 mL) and MTBE (300 mL). The aqueous layer was separated and extracted further with MTBE (2×150 mL). The combined organic layers were washed with 2M aqueous HCl, water, saturated aqueous Na₂CO₃ solution, and finally water. The organic layers were dried over Na_2SO_4 and the solvent was removed by evaporation to give 32 (2.90 g, 9.85 mmol 94%) as a colorless oil. An analytical sample was purified by column chromatography over basic aluminium oxide (hexane/EtOAc 12:1). $R_f = 0.22$ (hexane/MTBE 9:1); ¹H NMR (400 MHz, CDCl₃): $\delta =$ 9.81 (t, ${}^{3}J(1',2') = 1.5$ Hz, 1H; H-C(1')), 6.71 (d, ${}^{3}J(3,4) = 8.8$ Hz, 1H; H-C(3)), 6.69 (d, ${}^{4}J(6,4) = 2.8$ Hz, 1H; H-C(6), 6.62 (dd, 1H; H-C(4)), 3.88 (s, 3H; OCH₃), 2.88 (t, ${}^{3}J(3',2') = 7.9$ Hz, 2H; H-3'), 2.72 (td, 2H; H-C(2')), 1.03 (s, 9H; SiC(CH₃)₃), 0.21 (s, 6H; Si(CH₃)₂) ppm; ¹³C NMR (100 MHz, CDCl₃): $\delta = 202.35$ (C(1')), 154.21 (C(5)), 147.78 (C(2)), 132.07 (C(1)), 119.35 (C(3)), 116.20 (C(6)), 112.38 (C(4)), 56.01 (OCH₃), 44.36 (C(2')), 26.20 (SiC(CH₃)₃), 24.23 (C(3')), 18.59 (SiC(CH₃)₃), -3.78 (Si(CH₃)₂) ppm; IR (NaCl): $\tilde{\nu}$ = 2960 (s), 2930 (s), 2860 (s), 1730 (s), 1610 (w), 1580 (w), 1500 (s), 1470 (m), 1430 (m), 1390 (w), 1360 (w), 1260 (m), 1230 (s), 1160 (m), 1120 (w), 1040 (m), 940 (m), 900 (s), 840 (m), 780 (m) cm⁻¹; UV/Vis (MTBE): $\lambda = 290$ nm; MS (EI): m/z (%): 294 [M⁺] (12), 238 (20), 237 (89), 209 (23), 208 (20), 207 (100), 181 (31); HRMS (EI): *m*/*z*: calcd for C₁₆H₂₆O₃Si: 294.1651; found: 294.1655 [*M*⁺].

4-[2-(tert-Butyldimethylsilanyloxy)-5-methoxyphenyl]-butan-2-ol (33): Methyl magnesium chloride (15 mL of a 3M solution in THF, 45 mmol, 4.5 equiv) was added dropwise to a solution of aldehyde 32 (2.91 g, 9.87 mmol, 1.0 equiv) in anhydrous THF (50 mL). After stirring for 1 h at room temperature, saturated aqueous NH4Cl solution (200 mL) was added. The aqueous mixture was extracted with MTBE (3×150 mL) and the combined organic layers were dried over Na2SO4. The solvent was removed by evaporation and the residue was purified by flash chromatography (hexane/EtOAc 4:1) to give 33 (2.73 g, 8.81 mmol, 89%) as a colorless oil. $R_f = 0.19$ (hexane/EtOAc 4:1); ¹H NMR (400 MHz, CDCl₃): $\delta =$ 6.72 (d, ${}^{3}J(3,4) = 8.8$ Hz, 1 H; H-C(3)), 6.70 (d, ${}^{3}J(6,4) = 3.1$ Hz, 1 H; H-C(6)), 6.61 (dd, 1H; H-C(4)), 3.76 (s, 3H; OCH₃), 3.72 (tq, ${}^{3}J(2',3')$ and ${}^{3}J(2',1') = 6.3$ Hz, 1H; H-C(2')), 2.76–2.59 (m, 2H; H-C(4')), 2.66 (t, ${}^{3}J(1',2') = 7.4$ Hz, 2H; H-C(1')), 1.94 (s, 1H; HO-C(2')), 1.75-1.68 (m, 2H; H-C(3')), 1.19 (d, 3H; H-C(1')), 1.02 (s, 9H; SiC(CH₃)₃), 0.21 (s, 6H; Si(CH₃)₂) ppm; ¹³C NMR (100 MHz, CDCl₃): $\delta = 154.38$ (C(5)), 147.65 (C(2)), 133.69 (C(1)), 119.58 (C(3)), 116.10 (C(6)), 111.90 (C(5)), 67.61 (C(2')), 55.98 (OCH₃), 40.05 (C(3')), 27.13 (C(4')), 26.26 (SiC(CH₃)₃), 23.71 (C(1')), 18.66 (SiC(CH₃)₃), -3.79 (Si(CH₃)₂) ppm; IR (NaCl, CHCl₃): $\tilde{\nu} = 3600$ (s), 3490 (s), 3010 (s), 2960 (s), 2940 (s), 2860 (s), 2840 (s), 1600 (m), 1580 (m), 1490 (s), 1460 (s), 1420 (m), 1390 (w), 1370 (w), 1150 (m), 1120 (w), 1060 (s), 1040 (s), 940 (s), 900 (s), 860 (s), 840 (m) cm⁻¹; UV/Vis (MTBE): $\lambda = 290$ nm; MS (EI): m/z (%): 310 [M^+] (21), 235 (15), 211 (100), 193 (33); HRMS (EI): m/z: calcd for $C_{17}H_{30}O_3Si: 310.1964; found: 310.1968 [M^+].$

4-[2-(*tert***-Butyldimethylsilanyloxy)-5-methoxyphenyl]-butan-2-one (34)**: Oxalyl chloride (570 μ L, 864 mg, 6.8 mmol, 1.4 equiv) was added dropwise to a solution of DMSO (1.0 mL, 1.09 g, 13.6 mmol, 2.8 equiv) in CH₂Cl₂ (50 mL) at -78 °C. After 10 min, a solution of alcohol **33** (1.51 g, 4.86 mmol, 1.0 equiv) in CH₂Cl₂ (5 mL) was added dropwise. After stirring at -78 °C for 15 min, triethylamine (4.0 mL, 2.95 g, 29.1 mmol, 6.0 equiv) was added and the reaction mixture was allowed to warm to room temperature. The reaction mixture was partitioned between water (300 mL) and MTBE (300 mL). The aqueous layer was separated and extracted further with MTBE (2×150 mL). The combined organic layers were washed with 2M aqueous HCl, water, saturated aqueous Na₂CO₃ solution, and finally water. The organic layers were dried over Na₂SO₄, and the solvent was removed by evaporation. The residue was purified by flash chromatography (hexane/MTBE 4:1) to give 34 (1.42 g, 4.59 mmol, 95%) as a colorless oil. $R_f = 0.22$ (hexane/MTBE 4:1); ¹H NMR (400 MHz, CDCl₃): $\delta = 6.70$ (d, ³J(3,4) = 8.8 Hz, 1 H; H-C(3)), 6.69 (d, ${}^{4}J(6,4) = 3.0$ Hz, 1H; H-C(6)), 6.61 (dd, 1H; H-C(4)), 3.86 (s, 3H; OCH₃), 2.81 (m, 2H; H-C(4')), 2.72 (m, 2H; H-C(3')), 2.02 (s, 3H; H-C(1')), 1.04 (s, 9H; SiC(CH₃)₃), 0.21 (s, 6H; Si(CH₃)₂) ppm; ¹³C NMR (100 MHz, CDCl₃): $\delta = 208.59$ (C(2')), 154.19 (C(5)), 147.78 (C(2)), 132.74 (C(1)), 119.31 (C(3)), 116.18 (C(6)), 112.23 (C(4)), 56.00 (OCH₃), 44.08 (C(3')), 30.33 (C(1')), 26.18 (SiC(CH₃)₃), 25.84 (C(4')), 18.56 $(SiC(CH_3)_3)$, -3.79 $(Si(CH_3)_2)$ ppm; IR (NaCl, CHCl₃): $\tilde{\nu} = 3010$ (m), 2960 (s), 2930 (s), 2860 (s), 2840 (w), 1710 (s), 1610 (m), 1580 (m), 1490 (s), 1470 (m), 1440 (w), 1430 (w), 1360 (m), 1160 (m), 1120 (w), 1060 (m), 1030 (s), 940 (s), 890 (s), 840 (m) cm⁻¹; UV/Vis (CHCl₃): $\lambda =$ 288 nm; MS (EI): m/z (%): 308 [M⁺] (8), 251 (100), 235 (15), 207 (36), 181 (28); HRMS (EI): m/z: calcd for $C_{17}H_{28}O_3Si$: 308.1808; found: 308.1812 [M +]; elemental analysis calcd (%) for C₁₇H₂₈O₃Si: C 66.19, H 9.15, O 15.56, Si 9.10; found: C 66.14, H 9.36.

4-Methoxy-2-(3-methylbut-3-enyl)phenol (35): nBuLi (1.7 mL of a 1.6 M nBuLi solution in hexane, 2.75 mmol, 2.2 equiv) was added to a suspension of methyltriphenylphosphonium bromide (893 mg, 2.5 mmol, 2 equiv) in THF (50 mL) at 0°C. The mixture was stirred for 15 min at room temperature and then ketone 34 (385 mg, 1.25 mmol, 1.0 equiv) dissolved in THF (5 mL) was added dropwise. After stirring for 60 min, the reaction was quenched with water (100 mL) and extracted with MTBE (3×50 mL). The combined organic layers were dried over $\mathrm{Na_2SO_4}$ and and the solvent was removed by evaporation. The residue was purified by flash chromatography (hexane/MTBE 9:1) to yield 4-[2-(tert-butyldimethylsilanyloxy)-5-methoxyphenyl]-2-methyl-but-1-enyl (287 mg, 937 μ mol, 75%) as an oil. R_f =0.45 (hexane/MTBE 4:1); ¹H NMR (400 MHz, CDCl₃): $\delta = 6.73$ (d, ${}^{4}J(6,4) = 3.0$ Hz, 1H; H-C(6)), 6.70 (d, ${}^{3}J(3,4) = 8.8$ Hz, 1H; H-C(3)), 6.61 (dd, 1H; H-C(4)), 4.71 (s, 2H; H-C(1'), 3.86 (s, 3H; OCH₃), 2.71 (t, ${}^{3}J(4',3') = 8.3$ Hz, 2H; H-(4')), 2.72 (t, 2H; H-C(3')), 1.83 (s, 3H; CH₃C(2')), 1.02 (s, 9H; SiC(CH₃)₃), 0.23 (s, 6H; Si(CH₃)₂) ppm; ¹³C NMR (100 MHz, CDCl₃): $\delta = 154.12$ (C(5)), 147.74 (C(2)), 146.15 (C(2')), 132.07 (C(1)), 119.20 (C(3)), 116.06 (C(6)), 111.67 (C(4)), 110.25 (C(1')), 55.99 (OCH₃), 38.34 (C(3')), 29.64 (C(4')), 26.22 (SiC(CH₃)₃), 23.09 (CH₃C(2')), 18.61 (SiC(CH₃)₃), -3.79 $(Si(CH_3)_2)$ ppm; IR (NaCl, CHCl₃): $\tilde{\nu} = 3090$ (w), 3000 (w), 2940 (m), 2830 (m), 1660 (m), 1610 (w), 1500 (s), 1460 (m), 1440 (m), 1430 (m), 1380 (w), 1340 (w), 1260 (m), 1150 (m), 1100 (w), 1040 (s), 890 (s) cm⁻¹ UV/Vis (MeOH): $\lambda = 288 \text{ nm}$; MS (EI): m/z (%): 306 [M⁺] (100), 251 (33), 249 (31), 207 (67), 193 (83); HRMS (EI): m/z: calcd for C₁₈H₃₀O₂Si: 306.2015; found: 306.2012 $[M^+]$. A solution of tetrabutylammonium fluoride (250 µL of a 1 M TBAF in THF, 250 µmol, 1.3 equiv) was added to a solution of 4-[2-(tert-butyldimethylsilanyloxy)-5-methoxyphenyl]-2methyl-but-1-enyl (59.1 mg, 192 µmol, 1 equiv) in THF (2 mL) at 0°C. After being stirred at 0 °C for 20 min, the reaction mixture was partitioned between saturated aqueous NaHCO₃ solution (20 mL) and MTBE (20 mL). The aqueous layer was separated and extracted further with MTBE (2×20 mL). The combined organic layers were dried over Na₂SO₄ and concentrated. The oily residue was purified by flash chromatography (hexane/MTBE 2:1) to give product 35 (34.4 mg, 179 µmol, 93%) as a colorless oil. $R_f = 0.33$ (hexane/MTBE 2:1); ¹H NMR (400 MHz, CDCl₃): $\delta = 6.75$ (d, ${}^{4}J(3,5) = 3.0$ Hz, 1H; H-C(3)), 6.71 (d, ${}^{3}J(6,5) = 8.8$ Hz, 1H; H-C(6)), 6.59 (dd, 1H; H-C(5)), 4.81 (s, 2H; H-C(4')), 4.40 (s, 1H; OH), 3.77 (s, 3H; OCH₃), 2.73 (t, ³*J*(1',2')=8.2 Hz, 2H; H-(1')), 2.42 (t, 2H; H-C(2')), 1.83 (s, 3H; CH₃C(3')) ppm; ¹³C NMR (100 MHz, CDCl₃): $\delta =$ 154.13 (C(4)), 147.83 (C(1)), 146.10 (C(3')), 129.84 (C(2)), 116.34 (C(6)), 116.22 (C(3)), 112.21 (C(5)), 110.69 (C(4')), 56.14 (OCH₃), 38.14 (C(2')), 29.24 (C(1')), 23.06 (CH₃C(3')) ppm; IR (NaCl, CHCl₃): $\tilde{\nu} = 3600$ (m), 3350 (m), 3080 (w), 3010 (w), 2940 (m), 2840 (m), 1650 (m), 1610 (w), 1510 (s), 1470 (m), 1450 (m), 1430 (m), 1380 (w), 1330 (w), 1260 (m), 1150 (m), 1100 (w), 1040 (s), 890 (s) cm⁻¹; UV/Vis (CHCl₃): $\lambda = 292$ nm;

MS (EI): m/z (%): 192 [M^+] (60), 137 (100), 109 (10); HRMS (EI): m/z: calcd for C₁₂H₁₆O₂: 192.1150; found: 192.1146 [M^+].

3-[2-(tert-Butyldimethylsilanyloxy)-5-methoxyphenyl]-1,1-dimethoxypropane (36): Aldehyde 32 (2.78 g, 9.49 mmol, 1.0 equiv) was treated with methanol (30 mL), trimethyl orthoformate (15 mL), and (±)-camphorsulfonic acid (175 mg, 0.76 mmol, 8 mol%) at 45 °C for 30 min. The mixture was evaporated to dryness and the crude solid was purified by flash chromatography (hexane/MTBE 85:15) to yield 36 (2.75 g, 8.09 mmol, 85%) as an oil. $R_f = 0.26$ (hexane/MTBE 9:1); ¹H NMR (300 MHz, CDCl₃): $\delta =$ 6.71 (d, ${}^{4}J(6,4) = 3.2$ Hz, 1H; H-C(6)), 6.69 (d, ${}^{3}J(3,4) = 8.8$ Hz, 1H; H-C(3)), 6.61 (dd, 1H; H-C(4)), 4.37 (t, ${}^{3}J(1',2') = 5.8$ Hz, 1H; H-(C1')), 3.88 (s, 3H; OCH₃), 3.33 (s, 6H; (CH₃O)₂C(1')), 2.65-2.55 (m, 2H; H-C(3')), 1.88 (td, ${}^{3}J(2',3') = 5.8$ Hz, 2H; H-C(2')), 1.01 (s, 9H; SiC(CH₃)₃), 0.20 (s, 6H; Si(CH₃)₂) ppm; ¹³C NMR (75 MHz, CDCl₃): $\delta = 153.71$ (C(5)), 147.41 (C(2)), 133.04 (C(1)), 118.93 (C(3)), 115.67 (C(6)), 111.53 (C(4)), 104.22 (C(1')), 55.60 (OCH₃), 52.79 (CH₃O)₂C(1')), 32.55 (C(2')), 26.05 (C(3')), 25.84 (SiC(CH_3)₃), 18.24 (SiC(CH_3)₃), -4.10 $(Si(CH_3)_2)$ ppm; IR (NaCl, CHCl₃): $\tilde{\nu} = 3010$ (s), 2960 (s), 2930 (s), 2900 (s), 2860 (s), 2830 (m), 1610 (w), 1580 (w), 1500 (s), 1470 (s), 1450 (m), 1430 (w), 1390 (w), 1360 (w), 1160 (m), 1130 (s), 1080 (s), 1050 (s), 940 (m), 900 (s), 840 (s) cm⁻¹; UV/Vis (CH₃OH): λ (%)=222 (100), 288 (68) nm; MS (EI): m/z (%): 340 [M+] (39), 251 (28), 225 (69), 196 (22), 195 (100), 89 (24), 75 (20); elemental analysis calcd (%) for $C_{18}H_{32}O_4Si$: C 63.49, H 9.47, O 18.79, Si 8.25; found: C 63.53, H 9.41.

3-[2-(tert-Butyldimethylsilanyloxy)-5-methoxyphenyl]-1,1-diethoxypro-

pane (37): Aldehyde 32 (2.49 g, 8.46 mmol, 1.0 equiv) was treated with ethanol (30 mL), triethyl orthoformate (15 mL), and (\pm) -camphorsulfonic acid (181 mg, 0.78 mmol, 9 mol%) at 45°C for 30 min. The mixture was evaporated to dryness and the crude solid was purified by flash chromatography (hexane/MTBE 9:1) to yield 37 (2.34 g, 6.36 mmol, 76%) as an oil. $R_f = 0.21$ (hexane/MTBE 9:1); ¹H NMR (400 MHz, CDCl₃): $\delta =$ 6.73 (d, ${}^{4}J(6,4) = 3.1$ Hz, 1H; H-C(6)), 6.70 (d, ${}^{3}J(3,4) = 8.5$ Hz, 1H; H-C(3)), 6.63 (dd, 1H; H-C(4)), 4.73 (t, ${}^{3}J(1',2') = 5.7$ Hz, 1H; H-C(1')), 3.78 (s, 3H; OCH₃), 3.74-3.46 (m, 4H; C(OCH₂CH₃)₂), 2.70-2.60 (m, 2H; H-C(3')), 1.98-1.86 (m, 2H; H-C(2')), 1.24 (t, ³J(C(OCH₂CH₃)₂,- $C(OCH_2CH_3)_2) = 5.7 Hz, 6H; C(OCH_2CH_3)_2), 1.04 (s, 9H; SiC(CH_3)_3),$ 0.24 (s, 6H; Si(CH₃)₂) ppm; ¹³C NMR (100 MHz, CDCl₃): $\delta = 154.10$ (C(5)), 147.79 (C(2)), 133.59 (C(1)), 119.29 (C(3)), 115.93 (C(6)), 111.83 (C(4)), 103.08 (C(1')), 61.46 (C(OCH₂CH₃)₂), 55.98 (OCH₃), 33.93 (C(2')), 26.54 (C(3')), 26.29 (SiC(CH₃)₃), 18.62 (SiC(CH₃)₃), 15.79 (C(OCH₂CH₃)₂), -4.16 (Si(CH₃)₂) ppm; IR (NaCl, CHCl₃): v=3010 (s), 2960 (s), 2930 (s), 2900 (s), 2880 (m), 1610 (m), 1580 (m), 1490 (s), 1470 (s), 1440 (m), 1420 (w), 1390 (w), 1370 (m), 1340 (w), 1130 (s), 1060 (s), 1040 (s), 1000 (m), 940 (m), 900 (s), 840 (s) cm⁻¹; UV/Vis (MeOH): λ (%) = 222 (100), 288 (62) nm; MS (EI): m/z (%): 368 [M^+] (36), 252 (17), 251 (26), 239 (21), 195 (100), 73 (29); elemental analysis calcd (%) for C₂₀H₃₆O₄Si: C 65.17, H 9.84, O 17.36, Si 7.62; found: C 64.91, H 9.61.

3-[2-(tert-Butyldimethylsilanyloxy)-5-methoxyphenyl]-1,1-diisopropoxypropane (38): Aldehyde 32 (895 mg, 3.03 mmol, 1.0 equiv) was treated with isopropanol (10 mL), triisopropyl orthoformate (5 mL), and (\pm) camphorsulfonic acid (60.0 mg, 0.26 mmol, 10 mol %) at 45 °C for 50 min. The mixture was evaporated to dryness and the crude solid was purified by flash chromatography (hexane/MTBE 19:1) to yield 38 (985 mg, 2.49 mmol, 83%) as an oil. $R_{\rm f} = 0.52$ (hexane/MTBE 9:1); ¹H NMR (400 MHz, CDCl₃): $\delta = 6.71$ (d, ${}^{4}J(6,4) = 3.1$ Hz, 1H; H-C(6)), 6.68 (d, ${}^{3}J(3,4) = 8.6$ Hz, 1H; H-C(3)), 6.60 (dd, 1H; H-C(4)), 4.58 (t, ${}^{3}J(1',2') =$ 5.6 Hz, 1H; H-C(1')), 3.87 (septet, ${}^{3}J(OCH(CH_{3})_{2},OCH(CH_{3})_{2}) = 6.2$ Hz, 2H; OCH(CH₃)₂), 3.78 (s, 3H; OCH₃), 2.64-2.58 (m, 2H; H-C(3')), 1.90-1.83 (m, 2H; H-C(2')), 1.19 (d, 3H; OCH(CH_3)₂), 1.13 (d, 3H; OCH(CH₃)₂), 1.02 (s, 9H; SiC(CH₃)₃), 0.20 (s, 6H; Si(CH₃)₂) ppm; ¹³C NMR (100 MHz, CDCl₃): $\delta = 154.10$ (C(5)), 147.81 (C(2)), 133.83 (C(1)), 119.23 (C(3)), 115.94 (C(6)), 111.72 (C(4)), 100.51 (C(1')), 67.99 $(OCH(CH_3)_2), 55.98 (OCH_3), 35.65 (C(2')), 26.74 (C(3')), 26.27$ (SiC(CH₃)₃), 23.85, 23.03 (OCH(CH₃)₂), 18.62 (SiC(CH₃)₃), -3.78 $(Si(CH_3)_2)$ ppm; IR (NaCl): $\tilde{\nu}$ =2970 (s), 2930 (s), 2900 (m), 2860 (m), 2840 (w), 1610 (w), 1580 (w), 1490 (s), 1460 (m), 1380 (m), 1370 (m), 1330 (w), 1250 (m), 1220 (s), 1180 (w), 1160 (m), 1130 (m), 1030 (s), 990 (w), 950 (m), 890 (m), 840 (s), 800 (m) cm⁻¹; UV/Vis (MeOH): λ (%) = 225 (100), 286 (68) nm; MS (EI): m/z (%): 396 [M+] (58), 336 (25), 293 (63), 251 (44), 237 (100), 211 (34), 193 (20), 75 (38); elemental analysis calcd (%) for $C_{22}H_{40}O_4Si;\,C$ 66.62, H 10.16, O 16.14, Si 7.08; found: C 66.41, H 10.09.

$(E,Z)\-\[2-(3-Methoxy-2-buten-1-yl)\-\4-methoxyphenoxy\]-tert\-butyldime-$

thylsilane (39): Compound 36 (2.58 g, 7.59 mmol, 1 equiv) and N-ethyldiisopropylamine (1.8 mL, 1.38 g, 10.63 mmol, 1.4 equiv) were dissolved in CH₂Cl₂ (50 mL). After the solution was cooled to -78°C, TMSOTf (1.6 mL, 2.03 g, 9.11 mmol, 1.2 equiv) was added dropwise through a syringe with stirring. The pale yellow mixture was stirred at -20 °C for 4 h. The reaction was quenched by the addition of a saturated aqueous NaHCO3 solution (200 mL) and the aqueous layer was separated and extracted further with MTBE (2×50 mL). The combined organic layers were dried over Na2SO4 and concentrated. The crude solid was purified by flash chromatography (hexane/MTBE 47:3) to yield 39 (1.37 g, 4.48 mmol, 59%) as a yellow oil. $R_{\rm f} = 0.30$ (hexane/MTBE 47:3); ¹H NMR (400 MHz, CDCl₃): $\delta = 6.77$ (d, ⁴J(Z-3,Z-5)=3.3 Hz, 1H; H-C(Z-3)), 6.73 (d, ${}^{4}J(E-3,E-5) = 3.1$ Hz, 1H; H-C(E-3)), 6.69 (d, ${}^{3}J(E-6,E-5) = 3.1$ Hz, 1H; H-C(E-3)), 6.69 (d, {}^{3}J(E-6,E-5) = 3.1 5) = 8.6 Hz, 1 H; H-C(*E*-6)), 6.68 (d, ${}^{3}J(Z-6,Z-5) = 8.6$ Hz, 1 H; H-C(*Z*-6)), 6.62–6.56 (m, 2H; H-C(E-5), H-C(Z-5)), 6.37 (d, ${}^{3}J(E-3',E-2') = 12.6$ Hz, 1H; H-C(*E*-3')), 6.02 (d, ${}^{3}J(Z-3',Z-2') = 6.3$ Hz, 1H; H-C(*Z*-3')), 4.88 (td, ${}^{3}J(E-2',E-1') = 7.3$ Hz, 1H; H-C(E-2')), 4.52 (td, ${}^{3}J(Z-2',Z-1') = 7.3$ Hz, 1H; H-C(Z-2')), 3.75 (s, 3H; E-(C(4)-CH₃)), 3.74 (s, 3H; Z-(C(4)-OCH₃)), 3.62 (s, 3H; E-(C(3')-OCH₃)), 3.52 (s, 3H; Z-(C(3')-OCH₃)), 3.38 (d, 2H; H-C(Z-1')), 3.22 (d, 2H; H-C(E-1')), 1.01 (s; 9H; E-(SiC(CH₃)₃), Z-(SiC(CH₃)₃)), 0.19 (s, 9H, E-(SiC(CH₃)₃), Z- $(SiC(CH_3)_3))$ ppm; ¹³C NMR (100 MHz, CDCl₃): $\delta = 154.303$ (C(*E*-4), 2), C(Z-2)), 119.25 (C(Z-6)), 119.24 (C(E-6)), 115.86 (C(E-3), C(Z-3)), 111.77 (C(E-5)), 111.66 (C(Z-5)), 105.24 (C(Z-2')), 102.10 (C(E-2')), 59.9 $(Z-(C(3')-OCH_3)), 56.28 (E-(C(3')-OCH_3)), 55.98 (E-(C(4)-OCH_3)),$ 55.96 (Z-(C(4)-OCH₃)), 28.81 (C(E-1')), 26.26 (E-(SiC(CH₃)₃), Z-(SiC(CH₃)₃)), 25.15 (C(Z-1')), 18.99 (E-SiC(CH₃)₃), Z-(SiC(CH₃)₃)), -3.80 (*E*-(Si(CH₃)₂), *Z*-(Si(CH₃)₂)) ppm; IR (NaCl): $\tilde{\nu}$ =2960 (s), 2930 (s), 2910 (w), 2860 (m), 2830 (w), 1650 (w), 1600 (w), 1560 (w), 1500 (s), 1470 (m), 1460 (m), 1430 (w), 1390 (w), 1370 (w), 1150 (m), 1110 (s), 1040 (w), 1010 (w), 940 (m), 900 (m), 840 (s) cm⁻¹; UV/Vis (CHCl₃): $\lambda =$ 290 nm; MS (EI): m/z (%): 308 [M+] (63), 251 (51), 236 (16), 219 (45), 195 (22), 145 (25), 89 (100), 59 (22); HRMS (EI): m/z: calcd for C₁₇H₂₈O₃Si: 308.1808; found: 308.1811 [M⁺]; elemental analysis calcd (%) for $C_{17}H_{28}O_3Si: C$ 66.19, H 9.15, O 15.56, Si 9.10; found: C 66.34, H 9.25.

(E,Z)-[2-(3-Ethoxy-2-buten-1-yl)-4-methoxyphenoxy]-tert-butyldimethylsilane (40): Compound 37 (2.10 g, 5.70 mmol, 1 equiv) and N-ethyldiisopropylamine (1.4 mL, 1.03 g, 7.98 mmol, 1.4 equiv) were disolved in CH₂Cl₂ (50 mL). After the solution was cooled to -78°C, TMSOTf (1.2 mL, 1.52 g, 6.84 mmol, 1.2 equiv) was added dropwise through a syringe with stirring. The pale yellow solution was stirred at -20 °C for 4 h. The reaction was quenched by the addition of a saturated aqueous NaHCO3 solution (200 mL) and the aqueous layer was separated and extracted further with MTBE (2×50 mL). The combined organic layers were dried over Na_2SO_4 and concentrated. The crude solid was purified by flash chromatography (hexane/MTBE 19:1) to yield 40 (1.158 g, 3.59 mmol, 63%) as a yellow oil. $R_f = 0.40$ (hexane/MTBE 9:1); ¹H NMR (400 MHz, CDCl₃): $\delta = 6.79$ (d, ${}^{4}J(Z-3,Z-5) = 3.0$ Hz, 1H; H-C(Z-3)), 6.74 (d, ${}^{4}J(E-3,E-5) = 3.0$ Hz, 1H; H-C(E-3)), 6.69 (d, ${}^{3}J(E-6,E-5) = 8.6$ Hz, 1H; H-C(*E*-6)), 6.68 (d, ${}^{3}J(Z-6,Z-5)=8.6$ Hz, 1H; H-C(Z-6)), 6.62–6.56 (m, 2H; H-C(E-5), H-C(Z-5)), 6.30 (d, ³J(E-3', E-2') = 12.7 Hz, 1H; H-C(E-3'), 6.05 (d, ${}^{3}J(Z-3',Z-2')=6.1$ Hz, 1H; H-C(Z-3')), 4.92 (td, ${}^{3}J(E-3')$) 2',E-1' = 7.3 Hz, 1 H; H-C(*E*-2')), 4.53 (td, ${}^{3}J(Z-2',Z-1')$ = 7.3 Hz, 1 H; H-C(Z-2'), 3.81 (q, ³ $J(OCH_2CH_3, OCH_2CH_3) = 7.1$ Hz, 2H; Z-(OCH₂CH₃)), 3.75 (s, 3H; E-(OCH₃)), 3.74 (s, 3H; Z-(OCH₃)), 3.72 (q, ³J(OCH₂. CH₃,OCH₂CH₃)=7.1 Hz, 2H; *E*-(OCH₂CH₃)), 3.38 (d, 2H; H-C(Z-1')), 3.19 (d, 2H; H-C(E-1')), 1.27 (t, 6H; E-(OCH₂CH₃), Z-(OCH₂CH₃)), 1.01 (s, 6H; E-(SiC(CH₃)₃), Z-(SiC(CH₃)₃)), 0.19 (s, 12H; E-(SiC(CH₃)₃), Z-(SiC(CH₃)₃)) ppm; ¹³C NMR (100 MHz, CDCl₃): $\delta = 154.25$ (C(E-4), C(Z-4)), 147.59 (C(E-1), C(Z-1)), 145.77 (C(E-3'), C(Z-3')), 133.58 (C(E-2), C(Z-2)), 119.25 (C(Z-6)), 119.21 (C(E-6)), 115.79 (C(E-3), C(Z-3)), 111.76 (C(E-5)), 111.62 (C(Z-5)), 105.22 (C(Z-2')), 102.41 (C(E-2')), 67.98 (Z-(OCH₂CH₃)), 65.00 (E-(OCH₂CH₃)), 56.02 (E-(OCH₃)), 55.97 (Z-(OCH₃)), 28.84 (C(E-1')), 26.25 (E-(SiC(CH₃)₃), Z-(SiC(CH₃)₃)), 25.17 (C(Z-1')), 18.64 (E-(SiC(CH₃)₃), Z-(SiC(CH₃)₃)), 15.71 (Z-15.17 $(E-(OCH_2CH_3)),$ -3.80 (*E*-(Si(CH₃)₂), $(OCH_2CH_2)).$ Z-

(Si(CH₃)₂)) ppm; IR (NaCl): \tilde{v} =3030 (w), 2960 (s), 2930 (s), 2900 (w), 2860 (m), 2830 (w), 1660 (m), 1610 (w), 1590 (w), 1500 (s), 1470 (m), 1440 (m), 1390 (w), 1370 (w), 1360 (w), 1250 (s), 1220 (s), 1150 (m), 1110 (s), 1040 (m), 950 (m), 900 (s), 840 (s), 800 (m), 780 (s) cm⁻¹; UV/Vis (MeOH): λ =288 nm; MS (EI): m/z (%): 322 [M^{+}] (73), 237 (66), 236 (41), 209 (72), 207 (46), 181 (100), 161 (19); HRMS (EI): m/z: calcd for C₁₈H₃₀O₃Si: 322.1964, found: 322.1959 [M^{+}]; elemental analysis calcd (%) for C₁₈H₃₀O₃Si: C 67.03, H 9.38, O 14.88, Si 8.71; found: C 67.29, H 9.52.

(E,Z)-[2-(3-Propoxy-2-buten-1-yl)-4-methoxyphenoxy]-tert-butyldime-

thylsilane (41): Compound 38 (165 mg, 416 µmol, 1 equiv) was dissolved in CCl₄ (5 mL) and treated at -10 °C with anhydrous hexamethyldisilazane (140 µL, 86.7 mg, 666 µmol, 1.6 equiv) and iodotrimethylsilane (74 μ L, 108 mg, 540 μ mol, 1.3 equiv). After stirring for 1 h at -10 °C, the mixture was heated at 75°C for an additional 15 h. The reaction was quenched by the addition of a saturated aqueous NaHCO3 solution (15 mL) and the aqueous layer was separated and extracted further with CH_2Cl_2 (2×20 mL). The combined organic layers were dried over Na₂SO₄ and concentrated. The crude solid was purified by flash chromatography (hexane/MTBE 48:2) to yield 41 (40.5 mg, 120 µmol, 29%) as a yellow oil. $R_f = 0.25$ and 0.22 (hexane/MTBE 96:4) for Z-41 and E-41, respectively; ¹H NMR (400 MHz, CDCl₃): $\delta = 6.80-6.56$ (m, 6H; H-C(*E*-6), H-C(Z-6), H-C(E-5), H-C(Z-5), H-C(E-3), H-C(Z-3)), 6.15 (d, ³J(E-3', E-2')=12.4 Hz, 1 H; H-C(E-3')), 6.09 (d, ³J(Z-3',Z-2')=6.1 Hz, 1 H; H-C(Z-3')), 5.00 (dt, ${}^{3}J(E-2',E-1') = 7.3$ Hz, 1H; H-C(E-2')), 4.54 (td, ${}^{3}J(Z-2',Z-1') = 7.3$ Hz, 1H; H-C(E-2')), 4.54 (td, {}^{3}J(Z-2',Z-1') = 7.3 1')=7.3 Hz, 1H; H-C(Z-2')), 3.97 (septet, ${}^{3}J(OCH(CH_{3})_{2},OCH(CH_{3})_{2}) =$ 6.2 Hz, 1H; $Z-(OCH(CH_3)_2)),$ 3.92 $^{3}J(OCH(-$ (septet, $CH_{3}_{2},OCH(CH_{3}_{2})=6.2 Hz, 1H; E-(OCH(CH_{3}_{2})), 3.74 (s, 3H; E-$ (OCH₃)), 3.73 (s, 3H; Z-(OCH₃)), 3.37 (d, 2H; H-C(Z-1')), 3.19 (d, 2H; H-C(E-1')), 1.24 (d, 6H; Z-(OCH(CH_3)₂)), 1.22 (d, 6H; E-(OCH(CH₃)₂)), 1.01 (s, 9H; Z-(SiC(CH₃)₃)), 0.99 (s, 9H; E-(SiC(CH₃)₃)), 0.19 (s, 12H; *E*-(SiC(CH₃)₃), *Z*-(SiC(CH₃)₃)) ppm; ¹³C NMR (100 MHz, CDCl₃): $\delta = 154.22$ (C(E-4), C(Z-4)), 147.55 (C(E-1'), C(Z-1')), 146.42 (C(E-3')), 144.72 (C(Z-3')), 133.75 (C(E-2)), 133.57 (C(Z-2)), 119.27 (C(Z-6)), 119.20 (C(E-6)), 115.73 (C(Z-3)), 115.67 (C(E-3)), 111.76 (C(E-5)), 111.60 (C(Z-5)), 105.31 (C(Z-2')), 104.18 (C(E-2')), 74.25 (Z-(OCH(CH₃)₂)), 72.76 (E-(OCH(CH₃)₂)), 56.00 (E-(OCH₃)), 55.94 (Z-(OCH₃)), 28.73 (C(E-1')), 26.27 (Z-(SiC(CH₃)₃)), 26.25 (E-(SiC(CH₃)₃)), 25.17 (C(Z-1')), 22.88 (Z-(OCH(CH₃)₂)), 22.55 (E-(OCH(CH₃)₂)), 18.66 (E-(SiC(CH₃)₃), Z-(SiC(CH₃)₃)), -3.77 (E-(Si(CH₃)₂)), -3.80 (Z- $(Si(CH_3)_2))$ ppm; IR (NaCl): $\tilde{v} = 3040$ (w), 2960 (s), 2930 (s), 2910 (w), 2900 (w), 2860 (m), 2830 (w), 1660 (m), 1600 (w), 1500 (s), 1470 (m), 1460 (m), 1430 (m), 1370 (w), 1340 (m), 1250 (s), 1220 (s), 1150 (m), 1120 (m), 1100 (m), 1050 (s), 950 (m), 900 (s), 840 (s), 800 (m) cm⁻¹; UV/Vis (MeOH): $\lambda = 288 \text{ nm}$; MS (EI): m/z (%): 336 [M⁺] (39), 237 (53), 181 (100); HRMS (EI): m/z: calcd for C₁₉H₃₂O₃Si: 336.2121; found: 336.2125 $[M^+].$

(E and Z)-2-(3-Methoxy-2-buten-1-yl)-4-methoxyphenol (10a and 10b): Enol ether 39 (34.6 mg, 112 µmol) was dissolved in ethanolamine (4 mL) and heated at 90°C for 3 h. Evaporation of the solvent at reduced pressure (39 $^{\circ}\text{C}/4 \times 10^{-1}\,\text{mbar})$ and column chromatography (hexane/MTBE/ NEt₃ 16:4:0.2) of the crude residue gave a mixture of the two isomers. Purification of the isomeric mixture by preparative RP18 HPLC provided isomerically pure E enol ether 10b (10.2 mg, 51.5 μ mol; 46%) and Z enol ether 10a (9.5 mg, 49.2 µmol, 44%). Analytical data for (E)-2-(3methoxy-2-buten-1-yl)-4-methoxyphenol (10b). $R_{\rm f}$ =0.14 (hexane/MTBE 8:2); ¹H NMR (400 MHz, CDCl₃): $\delta = 6.84$ (d, ³J(6,5) = 8.4 Hz, 1H; H-C(6)), 6.69 (d, ${}^{4}J(3,5) = 3.0$ Hz, 1H; H-C(3)), 6.56 (dd, 1H; H-(5)), 6.41 (d, ${}^{3}J(3',2') = 12.8$ Hz, 1H; H-C(3')), 4.79 (dt, ${}^{3}J(2',1') = 7.2$ Hz, 1H; H-C(2')), 4.36 (s, 1H; OH), 3.78 (s, 3H; C(4)-OCH₃), 3.58 (s, 3H; C(3')-OCH₃), 3.26 (d, 2H; H-C(1')) ppm; ¹³C NMR (100 MHz, CDCl₃): $\delta =$ 154.10 (C(4)), 149.12 (C(1)), 148.88 (C(3')), 128.45 (C(2)), 116.72 (C(6)), 116.06 (C(3)), 112.70 (C(5)), 100.74 (C(2')), 56.44 (C(3')-OCH₃), 56.13 (C(4)-OCH₃), 29.54 (C(1')) ppm; IR (NaCl): $\tilde{\nu}$ =3410 (s), 3060 (w), 3040 (w), 3000 (w), 2940 (m), 2920 (m), 2840 (m), 1660 (s), 1620 (w), 1510 (s), 1470 (m), 1440 (m), 1350 (w), 1270 (m), 1210 (s), 1150 (m), 1110 (m), 1040 (m), 940 (m), 870 (w), 810 (m), 790 (w), 720 (m) cm⁻¹; UV/Vis (EtOH): λ (%) = 224 (100), 292 (73) nm; MS (EI): m/z (%): 195 (11), 194 $[M^+]$ (84), 163 (5), 162 (13), 161 (35), 147 (9), 137 (13), 136 (100), 135 (5), 108 (33), 107 (4), 91 (10), 79 (7), 78 (10), 77 (9), 65 (11), 63 (3), 55 (5), 51 (6); HRMS (EI): m/z: calcd for $C_{11}H_{14}O_3$: 194.0943; found: 194.0947 [M^+].

(Z)-2-(3-Methoxy-2-buten-1-yl)-4-methoxyphenol (10 a): $R_{\rm f} = 0.17$ (hexane/MTBE 8:2); ¹H NMR (400 MHz, CDCl₃): $\delta = 6.82$ (d, ³J(6,5) = 8.7 Hz, 1H; H-C(6)), 6.62 (dd, ${}^{4}J(5,3) = 3.2$ Hz, 1H; H-C(5)), 6.64 (d, 1H; H-C(3)), 6.31 (s, 1H; OH), 6.19 (d, ${}^{3}J(3',2') = 6.2$ Hz, 1H; H-C(3')), 4.46 (td, ${}^{3}J(2',1') = 8.6$ Hz, 1H; H-C(2')), 3.78 (s, 3H; C(4)-OCH₃), 3.52 (s, 3H; C(3')-OCH₃), 3.30 (d, 2H; H-C(1')) ppm; ¹³C NMR (100 MHz, CDCl₃): $\delta = 153.66$ (C(4)), 148.89 (C(1)), 146.45 (C(3')), 127.55 (C(2)), 117.08 (C(6)), 116.01 (C(3)), 113.12 (C(5)), 105.52 (C(2')), 60.31 (C(3')-OCH₃), 56.43 (C(4)-OCH₃), 26.29 (C(1')) ppm; IR (NaCl): $\tilde{\nu}$ = 3420 (s), 3060 (w), 3040 (w), 3010 (m), 2950 (m), 2930 (m), 2830 (m), 1660 (s), 1620 (w), 1520 (s), 1480 (m), 1440 (m), 1370 (w), 1260 (m), 1210 (s), 1150 (m), 1110 (m), 1040 (m), 940 (m), 870 (w), 840 (m), 810 (m), 770 (m), 720 (m) cm⁻¹; UV/Vis (EtOH): λ (%) = 224 (100), 292 (43) nm; MS (EI): m/z(%): 195 (12), 194 $[M^+]$ (87), 163 (5), 162 (12), 161 (35), 147 (9), 137 (11), 136 (100), 119 (6), 108 (33), 91 (10), 79 (9), 78 (11), 77 (16), 65 (18), 55 (7), 45 (12), 41 (8), 39 (10); HRMS (EI): m/z: calcd for $C_{11}H_{14}O_3$: 194.0943; found: 194.0948 [*M*⁺].

(E and Z)-2-(3-Ethoxy-2-buten-1-yl)-4-methoxyphenol (44a and 44b): Enol ether 40 (19.4 mg, 60.1 µmol) was dissolved in ethanolamine (4 mL) and heated at 90°C for 3 h. Evaporation of the solvent at reduced pressure (39°C/4×10⁻¹ mbar) and column chromatography (hexane/MTBE/ NEt_3 15:5:0.2) of the crude residue gave a mixture of the two isomers. Purification of the isomeric mixture by preparative RP18 HPLC provided isomerically pure E enol ether 44b (5.8 mg, 27.8 µmol, 46%) and Z enol ether 44a (4.6 mg, 22.1 μ mol, 37%). 44b: $R_f = 0.18$ (hexane/MTBE 3:1); ¹H NMR (400 MHz, CDCl₃): $\delta = 6.73$ (d, ³J(6,5) = 8.6 Hz, 1 H; H-C(6)), 6.70 (d, ${}^{4}J(3,5) = 2.9$ Hz, 1H; H-C(3)), 6.66 (dd, 1H; H-(5)), 6.41 (d, ${}^{3}J(3',2') = 12.6$ Hz, 1H; H-C(3')), 4.93 (dt, ${}^{3}J(2',1') = 7.1$ Hz, 1H; H-C(2')), 4.81 (s, 1H; OH), 3.75 (s, 3H; OCH₃), 3.73 (q, ³J(OCH₂. CH₃,OCH₂CH₃) = 6.9 Hz, 2H; OCH₂CH₃), 3.26 (d, 2H; H-C(1')), 1.27 (t, 1H; OCH₂CH₃) ppm; ¹³C NMR (100 MHz, CDCl₃): $\delta = 154.10$ (C(4)), 148.52 (C(1)), 148.37 (C(3')), 128.24 (C(2)), 116.76 (C(6)), 116.00 (C(3)), 112.74 (C(5)), 101.50 (C(2')), 65.24 (OCH₂CH₃), 56.13 (OCH₃), 27.37 (C(1')), 15.12 (OCH₂CH₃) ppm; IR (NaCl): $\tilde{\nu} = 3420$ (s), 3060 (w), 3030 (w), 2980 (s), 2930 (s), 2900 (w), 2830 (m), 1650 (m), 1610 (w), 1500 (s), 1460 (m), 1450 (m), 1430 (m), 1390 (w), 1350 (w), 1260 (m), 1200 (s), 1150 (s), 1110 (m), 1040 (s), 930 (m), 870 (m), 850 (s), 800 (m), 720 (m) cm⁻¹; UV/Vis (EtOH): λ (%) = 224 (100), 292 (73) nm; MS (EI): m/z(%): 208 [*M*⁺] (82), 161 (31), 137 (26), 136 (100), 108 (29); HRMS (EI): *m*/*z*: calcd for C₁₂H₁₆O₃: 208.1099; found: 208.1098 [*M*⁺].

(Z)-2-(3-Ethoxy-2-buten-1-yl)-4-methoxyphenol (44a): $R_f = 0.23$ (hexane/ MTBE 3:1); ¹H NMR (400 MHz, CDCl₃): $\delta = 6.80$ (d, ³J(6,5) = 8.8 Hz, 1H; H-C(6)), 6.67 (dd, ${}^{4}J(5,3) = 3.0$ Hz, 1H; H-C(5)), 6.64 (d, 1H; H-C(3)), 6.30 (s, 1H; (OH)), 6.06 (d, ${}^{3}J(3',2')=6.1$ Hz, 1H; H-C(3')), 4.66 (td, ${}^{3}J(2',1') = 8.6$ Hz, 1H; H-C(2')), 3.93 (q, ${}^{3}J(OCH_{2}CH_{3},OCH_{2}CH_{3}) =$ 7.1 Hz, 2H; OCH₂CH₃), 3.75 (s, 3H; OCH₃), 3.30 (d, 2H; H-C(1')), 1.35 (t, 1H; OCH₂CH₃) ppm; ¹³C NMR (100 MHz, CDCl₃): δ=153.59 (C(4)), 149.10 (C(1)), 144.90 (C(3')), 127.57 (C(2)), 117.10 (C(6)), 115.97 (C(3)), 113.09 (C(5)), 105.48 (C(2')), 68.74 (OCH₂CH₃), 56.13 (OCH₃), 27.38 (C(1')), 15.46 (OCH_2CH_3) ppm; IR (NaCl): $\tilde{\nu} = 3400$ (s), 3040 (w), 2980 (s), 2930 (s), 2900 (w), 2840 (m), 1670 (w), 1650 (m), 1620 (w), 1610 (w), 1510 (s), 1470 (m), 1430 (m), 1390 (w), 1350 (w), 1260 (s), 1200 (s), 1150 (s), 1110 (m), 1040 (s), 930 (m), 870 (m), 850 (s), 800 (m), 720 (m) cm⁻¹; UV/Vis (EtOH): λ (%) = 224 (100), 292 (43) nm; MS (EI): m/z (%): 208 $[M^+]$ (87), 161 (30), 137 (23), 136 (100); HRMS (EI): m/z: calcd for C₁₂H₁₆O₃: 208.1099; found: 208.1098 [*M*⁺].

(*E* and Z)-2-(3-Isopropoxy-2-buten-1-yl)-4-methoxyphenol (45a and 45b): Enol ether 41 (17.4 mg, 51.7 µmol) was dissolved in ethanolamine (3 mL) and heated at 90 °C for 4 h. Evaporation of the solvent at reduced pressure (39 °C/4×10⁻¹ mbar) and column chromatography (hexane/MTBE/NEt₃ 15:5:0.2) of the crude residue gave isomerically pure *E* enol ether 45b (5.4 mg, 24.3 µmol, 47%) and *Z* enol ether 45a (5.2 mg, 23.4 µmol, 45%). 45b: $R_{\rm f}$ =0.27 (hexane/MTBE 3:1); ¹H NMR (400 MHz, CDCl₃): δ =6.74 (d, ³*J*(6,5)=8.6 Hz, 1H; H-C(6)), 6.69 (d, ³*J*(3,5)=2.8 Hz, 1H; H-C(3')), 6.66 (dd, 1H; H-C(5)), 6.26 (d, ³*J*(3',2')= 12.4 Hz, 1H; H-C(3')), 5.02 (dt, ³*J*(2',1')=7.1 Hz, 1H; H-C(2')), 4.83 (s, 1H; OH), 3.98 (septet, ³*J*(OCH/CH₃)₂,OCH(CH₃)₂)=6.2 Hz, 1H; OCH(CH₃)₂, 0.55 (d, 2H; H-C(1')), 1.22 (d, 6H; OCH(CH₃)₂) ppm; ¹³C NMR (100 MHz, CDCl₃): δ =154.10 (C(4)),

148.58 (C(1)), 147.27 (C(3')), 128.09 (C(2)), 116.77 (C(6)), 115.98 (C(3)), 112.79 (C(5)), 103.23 (C(2')), 73.17 (OCH(CH₃)₂), 56.13 (OCH₃), 29.83 (C(1')), 22.51 (OCH(CH₃)₂) ppm; IR (NaCl): $\tilde{\nu}$ = 3410 (s), 3080 (w), 2970 (s), 2920 (s), 2850 (m), 2830 (m), 1670 (s), 1650 (s), 1500 (s), 1460 (m), 1430 (m), 1390 (w), 1370 (m), 1340 (m), 1260 (m), 1200 (s), 1160 (s), 1120 (s), 1040 (s), 930 (m) cm⁻¹; UV/Vis (MeOH): λ = 292 nm; MS (EI): *m/z* (%): 222 [*M*⁺] (49), 180 (100), 137 (61), 136 (96); HRMS (EI): *m/z*: calcd for C₁₃H₁₈O₃: 222.1256; found: 222.1258 [*M*⁺].

(Z)-2-(3-Isopropoxy-2-buten-1-yl)-4-methoxyphenol (45 a): $R_{\rm f} = 0.39$ (hexane/MTBE 3:1); ¹H NMR (400 MHz, CDCl₃): $\delta = 6.80$ (d, ³J(6,5) = 8.6 Hz, 1H; H-C(6)), 6.67 (dd, ${}^{4}J(5,3) = 3.0$ Hz, 1H; H-C(5)), 6.64 (d, 1 H; H-C(3)), 6.40 (s, 1 H; OH), 6.09 (d, ${}^{3}J(3',2') = 6.1$ Hz, 1 H; H-C(3')), 4.66 (td, ${}^{3}J(2',1') = 8.6$ Hz, 1H; H-C(2')), 4.07 (septet, ${}^{3}J(OCH(-$ CH₃)₂,OCH(CH₃)₂)=6.2 Hz, 1 H; C(OCH(CH₃)₂)), 3.75 (s, 3 H; OCH₃), 3.27 (d, 2H; H-C(1')), 1.33 (d, 6H; C(OCH(CH₃)₂)) ppm; 13 C NMR (100 MHz, CDCl₃): $\delta = 153.55$ (C(4)), 149.15 (C(1)), 143.61 (C(3')), 127.68 (C(2)), 117.13 (C(6)), 115.98 (C(3)), 113.08 (C(5)), 105.55 (C(2')), 75.51 $(OCH(CH_3)_2),$ 56.14 (OCH₃), 26.71 (C(1')).22.61 (OCH(CH₃)₂) ppm; IR (NaCl): ṽ = 3380 (s), 3080 (w), 2970 (s), 2930 (s), 2870 (w), 2840 (w), 1660 (s), 1640 (w), 1610 (w), 1500 (s), 1470 (m), 1450 (m), 1430 (m), 1380 (m), 1370 (m), 1340 (w), 1230 (s), 1200 (m), 1180 (m), 1150 (s), 1100 (s), 1050 (s), 910 (w) cm⁻¹; UV/Vis (MeOH): $\lambda =$ 292 nm; MS (EI): m/z (%): 222 [M+] (55), 180 (100), 161 (28), 136 (89); HRMS (EI): *m*/*z*: calcd for C₁₃H₁₈O₃: 222.1256; found: 222.1259 [*M*+].

6-Methoxychroman-2-ol (12): An 18% aqueous HCl solution (1.5 mL) was added to a solution of compound 36 (321 mg, 943 µmol) in dioxane (7 mL). The resulting mixture was heated to 55 °C for 10 h. The mixture was diluted with water (300 mL) and the aqueous layer was extracted with MTBE (3×75 mL). The organic layers were combined, dried over Na₂SO₄, and evaporated to dryness. The crude residue was purified by flash chromatography (hexane/MTBE 3:1) to yield product 12 (159 mg, 886 μ mol, 94%) as an oil. $R_{\rm f}$ =0.17 (hexane/MTBE 3:1); ¹H NMR (500 MHz, CDCl₃): $\delta = 6.75$ (d, ${}^{3}J(8,7) = 8.8$ Hz, 1H; H-C(8)), 6.69 (dd, ⁴*J*(7,5)=3.1 Hz, 1H; H-C(7)), 6.62 (d, 1H; H-C(5)), 5.64–5.58 (m, 1H; H-C(2)), 3.71 (s, 3H; OCH₃), 3.05-2.95 (m, 1H; H-C(3)), 2.91 (s, 1H; OH), 2.78 (dt, ${}^{2}J(3,3) = 16.4$, ${}^{3}J(3,4) = 5.3$ Hz, 1H; H-C(3)), 2.11–1.90 (m, 2H; H-C(4)) ppm; 13 C NMR (100 MHz, CDCl₃): $\delta = 154.12$ (C(6)), 146.30 (C(8a)), 122.97 (C(4a)), 117.89 (C(8)), 114.27 (C(5)), 113.88 (C(7)), 92.38 (C(2)), 56.13 (OCH₃), 27.40 (C(3)), 20.97 (C(4)) ppm; IR (NaCl): $\tilde{\nu} = 3420$ (s), 2940 (m), 2900 (m), 2830 (m), 1720 (w), 1610 (m), 1590 (w), 1500 (s), 1470 (m), 1430 (m), 1350 (m), 1320 (m), 1300 (m), 1270 (s), 1180 (m), 1150 (m), 1100 (m), 1060 (s), 1000 (m), 950 (s), 910 (m), 870 (m) cm⁻¹; UV/Vis (EtOH): λ (%)=227 (100), 292 (54) nm; MS (EI): m/z (%): 180 [M^+] (100), 161 (20), 136 (59), 108 (32), 77 (20); HRMS (EI): m/z: calcd for C₁₀H₁₂O₃: 180.0786; found: 180.0787 [M⁺].

2,6-Dimethoxychroman (11): A solution of compound 12 (36.63 mg, 203 µmol, 1 equiv) in CH₂Cl₂ (1.5 mL) was stirred with ice-bath cooling while a solution of thionyl chloride (1.3 mL of a 267 mM thionyl chloride solution in CH2Cl2, 374 µmol, 1.9 equiv) was added dropwise. After being stirred in the cold for 30 min, the green solution was treated with dry methanol (3 mL). The resulting bluish solution was stirred in the cold for an additional 90 min and then poured into saturated aqueous NaHCO3 (75 mL). The organic layer was separated and the aqueous layer was extracted with MTBE (3×30 mL). The combined organic extracts were dried over Na2SO4 and evaporated under reduced pressure. The crude residue was purified by flash chromatography (hexane/MTBE 7:1) to yield product 11 (28.11 mg, 145 μ mol, 72%) as an oil. $R_f=0.5$ (hexane/ MTBE 6:1); ¹H NMR (500 MHz, CDCl₃): $\delta = 6.77$ (d, ³J(8,7) = 8.8 Hz, 1H; H-C(8)), 6.68 (dd, ⁴J(7,5)=3.0 Hz, 1H; H-C(7)), 6.60 (d, 1H; H-C(5)), 5.14-5.11 (m, 1H; H-C(2)), 3.71 (s, 3H; (CH₃O)-C(6)), 3.47 (s, 3H; (CH₃O)-C(2)), 2.97–2.90 (m, 1H; H-C(3)), 2.61 (ddd, ${}^{2}J(3,3) = 16.2$, ${}^{3}J(3,4) = 5.9$, ${}^{3}J(3,4) = 3.1$ Hz, 1H; H-C(3)), 2.06–1.90 (m, 2H; H-C(4)) ppm; ¹³C NMR (125 MHz, CDCl₃): $\delta = 153.60$ (C(6)), 145.75 (C(8a)), 123.14 (C(4a)), 117.53 (C(8)), 113.87 (C(5)), 113.29 (C(7)), 97.94 (C(2)), 55.68 (C(6)-OCH₃), 55.51 (C(2)-OCH₃), 26.23 (C(3)), 20.59 (C(4)) ppm; IR (NaCl): $\tilde{\nu} = 2990$ (m), 2940 (m), 2830 (m), 1610 (w), 1500 (s), 1470 (m), 1450 (m), 1430 (m), 1370 (m), 1320 (w), 1270 (m), 1250 (m), 1200 (s), 1150 (m), 1110 (m), 1060 (s), 1050 (s), 1000 (s), 910 (s), 870 (m), 850 (w), 810 (m) cm⁻¹; UV/Vis (EtOH): λ (%)=228 (100), 290 (54) nm; MS (EI): m/z (%): 194 [M⁺] (96), 163 (64), 161 (70), 136 (100),

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-2501

108 (72), 91 (30), 65 (38); HRMS (EI): m/z: calcd for $C_{11}H_{14}O_3$: 194.0943; found: 194.0944 [M^+].

2-Ethoxy-6-methoxychroman (42): Following the procedure for compound 11 with the use of ethanol instead of methanol afforded product 42 (23.2 mg, 111 μ mol, 86%). $R_f = 0.42$ (hexane/MTBE 4:6); ¹H NMR (400 MHz, CDCl₃): $\delta = 6.75$ (d, ${}^{3}J(8,7) = 8.8$ Hz, 1H; H-C(8)), 6.68 (dd, ${}^{4}J(7,5) = 3.0$ Hz, 1H; H-C(7)), 6.60 (d, 1H; H-C(5)), 5.23–5.19 (m, 1H; H-C(2)), 3.87 (q, ${}^{3}J(OCH_{2}CH_{3}, OCH_{2}CH_{3}) = 7.08$ Hz, 2H; (CH₃CH₂O)-C(2)), 3.74 (s, 3H; (CH₃O)-C(6)), 2.97-2.90 (m, 1H; H-C(3)), 2.61 (ddd, $^{2}J(3,3) = 16.2$, $^{3}J(3,4) = 5.8$, $^{3}J(3,4) = 3.2$ Hz, 1H; H-C(3)), 2.06–1.88 (m, 2H; H-C(4)), 1.18 (t, 3H; (CH₃CH₂O)-C(2)) ppm; ¹³C NMR (100 MHz, CDCl₃): $\delta = 153.92$ (C(6)), 146.50 (C(8a)), 123.61 (C(4a)), 117.84 (C(8)), 114.29 (C(5)), 113.61 (C(7)), 97.16 (C(2)), 63.93 (C(2)-OCH₂CH₃), 56.08 (C(6)-OCH₃), 26.95 (C(3)), 21.31 (C(4)), 15.55 (C(2)-OCH₂CH₃) ppm; IR (NaCl): v=2970 (m), 2940 (m), 2910 (m), 2830 (m), 1730 (w), 1610 (m), 1590 (w), 1500 (s), 1470 (m), 1450 (m), 1430 (m), 1370 (m), 1350 (m), 1320 (m), 1300 (m), 1270 (m), 1200 (s), 1150 (m), 1120 (s), 1110 (s), 1060 (s), 1000 (s), 970 (s), 930 (m), 910 (m), 880 (m), 840 (m), 810 (m) cm⁻¹; UV/Vis (EtOH): λ (%) = 228 (100), 290 (54) nm; MS (EI): m/z(%): 208 [*M*⁺] (72), 194 (23), 162 (41), 136 (100), 108 (37); HRMS (EI): m/z: calcd for C₁₂H₁₆O₃: 208.1100; found: 208.1103 [M⁺].

2-Isopropoxy-6-methoxychroman (43): Following the procedure for compound 11 with the use of isopropanol instead of methanol afforded product **43** (26.84 mg, 121 μ mol, 76%). $R_f = 0.58$ (hexane/MTBE 6:1); ¹H NMR (300 MHz, CDCl₃): $\delta = 6.73$ (d, ³J(8,7) = 8.8 Hz, 1 H; H-C(8)), 6.67 (dd, ${}^{4}J(7,5) = 3.0$ Hz, 1H; H-C(7)), 6.60 (d, 1H; H-C(5)), 5.28–5.21 (m, 1H; H-C(2)), 4.43 (septet, ${}^{3}J(OCH(CH_{3})_{2}, OCH(CH_{3})_{2}) = 6.2$ Hz, 2H; C(2)-(OCH(CH₃)₂)), 3.74 (s, 3H; (CH₃O)-C(6)), 3.02-2.84 (m, 1H; H-C(3)), 2.61 (m, 1H; H-C(3)), 2.04–1.76 (m, 2H; H-C(4)), 1.18 (d, 3H; C(2)-(OCH(CH₃)₂)), 1.13 (d, 3H; C(2)-(OCH(CH₃)₂)) ppm; ¹³C NMR (75 MHz, CDCl₃): $\delta = 153.51$ (C(6)), 146.38 (C(8a)), 123.35 (C(4a)), 117.53 (C(8)), 113.96 (C(5)), 113.22 (C(7)), 95.15 (C(2)), 69.52 (C(2)-OCH(CH₃)₂), 55.78 (C(6)-OCH₃), 27.04 (C(3)), 23.55 (C(4)), 21.95, 21.12 $(C(2)-OCH(CH_3)_2)$ ppm; IR (NaCl): $\tilde{\nu}=2970$ (m), 2940 (m), 2830 (w), 1610 (m), 1500 (s), 1470 (m), 1430 (m), 1380 (m), 1340 (m), 1320 (m), 1270 (m), 1250 (m), 1200 (s), 1150 (m), 1120 (m), 1100 (m), 1060 (s), 1040 (s), 1000 (s), 910 (m), 870 (m), 810 (m) cm⁻¹; UV/Vis (EtOH): λ (%) = 230 (100), 290 (53) nm; MS (EI): m/z (%): 222 [M^+] (57), 180 (100), 161 (32), 136 (67); HRMS (EI): *m/z*: calcd for C₁₃H₁₈O₃: 222.1256; found: 222.1256 [*M*⁺].

2-(tert-Butyldimethylsilanyloxy)-5-methoxybenzaldehyde (47): A stirred solution of 2-hydroxy-5-methoxybenzaldehyde (46; 2.0 mL, 2.44 g, 16.0 mmol, 1.0 equiv) and tert-butyldimethylsilyl chloride (3.80 g, 25.6 mmol, 1.6 equiv) in DMF (40 mL) was treated with N,N-diisopropylethylamine (6.0 mL, 4.45 g, 29.0 mmol, 1.8 equiv). After 30 min at room temperature, the reaction solution was poured into saturated aqueous NaHCO₃ (500 mL) and this mixture was extracted with MTBE ($4 \times$ 150 mL). The organic layers were combined, dried over Na₂SO₄, and concentrated at reduced pressure. The oily residue was purified by column chromatography (hexane/MTBE 9:1) yielding silyl ether 47 (4.96 g, 15.6 mmol, 97%) as a yellowish oil. $R_f = 0.39$ (hexane/MTBE 9:1); ¹H NMR (400 MHz, CDCl₃): $\delta = 10.40$ (s, 1 H; CHO), 7.27 (d, ⁴J(6,4) = 3.3 Hz, 1H; H-C(6)), 7.04 (dd, ${}^{3}J(4,3) = 9.1$ Hz, 1H; H-C(4)), 6.82 (d, 1H; H-C(3)), 3.78 (s, 3H; OCH₃), 1.01 (s, 9H; SiC(CH₃)₃), 0.23 (s, 6H; Si(CH₃)₂) ppm; ¹³C NMR (100 MHz, CDCl₃): δ = 190.28 (CHO), 154.46 (C(5)), 153.72 (C(2)), 127.53 (C(1)), 124.29 (C(3)), 122.00 (C(4)), 109.90 (C(6)), 56.11 (OCH₃), 26.08 (SiC(CH₃)₃), 18.71 (SiC(CH₃)₃), -3.97 $(Si(CH_3)_2)$ ppm; IR (NaCl): $\tilde{\nu} = 3070$ (w), 3000 (w), 2960 (s), 2930 (s), 2890 (m), 2860 (s), 1680 (m), 1610 (w), 1580 (w), 1490 (s), 1470 (s), 1420 (s), 1390 (s), 1360 (w), 1280 (s), 1220 (m), 1190 (w), 1150 (s), 1040 (s), 1010 (w), 960 (w), 940 (m), 900 (s), 840 (s), 820 (m), 800 (m), 780 (m), 750 (m), 690 (m) cm⁻¹; UV/Vis (MeOH): λ (%) = 224 (100), 256 (50), 346 (25) nm; MS (FAB): m/z (%): 267 [M++H] (49), 209 (100), 73 (46); elemental analysis calcd (%) for C14H22O3Si: C 63.12, H 8.32, Si 10.54, O 18.02; found: C 63.15, H 8.22.

2-(*tert***-Butyldimethylsilyanyloxy)-5-methoxybenzylalcohol (48)**: Sodium borohydride (195 mg, 5.15 mmol, 1.3 equiv) was added to an ice-cold solution of aldehyde **47** (1.05 g, 3.94 mmol, 1.0 equiv) in absolute ethanol (40 mL). The reaction mixture was stirred at 0 °C for 45 min and then was carefully partitioned between saturated aqueous NH₄Cl solution (350 mL) and Et₂O (200 mL). The aqueous layer was separated and ex-

tracted further with Et₂O (2×200 mL). The combined organic layers were dried over Na₂SO₄ and then concentrated at reduced pressure. The residue was purified by column chromatography (hexane/MTBE 2:1) to provide 48 (961 mg, 3.58 mmol, 91%) as a colorless oil. $R_{\rm f}$ =0.26 (hexane/MTBE 2:1); ¹H NMR (400 MHz, CDCl₃): $\delta = 6.89$ (d, ⁴J(6,4) = 2.8 Hz, 1H; H-C(6), 6.73 (d, ${}^{3}J(3,4) = 8.6$ Hz, 1H; H-C(3)), 6.70 (dd, 1H; H-C(4)), 4.65 (d, ${}^{3}J(CH_{2},OH) = 8.6$ Hz, 2H; CH₂OH), 3.78 (s, 3H; CH₃O), 2.10 (t, 1H; HOCH₂), 1.01 (s, 9H; SiC(CH₃)₂), 0.23 (s, 6H; Si(CH₃)) ppm; ¹³C NMR (100 MHz, CDCl₃): $\delta = 154.43$ (C(5)), 147.44 (C(2)), 132.62 (C(1)), 119.47 (C(3)), 114.37 (C(4)), 113.87 (C(6)), 62.32 (CH₂OH), 56.07 (CH₃O), 26.16 (SiC(CH₃)₃), 18.55 (SiC(CH₃)₃), -3.82 $(Si(CH_3)_2)$ ppm; IR (NaCl): $\tilde{\nu} = 3420$ (m), 3000 (w), 2960 (s), 2930 (s), 2890 (w), 2860 (m), 1500 (s), 1460 (m), 1430 (m), 1390 (w), 1360 (w), 1270 (s), 1220 (s), 1150 (m), 1110 (w), 1040 (m), 1010 (w), 940 (m), 900 (s), 840 (s), 820 (w), 800 (w), 780 (m), 690 (w) cm⁻¹; UV/Vis (MeOH): λ (%): 228 (100), 288 (60) nm; MS (EI): *m/z* (%): 268 [*M*⁺] (7), 212 (22), 211 (100), 193 (42), 75 (85); HRMS (EI): m/z: calcd for C₁₄H₂₄O₃Si: 268.1495; found: 268.1494 [*M*⁺].

2-(tert-Butyldimethylsilanyloxy)-5-methoxybenzyl vinyl ether (49): A stirred solution of benzyl alcohol 48 (441 mg, 1.65 mmol), ethyl vinyl ether (50 mL), and Hg(OAc)₂ (60.0 mg, 188 µmol, 11 mol%) was heated at 90°C for 16 h. Hg(OAc)₂ (52.0 mg, 163 µmol, 10 mol%) was added and the mixture was heated to 90 °C for an additional 16 h. The solvent was removed under reduced pressure and the crude product was purified by flash chromatography (hexane/MTBE 9:1) to yield 49 (348 mg, 1.18 mmol, 72%) as a colorless oil. $R_f = 0.51$ (hexane/MTBE 9:1); ¹H NMR (400 MHz, CDCl₃): $\delta = 6.92$ (m, 1H; H-C(3)), 6.72 (m, 2H; H-C(6), H-C(4)), 6.56 (dd, 1 H; ${}^{3}J(3',4'a) = 14.2$, ${}^{3}J(3',4'b) = 6.8$ Hz; H-C(3')), 4.76 (s, 2H; H-C(1')), 4.28 (dd, 1H; ${}^{2}J(4'a,4'b) = 2.2$ Hz; H-C(4'a)), 4.07 (dd, 1H; H-C(4'b)), 3.77 (s, 3H; OCH₃), 1.03 (s, 9H; SiC(CH₃)₃), 0.18 (s, 6H; Si(CH₃)₂) ppm; ¹³C NMR (100 MHz, CDCl₃): $\delta = 154.39$ (C(5)), 152.11 (C(3')), 147.24 (C(2)), 128.68 (C(1)), 119.62 (C(3)), 114.48 (C(4)), 114.47 (C(6)), 87.47 (C(4')), 65.89 (C(1')), 56.07 (OCH₃), 26.17 (SiC(CH₃)₃), 18.60 (SiC(CH₃)₃), -3.89 (Si(CH₃)₂) ppm; IR (NaCl, CHCl₃): $\tilde{\nu} = 3000$ (w), 2960 (m), 2930 (m), 2900 (w), 2860 (m), 1640 (w), 1610 (m), 1500 (s), 1460 (m), 1430 (w), 1320 (m), 1150 (m), 1050 (m), 1010 (w), 940 (m), 900 (s), 840 (s) cm⁻¹; UV/Vis (MeOH): λ (%)=228 (100), 290 (50) nm; MS (EI): m/z (%): 294 [M⁺] (11), 251 (60), 237 (29), 207 (40), 195 (100), 181 (15), 75 (21); HRMS (EI): m/z: calcd for C₁₆H₂₆O₃Si: 294.1651; found: 294.1650 [*M*⁺].

2-Hydroxy-5-methoxybenzyl vinyl ether (50): Compound 49 (25.1 mg, 85.2 µmol) was dissolved in ethanolamine (10 mL) and stirred at room temperature for 16 h. The reaction mixture was diluted with saturated aqueous NH₄Cl solution and the resulting mixture was extracted with MTBE (4×80 mL). The combined organic layers were dried over Na₂SO₄ and then concentrated at reduced pressure. The residue was purified by column chromatography (hexane/MTBE 3:1) to provide product 50 (14.4 mg, 80.0 μ mol, 94%) as a colorless oil. $R_f = 0.22$ (hexane/MTBE 3:1); ¹H NMR (400 MHz, CDCl₃): $\delta = 6.82$ (d, ³J(3,4) = 8.6 Hz, 1H; H-C(3)), 6.78 (dd, ⁴*J*(4,6) = 2.8 Hz, 1H; H-C(4)), 6.72 (d, 1H; H-C(6)), 6.53 (dd, ${}^{3}J(3',4'a) = 14.5$, ${}^{3}J(3',4'b) = 6.8$ Hz, 1H; H-C(3')), 5.83 (s, 1H; HO-C(2)), 4.86 (s, 2H; H-C(1')), 4.42 (dd, ${}^{2}J(4'a,4'b) = 2.5$ Hz, 1H; H-C(4'a)), 4.18 (dd, 1H; H-C(4'b)), 3.76 (s, 3H; OCH₃) ppm; ¹³C NMR (100 MHz, $CDCl_3$): $\delta = 153.80$ (C(5)), 150.95 (C(3')), 149.27 (C(2)), 123.12 (C(1)), 117.61 (C(3)), 115.23 (C(4)), 114.60 (C(6)), 89.54 (C(4')), 68.89 (C(1')), 56.20 (OCH₃) ppm; IR (NaCl, CHCl₃): $\tilde{\nu}$ =3420 (s), 3000 (w), 2920 (s), 2900 (w), 2850 (m), 1620 (s), 1500 (s), 1460 (s), 1450 (s), 1430 (s), 1370 (m), 1320 (s), 1110 (w), 1040 (m), 1010 (w), 990 (w), 960 (w), 900 (w) cm⁻¹; UV/Vis (EtOH): λ (%) = 220 (100), 294 (40) nm; MS (EI): m/z(%): 180 [M⁺] (26), 138 (14), 137 (100), 108 (17); HRMS (EI): m/z: calcd for C₁₀H₁₂O₃: 180.0786; found: 180.0786 [M⁺].

2-Hydroxy-5-methoxybenzylalcohol (51): A solution of 2-hydroxy-5-methoxybenzaldehyde (**46**; 1.0 mL, 1.22 g, 8.02 mmol, 1.0 equiv) in THF (5 mL) was added to a stirred ice-cold suspension of LiAlH₄ (114 mg, 3.00 mmol, 1.5 equiv) in THF (35 mL). This mixture was stirred for 15 min and the reaction was quenched by addition of H_2O (50 mL). The suspension was slowly poured into ice-cold aqueous 1 M HCl solution (150 mL) to dissolve the precipitated aluminium hydroxide. The resulting solution was extracted with MTBE (3 × 150 mL). The organic layers were combined, dried over Na₂SO₄, and filtered through a celite pad. The removed solids were washed thoroughly with Et_2O and the filtrate was con-

centrated. The residue was purified by flash chromatography (hexane/ MTBE 4:6) to yield 51 (1.03 g, 6.65 mmol, 84%) as a colorless oil. $R_{\rm f}$ = 0.22 (hexane/MTBE 4:6); ¹H NMR (400 MHz, CDCl₃): $\delta = 6.95$ (s, 1H; HO-(C(2)); 6.78 (d, ${}^{3}J(3,4) = 8.7$ Hz, 1H; H-C(3)); 6.73 (dd, ${}^{4}J(4,6) =$ 2.5 Hz, 1H; H-C(4)); 6.56 (d, 1H; H-C(6)); 4.82 (s, 2H; CH₂OH); 3.78 (s, 3H; OCH₃); 2.68 (s, 1H; CH₂OH) ppm; ¹³C NMR (100 MHz, CDCl₃): $\delta = 153.50$ (C(5)), 150.06 (C(2)), 126.05 (C(1)), 117.46 (C(3)), 114.74 (C(4)), 113.97 (C(6)), 64.74 (CH₂OH), 56.25 (OCH₃) ppm; IR (KBr): $\tilde{\nu} =$ 3440 (s), 3180 (s), 3010 (s), 2980 (m), 2900 (m), 2840 (m), 1620 (w), 1520 (s), 1480 (s), 1460 (m), 1440 (s), 1400 (w), 1380 (w), 1300 (m), 1280 (m), 1260 (m), 1230 (m), 1200 (s), 1160 (s), 1110 (w), 1040 (s), 1010 (s), 980 (s), 930 (m), 860 (s), 820 (s), 780 (m), 760(m), 700 (m) cm⁻¹; UV/Vis (MeOH): λ (%)=230 (100), 294 (86) nm; MS (EI): m/z (%): 154 [M^+] (22), 136 (100), 108 (47), 78 (36); HRMS (EI): m/z: calcd for C₈H₁₀O₃: 154.0630; found: 154.0632 $[M^+]$; elemental analysis calcd (%) for C₈H₁₀O₃: C 62.33, H 6.54, O 31.13; found: 62.31, H 6.54, O 30.92.

6-Methoxy-2-methyl-4H-benzo[1,3]dioxane (52): Two drops of concentrated H₂SO₄ were added to a solution of compound 51 (110 mg, 710 µmol) in acetaldehyde (10 mL). The reaction mixture was stirred at 4°C for 3 h and then diluted with H₂O (200 mL). After extraction with MTBE (3×150 mL), the combined organic layers were washed sequentially with a 3M aqueous NaOH solution (100 mL) and H₂O (100 mL) and dried over Na_2SO_4 , then the solvent was removed. The residue was purified by flash chromatography (hexane/MTBE 9:1) to yield 52 (116 mg, 644 μ mol, 91%) as a colorless solid. $R_{\rm f}$ =0.24 (hexane/MTBE 9:1); m.p. 98°C; ¹H NMR (400 MHz, CDCl₃): $\delta = 6.79$ (d, ³J(8,7) = 9.1 Hz, 1H; H-C(8)), 6.72 (dd, ⁴J(7,5)=3.0 Hz, 1H; H-C(7)), 6.49 (d, 1H; H-C(5)), 5.12 (q, ${}^{3}J(2,CH_{3}) = 5.1$ Hz, 3H; H-C(2)), 4.98 (d, ${}^{2}J(4,4) =$ 14.7 Hz, 1H; H-C(4)), 4.80 (d, 1H; H-C(4)), 3.80 (s, 3H; CH₃O), 1.52 (d, 3H; H₃C-C(2)) ppm; ¹³C NMR (100 MHz, CDCl₃): $\delta = 154.33$ (C(6)), 147.34 (C(8a)), 121.67 (C(4a)), 117.74 (C(8)), 114.37 (C(7)), 109.91 (C(5)), 97.38 (C(2), 66.78 (C(4), 56.12 $(CH_3O), 21.04$ $(H_3C-C(2))$ ppm: IR (KBr): $\tilde{\nu} = 2990$ (m), 2940 (m), 2910 (m), 2890 (m), 1500 (s), 1460 (m), 1450 (w), 1400 (w), 1320 (w), 1300 (m), 1270 (s), 1250 (m), 1220 (s), 1150 (m), 1100 (s), 1030 (s), 930 (m), 900 (s), 860 (m), 820 (m), 790 (m) cm⁻¹; UV/Vis (MeOH): λ (%) = 223 (100), 292 (23) nm; MS (EI): m/z (%): 180 $[M^+]$ (20), 136 (100), 108 (40); HRMS (EI): m/z: calcd for $C_{10}H_{12}O_3$: 180.0786; found: 180.0786 [*M*⁺].

$(E) \hbox{-} 5-[2-(\textit{tert}-Butyl dimetyl silanyloxy)-5-methoxyphenyl]-pent-2-enoic$

acid ethyl ester (53): A suspension of triethyl phosphonoacetate (0.73 mL, 3.65 mmol, 2 equiv) and NaH (79 mg, 3.29 mmol, 1.8 equiv) in anhydrous THF (15 mL) was cooled to 0°C. Aldehyde 32 (537 mg, 1.83 mmol, 1 equiv) dissolved in THF (5 mL) was added dropwise to the cold suspension. The mixture was then stirred for 12 h at room temperature. Saturated aqueous NH₄Cl solution (150 mL) was added and the product was extracted into MTBE (3×75 mL). The organic extracts were dried over Na2SO4 and evaporated. The crude product was purified by flash chromatography (hexane/EtOAc 9:1) to give pure E isomer 53 (534 mg, 1.46 mmol, 77%) as a colorless oil. $R_{\rm f}$ =0.37 (hexane/MTBE 9:1); ¹H NMR (400 MHz, CDCl₃): $\delta = 7.00$ (dt, ³J(3,2)=16.2, ³J(3,4)= 7.2 Hz, 1H; H-C(3)), 6.71-6.65 (m, 2H; H-C(3'), H-C(4')), 6.64-6.60 (m, 1H; H-C(6')), 5.83 (d, 1H; H-C(2)), 4.18 (q, ${}^{3}J(OCH_{2}CH_{3},OCH_{2}CH_{3}) =$ 7.1 Hz, 2H; OCH₂CH₃), 3.74 (s, 3H; OCH₃), 2.70 (t, ${}^{3}J(5,4) = 7.3$ Hz, 2H; H-C(5)), 2.47 (dt, 2H; H-C(4)), 1.28 (t, 3H; OCH₂CH₃), 0.99 (s, 9H; SiC(CH₃)₃), 0.20 (s, 6H; Si(CH₃)₂) ppm; ¹³C NMR (100 MHz, CDCl₃): $\delta = 167.05$ (C(1)), 154.15 (C(5')), 148,85 (C(3)), 147.77 (C(2')), 132.65 (C(1')), 121.98 (C(2)), 119.28 (C(3')), 116.13 (C(6')), 112.19 (C(4')), 60.53 $(OCH_2CH_3), 56.01 (OCH_3), 32.99 (C(4)), 29.89 (C(5)), 26.21$ 18.59 (SiC(CH₃)₃). $(SiC(CH_3)_3),$ 14.66 (OCH_2CH_3) . $(Si(CH_3)_2)$ ppm; IR (NaCl, CHCl₃): $\tilde{\nu} = 2955$ (s), 2950 (s), 2857 (m), 1721 (s), 1653 (w), 1499 (s), 1471 (m), 1426 (w), 1390 (w), 1367 (w), 1317 (w), 1268 (s), 1225 (s), 1193 (m), 1151 (m), 1044 (s), 895 (m), 839 (m), 779 (m) cm⁻¹; UV/Vis (MeOH): $\lambda = 289$ nm; MS (EI): m/z (%): 364 [M^+] (12), 307 (85), 251 (16), 211 (59), 195 (100), 193 (40), 75 (54); HRMS (EI): m/z: calcd for C₂₀H₃₂O₄Si: 364.2070; found: 364.2072 [M⁺]; elemental analysis calcd (%) for C₂₀H₃₂O₄Si: C 65.89, H 8.85, O 17.56, Si 7.70; found: C 65.72, H 8.82.

(Z)-5-[2-(*tert*-Butyldimethylsilanyloxy)-5-methoxyphenyl]-pent-2-enoic acid methyl ester (54): A solution of phosphonoacetate-P,P-bis(2,2,2-trifluoroethyl)methyl ester (95 μ L, 0.44 mmol, 1.3 equiv) and 18-crown-6 (448 mg, 1.69 mmol, 5 equiv) in anhydrous THF was cooled to -78 °C

and treated with KN(TMS)2 (820 µL of a 0.5 M solution in toluene, 0.41 mmol, 1.2 equiv). The aldehyde 32 (100 mg, 0.34 mmol, 1 equiv) was then added and the resulting mixture was stirred at -78°C for 90 min. Saturated aqueous NH₄Cl solution (150 mL) was added and the product was extracted into MTBE (3×75 mL). The ether extracts were dried over Na₂SO₄ and evaporated. The product was purified by flash chromatography (hexane/MTBE 9:1) to give pure Z isomer 54 (116 mg, 0.33 mmol, 96%) as a colorless oil. $R_f = 0.35$ (hexane/MTBE 9:1); ¹H NMR (400 MHz, CDCl₃): $\delta = 6.73-6.68$ (m, 2H; H-C(3'), H-C(4')), 6.63-6.59 (m, 1H; H-C(6')), 6.24 (dt, ${}^{3}J(3,2) = 12.2$, ${}^{3}J(3,4) = 7.4$ Hz, 1H; H-C(3)), 5.77 (dt, ${}^{4}J(2,4) = 2.6$ Hz, 1H; H-C(2)), 3.74 (s, 3H; OCH₃), 3.69 (s, 3H; CO_2CH_3), 2.90 (td, ${}^{3}J(4,5) = 7.0$ Hz, 2H; H-C(4)), 2.70 (t, 2H; H-C(5)), $0.99 \quad (s, \ 9\,H; \ SiC(CH_3)_3), \ 0.20 \quad (s, \ 6\,H; \ Si(CH_3)_2) \ ppm; \ ^{13}C \ NMR$ (100 MHz, CDCl₃): $\delta = 167.13$ (C(1)), 154.13 (C(5')), 150,12 (C(3)), 147.82 (C(2')), 132.90 (C(1')), 120.03 (C(2)), 119.24 (C(3')), 116.13 (C(6')), 112.11 (C(4')), 56.01 (OCH₃), 51.37 (CO₂CH₃), 30.24 (C(4)), 29.51 (C(5)), 26.21 (SiC(CH_3)₃), 18.60 (SiC(CH_3)₃), -3.79(Si(CH₃)₂) ppm; IR (NaCl, CHCl₃): $\tilde{\nu}$ = 2950 (s), 2857 (m), 1723 (s), 1646 (w), 1498 (s), 1471 (m), 1436 (w), 1405 (w), 1254 (w), 1224 (s), 1177 (m), 1044 (w), 897 (m), 838 (m), 779 (m) cm⁻¹; UV/Vis (MeOH): $\lambda = 289$ nm; MS (EI): m/z (%): 350 [M⁺] (12), 294 (13), 293 (56), 225 (52), 196 (18), 195 (100), 89 (25), 75 (12), 73 (33), 59 (12); HRMS (EI): m/z: calcd for C₁₉H₃₀O₄Si: 350.1913 [M⁺]; found: 350.1902; elemental analysis calcd (%) for $C_{19}H_{30}O_4Si$: C 65.10, H 8.63, O 18.26, Si 8.01; found: C 65.26, H 8.67.

(E)-5-[2-Hydroxy-5-methoxyphenyl]pent-2-enoic acid ethyl ester (55) and (rac)-(6-methoxychroman-2-yl)acetic acid ethyl ester (57): TBAF (0.55 mL of 1 M solution in THF, 0.55 mmol, 1.0 equiv) was added to a stirred solution of compound 53 (202 mg, 0.55 mmol, 1.0 equiv) in THF (5 mL) and the resulting red reaction mixture was directly quenched by addition of saturated aqueous NH_4Cl solution (40 mL). The mixture was extracted with MTBE (3×25 mL), the combined organic layers were dried over Na₂SO₄, and the solvent was removed by evaporation. The crude mixture was purified by flash chromatography (hexane/EtOAc 3:1) to give the pure E isomer of the α,β -unsaturated ester 55 (77.4 mg, 0.31 mmol, 56%) and chroman 57 (37.3 mg, 0.15 mmol, 27%). 55: $R_{\rm f} =$ 0.17 (hexane/MTBE 3:1); ¹H NMR (400 MHz, CDCl₃): $\delta = 7.05$ (dt, ${}^{3}J(3,2) = 16, {}^{3}J(3,4) = 7.2$ Hz, 1H; H-C(3)), 6.70–6.60 (m, 3H; H-C(3'), H-C(4'), H-C(6')), 5.85 (d, 1H; H-C(2)), 4.18 (q, ³J(OCH₂-CH₃,OCH₂CH₃) = 7.1 Hz, 2H; OCH₂CH₃), 3.74 (s, 3H; OCH₃), 2.74 (t, ${}^{3}J(5,4) = 7.3$ Hz, 2H; H-C(5)), 2.51 (dt, 2H; H-C(4)), 1.28 (t, 3H; OCH₂CH₃) ppm; ¹³C NMR (100 MHz, CDCl₃): $\delta = 167.21$ (C(1)), 154.12 (C(5')), 148,89 (C(3)), 147.84 (C(2')), 128.71 (C(1')), 122.07 (C(2)), 116.30 (C(6'), C(3')), 112.19 (C(4')), 60.63 (OCH₂CH₃), 56.14 (OCH₃), 32.69 (C(4)), 29.39 (C(5)), 14.66 (OCH₂CH₃) ppm; IR (NaCl, CHCl₃): $\tilde{\nu}$ = 3400 (s), 2980 (m), 2940 (m), 2830 (w), 1690 (s), 1650 (m), 1510 (s), 1470 (w), 1450 (w), 1430 (m), 1370 (w), 1310 (m), 1270 (m), 1200 (s), 1150 (m), 1070 (w), 1040 (s), 970 (w), 800 (m), 710 (w) cm⁻¹; UV/Vis (CH₃OH): $\lambda = 293 \text{ nm}$; MS (EI): m/z (%): 250 [M^+] (38), 204 (60), 176 (36), 161 (46), 137 (100); HRMS (EI): m/z: calcd for C₁₄H₁₈O₄: 250.1205; found: 250.1197 [M+]; elemental analysis calcd (%) for C₁₄H₂₂O₃Si: C 67.18, H 7.25, O 25.57; found: C 66.98, H 7.16, O 25.58.

(rac)-(6-Methoxychroman-2-yl)acetic acid ethyl ester (57): $R_{\rm f} = 0.40$ (hexane/MTBE 5:1); ¹H NMR (500 MHz, CDCl₃): $\delta = 6.71$ (d, ³J(8,7) = 8.8 Hz, 1H; H-C(8)), 6.65 (dd, ${}^{4}J(7,5) = 2.9$ Hz, 1H; H-C(7)), 6.58 (d, 1H; H-C(5)), 4.45–4.37 (m, 1H; H-C(2)), 4.18 (q, ³J(OCH₂, CH₃,OCH₂CH₃) = 7.2 Hz, 2H; (OCH₂CH₃)), 3.74 (s, 3H; (CH₃O)-C(6)), 2.92–2.83 (m, 1H; H-C(3)), 2.78 (dd, ${}^{2}J(CH_{2}CO_{2}Et, CH_{2}CO_{2}Et) = 15.4$, $^{3}J(CH_{2}CO_{2}Et,2) = 6.1$ Hz, 1H; (CH₂-CO₂Et)), 2.61 (ddd, $^{2}J(3,3) = 16.3$, ${}^{3}J(3,4) = 5.9, {}^{3}J(3,4) = 3.0 \text{ Hz}, 1 \text{ H}; \text{ H-C}(3)), 2.57 \text{ (dd, 1 H; (CH₂-CO₂Et))},$ 2.10-2.02 (m, 1H; H-C(4)), 1.82-1.72 (m, 1H; H-C(4)), 1.28 (t, 3H; (OCH_2CH_3) ppm; ¹³C NMR (125 MHz, CDCl₃): $\delta = 171.23$ (CO₂Et), 153.37 (C(6)), 148.47 (C(8a)), 122.09 (C(4a)), 117.41 (C(8)), 113.97 (C(5)), 113.32 (C(7)), 72.14 (C(2)), 60.52 (OCH₂CH₃), 55.71 (C(6)-OCH₃), 40.64 (CH₂CO₂Et), 27.46 (C(3)), 24.72 (C(4)), 14.76 (OCH₂CH₃) ppm; IR (NaCl, CHCl₃): v=2980 (m), 2950 (m), 2830 (w), 1740 (s), 1620 (m), 1500 (s), 1430 (m), 1380 (w), 1360 (m), 1320 (w), 1290 (m), 1260 (s), 1200 (m), 1150 (m), 1050 (s), 1030 (m), 1010 (m), 920 (m), 890 (w) cm⁻¹; UV/Vis (CH₃OH): $\lambda = 293$ nm; MS (EI): m/z (%): 250 [M+] (100), 176 (16), 161 (40), 136 (41); HRMS (EI): m/z: calcd for C₁₄H₁₈O₄: 250.1205; found: 250.1203 [*M*⁺].

(Z)-5-[2-Hydroxy-5-methoxyphenyl]pent-2-enoic acid methyl ester (56) and (rac)-(6-methoxychroman-2-yl)acetic acid methyl ester (58): TBAF (1.1 mL of 1 M solution in THF, 1.08 mmol, 1.1 equiv) was added to a stirred solution of compound 54 (331 mg, 0.94 mmol, 1.0 equiv) in THF (10 mL) and the resulting orange reaction mixture was directly quenched by addition of saturated aqueous NH₄Cl solution (40 mL). The mixture was extracted with MTBE (3×25 mL), the combined organic layers were dried over Na₂SO₄, and the solvent was removed by evaporation. The crude mixture was purified by flash chromatography (hexane/MTBE 2:1) to give the pure Z isomer of the α,β -unsaturated ester 56 (161 mg, 0.36 mmol, 38 %) and chroman 58 (165 mg, 0.37 mmol, 39 %). 56: $R_{\rm f}{=}$ 0.18 (hexane/MTBE 2:1); ¹H NMR (400 MHz, CDCl₃): $\delta = 6.80$ (d, ³*J*(3',4')=7.6 Hz, 1 H; H-C(3')), 6.69–6.65 (m, 2 H; H-C(4'), H-C(6')), 6.49 $(dt, {}^{3}J(3,2) = 12.4, {}^{3}J(3,4) = 7.6 \text{ Hz}, 1 \text{ H}; \text{ H-C}(3)), 5.86 (d, 1 \text{ H}; \text{ H-C}(2)),$ 3.78 (s, 3H; OCH₃), 3.74 (s, 3H; CO₂CH₃), 2.82–2.69 (m, 4H; H-C(5), H-C(4)) ppm; 13 C NMR (100 MHz, CDCl₃): $\delta = 167.70$ (C(1)), 153.72 (C(5')), 150,11 (C(3)), 148.94 (C(2')), 127.76 (C(1')), 120.71 (C(2)), 117.10 (C(3')), 115.93 (C(6')), 113.09 (C(4')), 56.13 (OCH₃), 51.94 (CO₂CH₃), 31.04 (C(4)), 30.14 (C(5)) ppm; IR (NaCl, CHCl₃): v=3430 (s), 2980 (w), 2950 (m), 2830 (w), 1700 (s), 1640 (m), 1510 (s), 1440 (s), 1340 (w), 1200 (s), 1040 (m), 820 (m) cm⁻¹; UV/Vis (MeOH): $\lambda = 293$ nm; MS (EI): m/z(%): 236 $[M^+]$ (37), 204 (49), 176 (26), 161 (29), 137 (100), 77 (11); HRMS (EI): m/z: calcd for C₁₃H₁₆O₄: 236.1049; found: 236.1049 [M^+]. (rac)-(6-Methoxychroman-2-yl)acetic acid methyl ester (58): $R_{\rm f} = 0.340$ (hexane/MTBE 2:1); ¹H NMR (500 MHz, CDCl₃): $\delta = 6.74$ (d, ³J(8.7) = 8.9 Hz, 1H; H-C(8)), 6.65 (dd, ${}^{4}J(7,5) = 3.0$ Hz, 1H; H-C(7)), 6.58 (d, 1H; H-C(5)), 4.46–4.37 (m, 1H; H-C(2)), 3.74 (s, 3H; (CH₃O)-C(6)), 3.72 (s, 3H; CO₂CH₃), 2.92-2.67 (m, 3H; H-C(3), (CH₂-CO₂Me)), 2.62 $(dd, {}^{2}J(CH_{2}CO_{2}Me, CH_{2}CO_{2}Me) = 15.5, {}^{3}J(CH_{2}CO_{2}Et, 2) = 6.0 \text{ Hz}, 1 \text{ H};$ (CH₂-CO₂Me)), 2.10-2.02 (m, 1H; H-C(4)), 1.81-1.72 (m, 1H; H-C(4)) ppm; ¹³C NMR (125 MHz, CDCl₃): $\delta = 171.63$ (CO₂Me), 153.38 (C(6)), 148.47 (C(8a)), 122.49 (C(4a)), 117.56 (C(8)), 113.91 (C(5)), 113.33 (C(7)), 72.09 (C(2)), 55.76 (C(6)-OCH₃), 51.79 (CO₂CH₃), 40.44 (CH₂CO₂Me), 27.21 (C(3)), 24.71 (C(4)) ppm; IR (NaCl, CHCl₃): $\tilde{\nu} =$ 2980 (m), 2950 (m), 2830 (w), 1740 (s), 1620 (m), 1500 (s), 1430 (m), 1380 (w), 1360 (m), 1320 (w), 1290 (m), 1260 (s), 1200 (m), 1150 (m), 1050 (s), 1030 (m), 1010 (m), 920 (m), 890 (w) cm⁻¹; UV/Vis (CH₃OH): $\lambda =$ 293 nm; MS (EI): *m/z* (%): 236 [*M*⁺] (100), 176 (18), 162 (42), 136 (40); HRMS (EI): m/z: calcd for C₁₃H₁₆O₄: 236.1049; found: 236.1051 [M^+]. 2-a-Deuterio-(tetrahydropyran-2-yloxy)benzaldehyde (62): A solution of 2-(2-bromophenoxy)tetrahydropyran (61; 5.91 g, 22.7 mmol, 1 equiv) in Et₂O (30 mL) was cooled in an ice bath. nBuli (14.2 mL of a 1.6м solution in hexane, 22.7 mmol, 1 equiv) was added dropwise. After stirring at 0°C for 2 h, a solution of [D₇]DMF (2.0 g, 24.95 mmol, 1.1 equiv) in Et₂O (5 mL) was added dropwise and the resulting reaction mixture was stirred for 8 h at room temperature. The reaction was quenched by addition of H₂O (60 mL) and then the aqueous layer was separated and extracted further with Et₂O (3×30 mL). The combined organic layers were dried over Na_2SO_4 and concentrated. The oily residue was purified by flash chromatography (hexane/MTBE 3:1) to give benzaldehyde 62 (4.56 g, 22.0 mmol, 97%) as an oil. $R_{\rm f}$ =0.47 (hexane/MTBE 2:1); ¹H NMR (400 MHz, CDCl₃): $\delta = 7.83$ (d, ${}^{3}J(6,5) = 7.8$ Hz, 1H; H-C(6)), 7.48 (t, ${}^{3}J(4,5)$ and ${}^{3}J(4,3) = 7.3$ Hz, 1H; H-C(4)), 7.22 (d, 1H; H-C(3)), 7.03 (t, 1H; H-C(5)), 5.61-5.57 (m, 1H; H-C(2')), 3.90-3.83 (m, 1H; H-C(3')), 3.64-3.59 (m, 1H; H-C(3')), 2.04-1.57 (m, 6H; H-C(4'), H-C(5'), H-C(6')) ppm; ¹³C NMR (100 MHz, CDCl₃): $\delta = 189.80$ (t, ²*J*(CDO,CDO) = 27.22 Hz; CDO), 159.92 (C(2)), 136.03 (C(4)), 128.40 (C(6)), 125.74 (C(1)), 121.91 (C(5)), 115.86 (C(3)), 96.98 (C(2')), 62.49 (C(6')), 30.49 (C(3')), 25.41 (C(5')), 18.89 (C(4')) ppm; IR (NaCl): $\tilde{\nu}$ =3060 (w), 2940 (m), 2870 (w), 2120 (m), 1670 (m), 1650 (s), 1640 (s), 1600 (m), 1580 (m), 1480 (m), 1460 (m), 1390 (w), 1350 (w), 1280 (s), 1240 (m), 1230 (m), 1200 (m), 1180 (m), 1150 (m), 1120 (m), 1070 (m), 1040 (m), 1020 (m), 960 (m), 920 (m), 870 (m), 820 (w), 760 (m), 750 (m), 720 (m), 660 (m) cm⁻¹; UV/Vis (MeOH): λ (%) = 252 (100), 320 (38) nm; MS (EI): m/ z (%): 207 [M^+] (15), 123 (63), 121 (51), 85 (100), 84 (41), 67 (22); HRMS (EI): m/z: calcd for C₁₂H₁₃DO₃: 207.1006; found: 207.1006 [M^+].

a-Deuterio-2-hydroxybenzaldehyde (63): Benzaldehyde 62 (4.42 g, 21.3 mmol) was dissolved in THF (10 mL) and 1 N aqueous HCl solution (10 mL) was added. After stirring for 10 h at room temperature, the mixture was diluted with water (200 mL) and extracted with Et₂O (5× 50 mL). The combined organic layers were dried over Na₂SO₄ and then

concentrated at reduced pressure to provide compound **63** (2.55 g, 20.7 mmol; 97%) as a colorless oil. $R_{\rm f}$ =0.26 (hexane/MTBE 2:1); ¹H NMR (400 MHz, CDCl₃): δ =7.56–7.48 (m, 2H; H-C(6), H-C(4)), 7.03–6.95 (m, 2H; H-C(5), H-C(3)) ppm; ¹³C NMR (100 MHz, CDCl₃): δ =196.66 (t, ²*J*(CDO,CDO)=27.22 Hz; CDO), 162.10 (C(2)), 137.38 (C(4)), 134.08 (C(6)), 120.99 (C(1)), 120.23 (C(5)), 118.01 (C(3)) ppm; IR (NaCl): $\tilde{\nu}$ =3180 (w), 3060 (w), 2940 (m), 2360 (w), 2130 (m), 2060 (w), 1650 (s), 1640 (s), 1620 (m), 1580 (m), 1490 (m), 1460 (m), 1350 (w), 1280 (s), 1250 (m), 1230 (m), 1210 (m), 1150 (m), 1110 (w), 1040 (m), 1020 (m), 870 (m), 760 (m), 750 (m), 710 (m) cm⁻¹; UV/Vis (MeOH): λ (%) = 254 (100), 325 (32) nm; MS (EI): m/z: calcd for C₇H₃DO₂: 123.0431; found: 123.0430 [*M*⁺].

a-Deuterio-benzo[*d*]isoxazole (66): Following the reported procedure^[27a], benzaldehyde 63 (2.47 g, 20.1 mmol, 1.0 equiv) afforded benzisoxazole 66 (1.98 g, 16.5 mmol, 82%) as an oil. R_t =0.48 (hexane/MTBE 8:1); ¹H NMR (100 MHz, CDCl₃): δ =7.83 (d, ³*J*(6,5)=7.7 Hz, 1 H; H-C(4)), 7.68–7.35 (m, 2H; H-C(6), H-C(5)), 7.22 (d, ³*J*(7,6)=7.4, 1 H; H-C(7)) ppm; ¹³C NMR (100 MHz, CDCl₃): δ =162.66 (C(7a)), 146.35 (t, ²*J*(C(3),C(3)-D)=28.71 Hz; C(3)), 130.44 (C(6)), 124.14 (C(4)), 122.39 (C(5)), 121.61 (C(3a)), 110.11 (C(7)) ppm; IR (NaCl): $\tilde{\nu}$ =3080 (m), 2940 (m), 2870 (w), 1940 (w), 1640(s), 1620 (s), 1500 (s), 1470 (s), 1430 (s), 1340 (w), 1300 (m), 1250 (m), 1220 (s), 1200 (w), 1150 (m), 1120 (m), 1010 (m), 940 (w), 890 (m), 860 (s), 810 (s), 770 (m), 750 (s) cm⁻¹; UV/ Vis (MeOH): λ (%)=235 (100), 281 (32) nm; MS (EI): *m/z* (%): 120 [*M*+] (89), 92 (100), 64 (51), 38 (24); HRMS (EI): *m/z*: calcd for C₇H₃DO₂: 120.0434; found: 120.0433 [*M*+].

3-Deuterio-5-nitrobenzo[*d*]isoxazole (67): Following the reported procedure^[27b], benzisoxazole 66 (1.64 g, 13.7 mmol) afforded product 67 (1.19 g, 7.26 mmol, 53 %) as a white solid: m.p. 76 °C; ¹H NMR (400 MHz, CDCl₃): δ = 8.73 (d, ³*J*(4,6) = 2.4 Hz, 1H; H-C(4)), 8.49 (dd, ³*J*(6,7) = 9.1 Hz, 1H; H-C(6)), 7.76 (d, 1H; H-C(7)) ppm; ¹³C NMR (100 MHz, CDCl₃): δ = 164.81 (C(7a)), 147.20 (t, ²*J*(C(3),C(3)-D) = 29.91 Hz; C(3)), 145.21 (C(5)), 125.99 (C(6)), 122.19 (C(3a)), 119.60 (C(4)), 110.88 (C(7)) ppm, IR (NaCl): $\tilde{\nu}$ = 3100 (m), 2920 (m), 2860 (w), 1920 (w), 1790 (w), 1620 (m), 1530 (s), 1520 (s), 1490 (s), 1450 (m), 1430 (m), 1350 (m), 1260 (m), 1230 (s), 810 (m), 1080 (m), 1000 (m), 960 (w), 930 (m), 900 (s), 850 (s), 830 (s), 810 (m), 770 (m), 740 (s) cm⁻¹; UV/Vis (EtOH): λ (%) = 224 (100), 277 (32) nm; MS (EI): *m/z*: calcd for C₇H₃DN₂O₂: 165.0285; found: 165.0285 [*M*⁺].

Preparation of antibodies and kinetic measurements

Immunization, fusion, and cell culture: Eight mice (129GIX/boy+) were immunized against the KLH conjugates of either 1, 3, or a succession of 1 and 3 or 3 and 1 (two mice each) following standard procedures.^[41] Four mice (129GIX/boy+) were immunized against the KLH conjugate of 2. Each mouse received two intraperitoneal injections of hapten–KLH conjugate (100 µg in 200 µL phosphate-buffered saline (PBS; aqueous 10 mM phosphate, 160 mM NaCl, pH 7.4) emulsified with monophosphoryl-lipid A (MPL) and trehalose dicorynomycolate (TDM) adjuvants (Sigma M6536)), one injection on day 1 and one on day 14. Samples of serum were taken by means of a tail bleed on day 21 to estimate the titer. Fusion process and cell cultures were done according to the previously described procedure.^[40]

Screening for catalysis: Cell-culture supernatant (5 mL) was passed onto Protein G gel (100 mg; Gammabind Plus sepharose, Pharmacia Biotech) in a cotton-plugged Pasteur pipette. The gel was washed with PBS (2× 1 mL) and 0.1 M aqueous NaCl (2×1 mL) and finally eluted with 50 mM citrate (2×150 μ L, pH 2.7). BisTris solution (30 μ L of a 1 M aqueous solution) was added to the eluted acidic buffer containing the antibody in order to adjust the pH value to 6.2. The antibody solution was transferred into three different vials (90 μ L in each vial) and a different substrate (10 μ L of a 5 mM substrate solution in CH₃CN, substrates **8**, **10a**, or **10b** were used for the screening) was added to each vial. A 50- μ L aliquot of each sample was immediately transferred to another vial containing a solution of the corresponding hapten **1–3** (1 μ L, 1 mM hapten in PBS). The capped vials were kept at 37 °C for at least 48 h. The substrate and product concentrations of each vial were determined by RP18 HPLC on a Bischoff LiChrospher 100 (4.6×125 mm) column with isocratic elution at a rate of 1 mLmin^{-1} with a premixed acetonitrile/water solution of the desired proportions. Substrate and product concentrations were determined after 24 and 48 h incubation time, respectively. The difference in apparent rate between the antibody and the inhibited antibody (with hapten) samples was used as the criterion for specific catalysis. The screening assay was performed repeatedly with each individual hybridoma at all stages of cell culture.

Kinetic measurements: A solution of antibody in BisTris buffer (pH 6.24) at 37 °C was mixed with a substrate solution (acetonitrile/buffer 1:1) to provide a final solution containing 29 mM BisTris, 104 mM NaCl, and 10 % acetonitrile. The final antibody concentration was 250 μ gmL⁻¹ for the hydrolysis of the enol ethers and 24 μ gmL⁻¹ for the Kemp elimination. Product formation was monitored by RP18 HPLC on a Bischoff LiChrospher 100 (4.6 × 125 mm) column with isocratic elution at rate of 1 mLmin⁻¹ with a premixed acetonitrile/water solution of the desired proportions. The 16E7-catalyzed elimination was monitored by measuring the absorbance increase at 380 nm with a Molecular Devices microtiter er plate reader. Measurements were taken at intervals of 60, 90, or 120 s. With all substrates, the antibody-catalyzed reactions were quantitatively inhibited by the hapten.

Data treatment: For the hydrolysis of the enol ethers, the values for the initial velocity, v_i , and for the final velocity, v_{sso} were graphically estimated from the slopes of the progress curve. From Equation (1), the value, T, of the intercept on the time axis was used to determine the apparent rate constant, τ , for the transition between the two velocities v_i and $v_{sso}^{[42]}$

$$T = \frac{(v_{ss} - v_i)}{v_{ss}}\tau \tag{1}$$

For the Kemp elimination the data were analyzed with the Kaleidagraph program (Abelbeck Software). The three parameters v_i , v_{ss} , and τ were obtained from Equation (2).^[42]

$$[P] = v_{ss}t - (v_{ss} - v_i)(1 - e^{-t/\tau})\tau$$
(2)

Michaelis-Menten kinetics for the hydrolysis of the enol ethers: The hydrolysis of the enol ethers was initiated by adding the substrate to the antibody in a capped microtiter plate. The microtiter plate was kept in a closed plastic box with a wet paper towel inside for humidity saturation at 37°C for at least 12 h and then the substrate and product concentrations were measured by RP18 HPLC. The determination of the substrate and product concentrations was repeated four and eight hours later, respectively. During this period the catalyzed reaction is in the stable phase with constant velocity, which allows the determination of the final velocity, v_{ca} for the different substrate concentrations used in the measurements. After correction of the rates for the uncatalyzed reaction rates in BisTris buffer, the net v_{ss} rates were obtained. These rates were used to derive the Michelis-Menten constants, K_M, and the maximum velocity, V_{max} , from the Lineweaver–Burk plot of $1/V_{\text{max}}$ versus 1/[S]. The catalytic constant, k_{cat} , was obtained by dividing V_{max} by the antibody concentration.

Michaelis–Menten kinetics for the Kemp elimination: For the Kemp elimination the obtained v_{ss} rates from Equation (2) were used to determine the value of $K_{\rm M}/V_{\rm max}$ from the Lineweaver–Burk plot of $1/V_{\rm max}$ versus 1/[S].

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FULL PAPER

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